Liebert® PCW

Chilled Water Perimeter Unit PW Models
Standard & Extended Height

Product Documentation

English, 10015453MAN_ENG, rev. A - 11.11.2020

This document, written in English, is the original version

Contents

Annexes

Abbreviations - Acronyms

Item	Definition
ATS	Automatic Transfer Switch
BMS	Building Management System
EC	Electronically Commutated [fans]
OPEX	OPerating EXpense
MCB	Miniature Circuit Breaker
STO	Safe Torque Off
Ultracap	Ultra capacitor
U2U	Unit to unit
PICV	Pressure Independent Control Valve

1. Digit Nomenclature

The unit is fully defined by the following digits.

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25

Dig.	Feature	Value	Description
1 2	Family name	PW	
3 4 5	Model	000	
6	Air discharge	U	Upflow
		H	Downflow Frontal (displacement)
		D	Downflow Up
		E	Downflow Down (in the raised floor)
7	Cooling system	L	Legacy coil
		S	Smart Efficiency coil
		E	Eco coil
		W	Legacy Dual Circuit
8	Fan	E	EC fan - High Efficiency
		P	EC fan - High Power
9	Power supply	3	400 V / 3 ph / 50 Hz + N CE
		T	380-400 V / 3 ph / 60 Hz + N CE
		6	460 V / 3 ph / 60 Hz CE
10	Valve	2	CW two way valve
		3	CW three way valve
		P	CW two way valve Pressure independent
11	Humidification	0	None
		H	Infrared humidifier
		U	Ultrasonic humidifier
		S	Electrode humidifier
12	Microprocessor control	0	None
		7	7” touch screen
		F	10” touch screen
13	Heating and re-heating	0	None
		1	Electric heating standard capacity
		2	Electric heating high capacity
		4	Hot water heating
		8	Electric heating standard capacity + hot water heating
14	Air filter	1	ePM10 50% (F5)
		2	ePM10 50% (F5)+ Diff pressure transducer
		3	ePM10 50% (F5)+ clogged filter

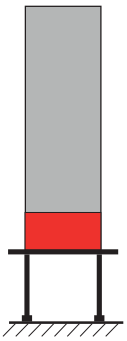
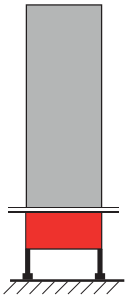
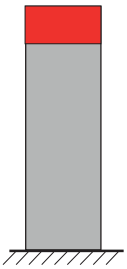
Dig.	Feature	Value	Description
15	Coils and pipes	H	Bottom connectors
		T	Top connectors
		S	Left side connectors
16	Color	1	Black RAL 7021
17	High voltage option	D	Standard Power Supply
		F	Dual Power Supply Parallel
		A	Dual Power Supply with ATS
		G	Dual Power Supply with ATS and Ultracap
18	Package option	0	None
		S	Predisposition for Smart Aisle™ (predisposition for damper sensor, 3 position switch)
		F	Predisposition for Economizer (sensors, predisposition for dampers)
		G	Predisposition for Smart Aisle + Economizer
19	Monitoring	0	None
		1	Monitoring (Modbus IP, BACnet IP, SNMP and HTTP)
		4	LIFE compatibility
20	Options	0	None
		C	Condensate pump
		E	Energy meter
		R	Condensate pump + Energy meter
21	Packaging	P	PLP and Pallet
		C	PLP and wooden crate
		S	Seaworthy
22	Water sensor	0	None
		W	Water temperature sensor IN/OUT
		V	Water temperature sensor IN/OUT and flow meter
23	EMC Emissions	R	IEC61000-6-3 Compliant
		I	IEC61000-6-4 Compliant
24	Free digit	E	Free
25	Special Requirements	A	Standard Vertiv™
		X	Special Vertiv™

Fan module

The fan module can be delivered separately:

- always for extended height units
- in case of fan module replacement for standard units (with the exception of the 1 bay units)

The fan modules are not available for 1 bay units, since the fan section of these units are integrated with the cabinet structure.

		
Fan base module when placed on the floor or raised floor	**Fan base frame** when placed under a raised floor	**Fan top plenum** when installed on top of the cooling unit

The fan module is fully defined by the following digits

1	2	3	4	5	6	7	8	9	10	11	12	13

Digit	Feature	Value	Description
1 2 3	Fan module (see the figure above)	BMW	Fan base module
		BFW	Fan base frame
		TPW	Fan top plenum
4 5	Size: nominal length	12	1200 mm
		17	1750 mm
		20	2050 mm
		25	2550 mm
		29	2950 mm
		33	3350 mm
6	Air delivery	S	Standard
		B	Back (fans removal from the front)
		F	Front
7	Fans	E	EC fan advance-HE
		P	EC fan advance-HP
8	Heaters	0	No HEATERS
		1	Standard capacity
		2	High capacity
9	Packaging	P	PLP and Pallet
		C	PLP and wooden crate
		S	Seaworthy
10	Power supply	3	400 V / 3 ph / 50 Hz + N CE
		T	380-400 V / 3 ph / 60 Hz + N CE
		6	460 V / 3 ph / 60 Hz CE

Digit	Feature	Value	Description
11	Options	0	None
		C	Condensate pump
12	Free digit		
13	Special requirements	A	Standard Vertiv
		X	Special Vertiv

2. Highlights

Content of this chapter

2.1 Liebert® PCW

Efficency	**Liebert® PCW**, thanks to its well-established design, minimizes running costs for the entire cooling system. All components and control strategies are enhanced to provide an extremely efficient solution for infrastructures facing the challenges of modern IT applications.
Cooling Continuity	**Liebert® PCW**, due to new advanced technologies, matches requirements for cooling continuity coming from the most trusted and approved certification authorities for data center design and operation. The **Liebert® PCW** ensures precise and constant control of airflow, temperature, and humidity under all working conditions. Cooling continuity and reliability are key factors for **Liebert® PCW** and mission critical infrastructures.
Unique Flexibility	**Liebert® PCW** adapts perfectly to each data center's room air condition and water temperature requirement. A wider operating range allows users to remain a step ahead of new challenges posed by data center requirements and climate change. **Liebert® PCW** is an extremely flexible unit able to adapt to different site needs.
Smart Control	**Liebert® PCW** uses algorithms developed and perfected over fifty years of business experience and comes now with a new 7" touch screen display for quicker and easier data readability.

2.2 Efficiency

Aerodynamic design	The unit design minimizes the aerodynamic impact of all the internal parts; any detail like coil shape, coil size, coil angle, electrical panel design, fan separator has been optimized, ensuring a dramatically reduced internal air pressure 10% that immediately becomes a benefit in terms of reduced unit power consumption.
EC Fan latest evolution	As result of the latest evolution of the EC fans technology, unit energy efficiency improves; utilizing powerful fans, unit cooling capacity increases more than **5%** at the same unit footprint.
Pressure Independent control valve	Pressure independent control valves regulate and maintain a constant flow to the unit as water pressure in the system varies. Delivering better water distribution and thus, increasing overall system energy efficiency.
Certified performance by an external independent association	Eurovent certified performance guarantees independent testing, thus delivering rating accuracy and enhancing the unit's reliability. The new IT Cooling program updates performance tolerance, introducing stricter values than previous one. Checks ongoing Eurovent certification validity: www.eurovent-certification.com

2.3 Cooling Continuity

Dual Circuit	Dual circuit units integrate in the same frame two independent chilled water circuits, which can be connected to two different water loops. In case the first circuit fails, the second one can substitute and provide the necessary cooling back up.
Cooling Override	The cooling override function is the best answer to increase the unit reliability, in case of control failure and during the re-booting time, limiting cooling interruption to the IT equipment.
Airflow Continuity	The airflow continuity is guaranteed until the last unit fan is able to run.
Redundant Sensor	In case of control sensor failure, the unit automatically adapts in order to grant the necessary cooling/airflow continuity. A redundant sensor can be installed and activated only if the first one is breaks or missing.

2.4 Unique Flexibility

Multiple enhanced coils	Multiple enhanced coils permit to best suit the different market trends, in terms of room air conditions and water temperature requirements, adapting perfectly to each data center's working condition.
Perfect layout adaptability	More than 4 airflow configurations, chilled water connections provided in three different positions with different terminals allow the units to adapt to any data center layout and configuration.
Dual power supply	Electrically, units can be fed with two power sources combined with an ATS for full back-up or with two separate lines, one for the main devices and the other for the auxiliaries. Control power continuity can keep the CPU and BMS on for at least 1 minute during a power outage.
Wide range of working conditions	The maximum return air working temperature is up to 45°C, this permits the infrastructures facing the challenges of modern IT applications to develop an extremely efficient environment.

2.5 Smart Control

Teamwork	Ready for Teamwork of up to 32 units with optimization based on installation type, furthermore it allows for advanced control functionality (sharing sensor's data, standby rotation, lead-lag, cascade operation and rotating master function).
iCOM™	The **Liebert® iCOM™** controller embeds a comprehensive algorithms library with more than 10 different strategies to control temperature/humidity & airflow developed for adapting perfectly to the different Data Center solutions. Unit control includes automatic restart functions after power failure, sequential activation, BMS communication interface via Modbus, controller "display" with menu in User/Services/Advanced sections
Virtual Display	A Virtual Display can replicate, through a web browser, all the functionalities of the standard display, either remotely or connecting a laptop on the ethernet port directly to the frontal door.
Energy Monitoring	Unit power consumptions and cooling gross capacity can be calculated thanks to specific algorithms and the direct communication between the control, sensors and the EC fans motor. This allows the monitoring of the unit energy efficiency through the BMS system.

3. Intended Use

Content of this chapter

3.1 Purpose of the Unit

The **PCW** units have been designed and manufactured for the following purpose:

- Precision air conditioning for indoor use (for data centers, network closets, technological rooms).

3.2 Heat transfer fluid

The **PCW** units are designed for use with water or water-glycol mixture. Water quality has to be in accordance with VDI 2035. The water glycol mixtures are used as medium for heat transfer where chiller is placed outside the building and outdoor temperature is below the freezing point of water.It's possible to use up to 50% water-glycol mixtures. See details in **PCW** User manual.

3.3 Environment

WARNING

Do not use in explosive, acid or anyway aggressive atmosphere.

3.3.1 Storage conditions

Table 01 - Ambient conditions for storage

Storage environment	Indoor environment, protected against weather agents. Clean (no dust), well-ventilated, non-condensing
Ambient temperature	-20°C / +50°C
Ambient humidity	<90% and preventing condensation
Storage time	The total storage time should not exceed six months. If the storage time is longer than six months, then you must check the functionality of sensors and other electronic devices before putting in operation the unit.
Position	Keep the unit vertically upright.

3.3.2 Operating conditions

Table 02 - Ambient conditions for operation

Operating environment	The unit is designed for indoor installation, protected from weather agents, with the following ambient conditions.	
Air returning to the unit inlet (indoors conditions)	Temperature	+18°C — +45°C
	Absolute humidity	5,5 — 11 g steam / kg air
	Relative humidity	20 — 60 %
	A very low thermal load will cause inaccurate temperature and humidity control	
Chilled water system	Minimum water inlet temperature	5°C
	Maximum water pressure	16 bar
	Water-Glycol mixture limit	Up to 50% vol.

Hot water system (optional)	Maximum water inlet temperature	85°C
	Maximum water pressure	8,5 bar
Power supply tolerance	Voltage	± 10%
	Frequency	± 2 Hz
	See also the *User Manual*	

3.3.3 Water supply requirements

NOTE *The following instructions refer both to chilled water and to hot water*

Analyze the water	It is the user's responsibility to establish the quality of the water and make sure that this is compatible with the materials used in the exchangers. The quality of water may significantly a fect the operation and the life of the exchangers. The first step in the planning the treatment of the water is chemical analysis, which must be performed by qualified personnel from specialist organizations Water quality has to be in accordance with VDI 2035.
Add water softeners	In tower water, the tendency to form deposits may be high: to reduce this phenomenon, there are various types of water softening treatments available, including the use of ion exchange resins.
Prevent corrosion	The oxygen dissolved in water increases the rate of corrosion. The main factors causing corrosion are sulphur and carbon dioxide acids (see the Langelier and Ryznar indices). A combined effect of fouling due to dust and organic material provides a support for bacteria, fungi and algae; the growth of organisms may produce an oxygen gradient and this results in rather severe pitting of the metallic surface. The phenomenon of corrosion is obviously related to the material used on the liquid side of the heat exchanger. The table on the right shows the reference values for corrosion on copper, these values must be considered as guidelines to avoid corrosion.

pH	---	7,5 - 9,0
SO_4	ppm	< 100
HCO_3 / SO_4	---	>10
Total hardness	dH	4,5 - 8,5
CJ-	ppm	< 50
PO_4^{3-}	ppm	< 2,0
NH_3	ppm	< 0,5
Free Chlorine	ppm	< 0,5
Fe^{3+}	ppm	< 0,5
Mn^{++}	ppm	< 0,05
CO_2	ppm	< 50
H_2S	ppb	< 50
Temperature	°C	< 65
Oxygen content	ppm	< 0,1

3.4 Reference Norms

All **Liebert®** thermal units are designed, manufactured and tested according to the following directives and standards:

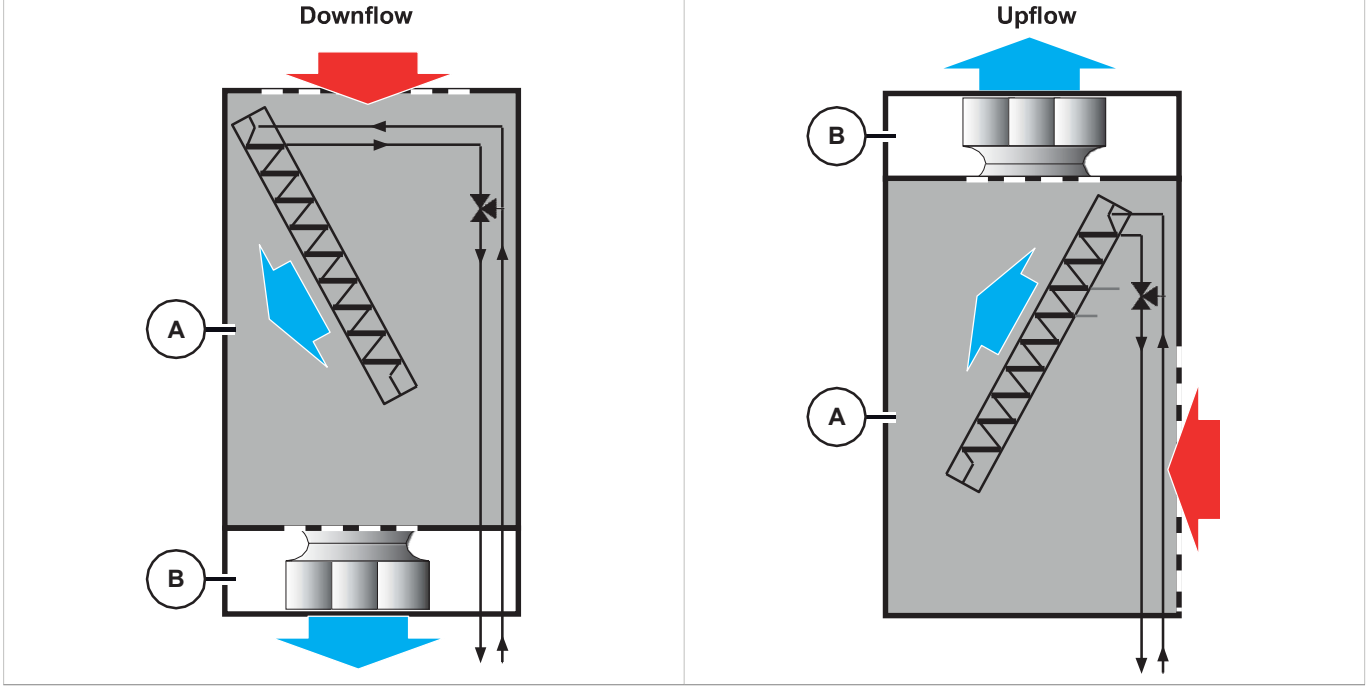
EU Directives	- Machine Directive 2006/42/CE - PED Directive 2014/68/EU - Low Voltage Directive 2014/35/UE - EMC Directive 2014/30/UE - RoHS II Directive 2011/65/EU - RoHS III Directive EU/2015/863
CE Marking and Conformity Declaration	The units are marked "**CE**". Each unit is supplied complete with individual test certificate and a certificate of conformity to the European Union Directives. See also the last page.
Performance test norms	- Cooling Capacity according to EN 14511 - Sound Power Level according to ISO 3744

4. Technical Specification

Content of this chapter

4.1 Versions Overview

4.1.1 Unit frame



The unit frame is made by the coil section [**A**] and the fan section [**B**].

The coil section contains the refrigerating system of the unit (compressor, evaporator, expansion valve, liquid receiver, accessories), the electric panel and the control system.

The fan takes the warm air from the room into the unit. The air flows through the evaporator, cools down and blows out again in the room. The fan section may be placed at the bottom of the coil section (Downflow versions) or on top (Upflow versions).

The refrigerating system of the unit is connected on site to the external remote condenser [**C**] (which must be purchased separately).

The unit frames can be combined in different ways to obtain different versions. Different versions are available also for the refrigerating system.

4.1.2 Air distribution

The unit is placed on a raised floor, whereas the unit fan module can be placed under a raised floor. The air flow direction can be either Upflow (fan section on top) or Downflow (fan section at the bottom).

For **Standard Units** the following combinations are available:

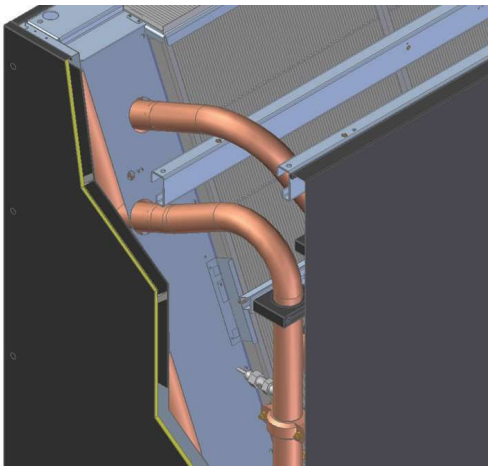
U - Upflow	H - Downflow Frontal	D - Downflow Up	E - Downflow Down
			
The unit takes the air from the front and deliver from the top. The unit is suited for ducted application. The unit can be installed with and without a raised floor. The bottom of the unit is closed.	The unit takes the air from the top and deliver from the front through a grill on the front panel(s). The unit shall be installed directly on the floor, the bottom of the unit is closed.	The unit takes the air from the top and deliver from the bottom, with fans running on the raised floor.	The unit takes the air from the top and deliver from the bottom, with fans running in the raised floor. Delivering the air on all the directions permit to optimize unit efficiency. The unit is suited for raised floor air delivery.

For **Extended Units** the following combinations are available:

U - Upflow + TP	D - Downflow Up + BM – S	D - Downflow Up + BM – B	D - Downflow Up + BM – F
			
The unit takes the air from the front and deliver from the top. The unit is suited for ducted application. The unit can be installed with and without a raised floor. The bottom of the unit is closed.	The unit takes the air from the top and deliver from the bottom, with fans running on the raised floor.	The unit takes the air from the top and deliver from the back of the fan module, with fans running on the raised floor.	The unit takes the air from the top and deliver from the front of the fan module, with fans running on the raised floor.
E - Downflow Down + BF – S	**E - Downflow Down + BF – B**		
			
The unit takes the air from the top and deliver from the bottom, with fans running in the raised floor. Delivering the air on all the directions permit to optimize unit efficiency. The unit is suited for raised floor air delivery.	The unit takes the air from the top and deliver from the bottom, with fans running in the raised floor. Delivering the air from the back of the fan module. The unit is suited		

4.1.3 Cabinet size

Frame and panels

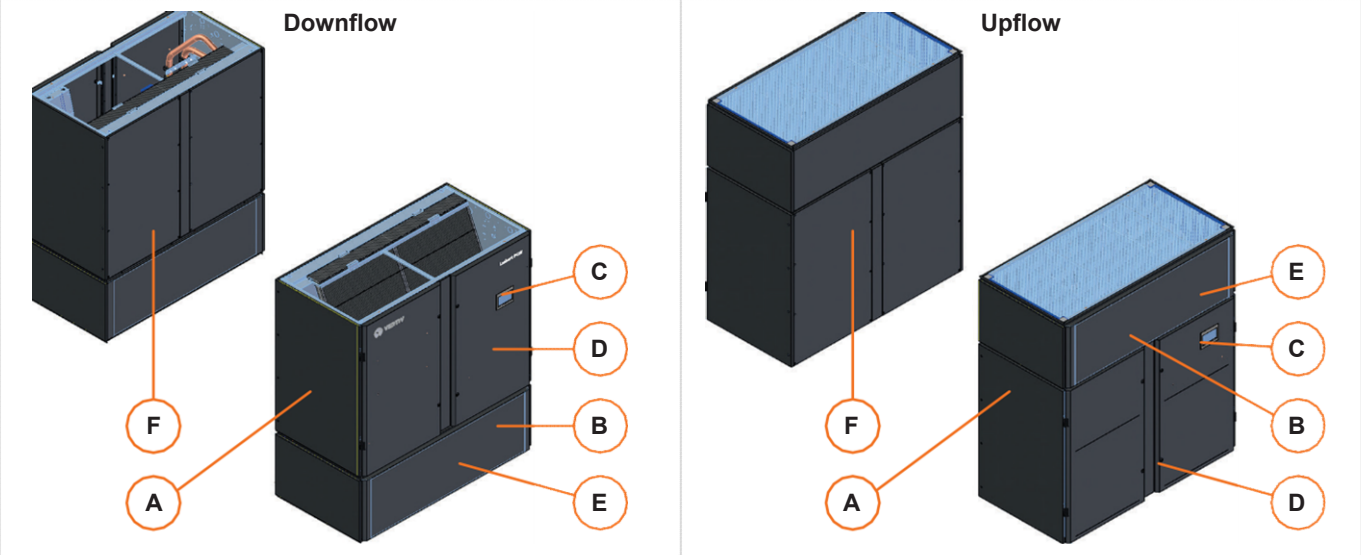


The cabinet is manufactured from hot-dipped galvanized steel sheet, externally painted with Black RAL 7021 colour epoxy polyester powder paint and assembled using stainless steel and galvanized screws and high tensile rivets. All the zinc sheet metals parts are hot dip galvanized or powder coated in order to minimize any harmful zinc whiskers.

The rear and the fans section panels are double-skinned, with 20mm (frontal fan section panel with 40 mm) Class A1 EU fireproof insulation sandwiched between the skins to reduce noise emission and heat loss. The side panels, which are isolated from the inside of the unit to form a complete double-skinned cabinet, the small service panel for electrical heaters, are also lined with 10mm Class A1 EU fireproof insulation.

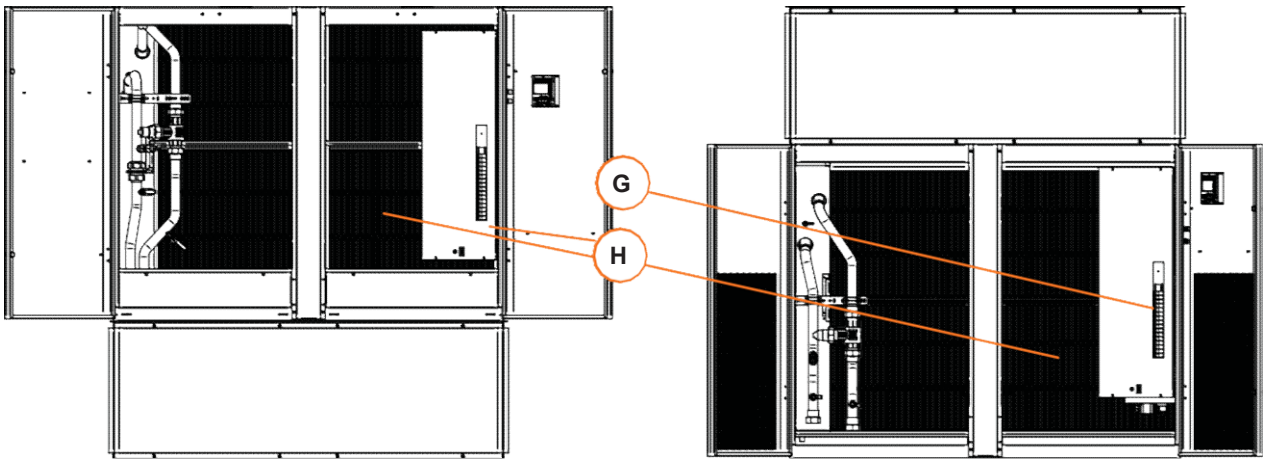
The frontal panel(s) are supported by hinges to allow for an easier access; this panel can be opened by the fast closing lock. The rear and side panels are screwed to the supports. The rear panel(s) are screwed directly to the frame.

4.2 Structure



Ref.	Description	Remarks
A	Coil section	The coil section is completely closed by panels and by the door for protection against any contact with electric parts and hot or cold surfaces.
B	Fan section	The fan section is completely closed by panels and grids for protection against any contact with moving parts.
C	Control panel	The unit is usually controlled remotely by a network connection. The control panel is optional and may be placed on the front door or inside the front door.
D	Doors	The doors can be opened only by the proper tool.
E	Fan safeguards	The fixed panels (safeguards) can be removed only by loosing the fixing screws.
F	Rear safeguards	

After opening the doors:



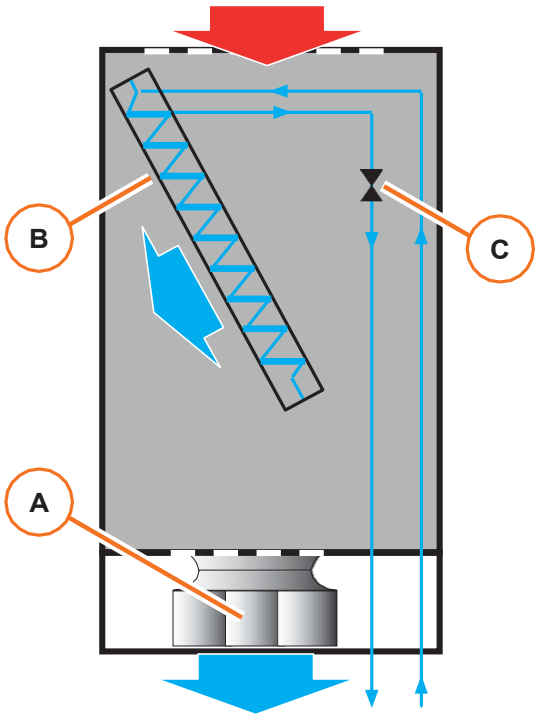
Ref.	Description	Remarks
G	Electric and control panel safeguards	The fixed safeguards can be removed only by loosing the fixing screws.
H	Coil compartment	

4.3 Chilled Water System

4.3.1 Circuit versions and operating principle

The **Liebert® PCW** product family includes two cooling system versions.

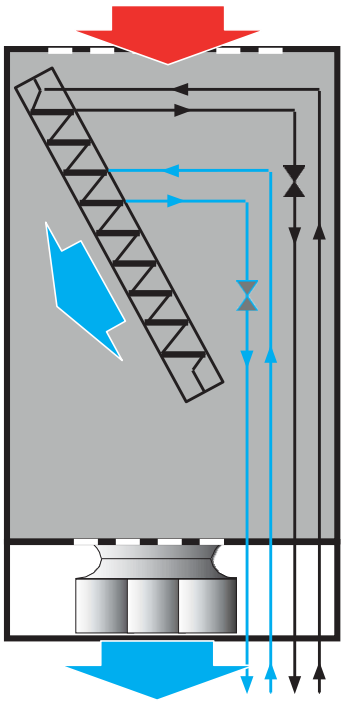
Single circuits



One chilled water circuit incorporating copper pipes; a modulating, motorized valve; air relief valve and drain valves.

Main components	
A	Fan
B	Water coil
C	Water valve

Dual Circuit



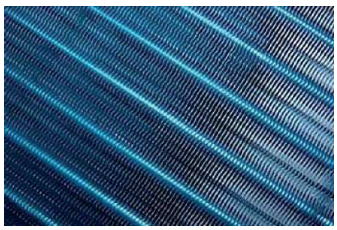
Two chilled water circuits incorporating copper pipes; a modulating, motorized valve; air relief valve and drain valves for each circuit.

Operating principle

These units shall be connected to chilled water circuits coming from two independent sources. In case the first circuit failure, the second one can substitute the need for cooling capacity and provide the necessary back up. According to the controller settings the actuators can be managed in different ways:

- **Parallel mode:** both valves are managed by the same input signal-always have the same position;
- **Cascade mode:** in this case the first valve is managed until reached a threshold then also second valve will start to open second circuit;
- **Alternate mode:** by external input or BMS signal you can choose which circuit (valve) will be on duty and which will be closed, only enabled circuit will have the valve driven according to the temperature proportional band. Both circuits provide the same cooling capacity.

4.3.2 Water coil types



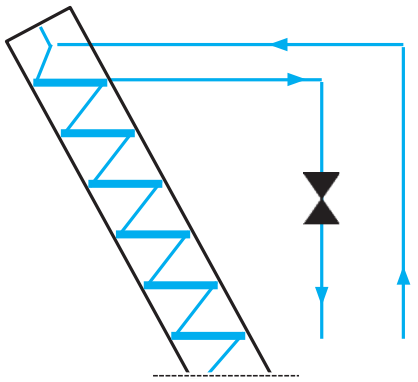
The inclined coil is manufactured from copper tubes and mechanically bonded to hydrophilic painted aluminum fins and is pressure tested to 30 bar. The large face area/low velocity coil allows precise control of temperature and humidity during cooling and dehumidification and is designed to optimize fluid velocity and minimize pressure drop, reaching the highest SHR value (Sensible Heat Ratio).

The hydrophilic coating shall significantly improve the speed of condensate drainage from the fins and shall provide superior water carryover resistance. One stainless steel condensate drain pan shall be provided.

	Front Surface [m²]		Coil internal volume [liters]			
Unit models	**Single Circuit**	**Dual Circuit**	**"Legacy coil Single Circuit"**	**"Smart coil Single Circuit"**	**"Eco coil Single Circuit"**	**"Legacy coil Dual Circuit"**
PW025	0,774		13,9		8,89	
PW030	0,774		14,4	15,82		
PW035	1,2		16,71		13,31	
PW040	1,2	1.03+1.03	20,21	23,61		11.96+11.96
PW045	1,89		26,51		19,01	
PW060	1,89	1.7+1.7	26,51	34,91	19,01	19.71+19.71
PW070	2,26		30,61		24,31	
PW080	2,26	2.09+2.09	36,91	43,31		22.91+22.91
PW095	2,88		41		33	
PW110	2,88	2.68+2.68	49	57,1		31.3+31.3
PW145	3,4	3.2+3.2	67,3	65,6		35.5+35.5
PW170	3,92	3.72+3.72	75,8	74,2		39.8+39.8
PW046	1,75	1.5+1.5	27,66	29,54		17.44+17.44
PW066	2,76	2.49+2.49	38,76	46,56		28.76+28.76
PW091	3,31	3.06+3.06	54,06	63,36		33.46+33.46
PW136	4,21	3.91+3.91	71,6	83,4		45.7+45.7
PW161	4,97	4.67+4.67	98,3	98,5		52+52
PW201	5,73	5.43+5.43	110,8	110,9		58.2+58.2

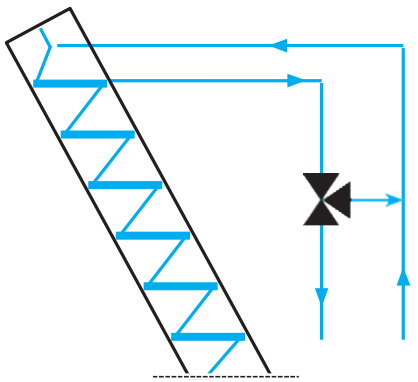
4.3.3 Water valve types

2-way valve



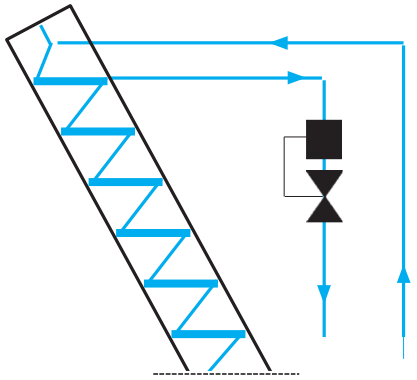
The unit is equipped with a chilled water circuit with a 2-way modulating valve, complete with motor for the control of water flow to the coil. The actuator is suitable for up to 1400 kPa closing pressure. The valve shall be designed for up to 1600 kPa water pressure.

3-way valve



The unit is equipped with a chilled water circuit with a 3-way modulating valve, complete with motor for the control of water flow to the coil. The actuator is suitable for up to 1400 kPa closing pressure. The valve shall be designed for up to 1600 kPa water pressure.

PICV valve



Pressure independent valves compensate for pressure variations, performing a continuous balancing function to maintain system performance at varying loads. The actuator is suitable for up to 1400 kPa closing pressure. The valve shall be designed for up to 1600 kPa water pressure.

Max. flow volume for PIC vavles	[l/s]
PW025	1.8
PW030	1.8
PW035	2.5
PW040	2.5
PW046	2.5
PW045	4.8
PW060	4.8
PW066	4.8
PW070	4.8
PW080	4.8
PW091	4.8
PW095	9.6
PW110	9.6
PW136	9.6
PW145	9.6
PW161	9.6
PW170	9.6
PW201	9.6

4.4 Air System

4.4.1 Fans

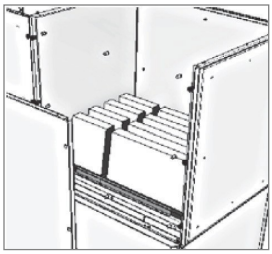
The unit is fitted with high-efficiency fan(s) with variable frequency drive for load-dependent speed control, single inlet, backward curved, centrifugal ‘plug’ type innovating EC fan(s). The fan(s) have low inertia rotor with fiberglass reinforced blades and high strength aluminum alloy frame. The fan motors are high efficiency Electronically Commutated, IP54 protection, withinternal protections, continuous speed regulation via controller signal.
The fan wheel is statically and dynamically balanced of degree G6.3 according to ISO 21940-11:2016; the bearings are Self lubricating.
When the unit is equipped with more than one fan, the airflow is guaranteed until at least one fan will still be running, thus granting cooling continuity.

4.4.2 Filters

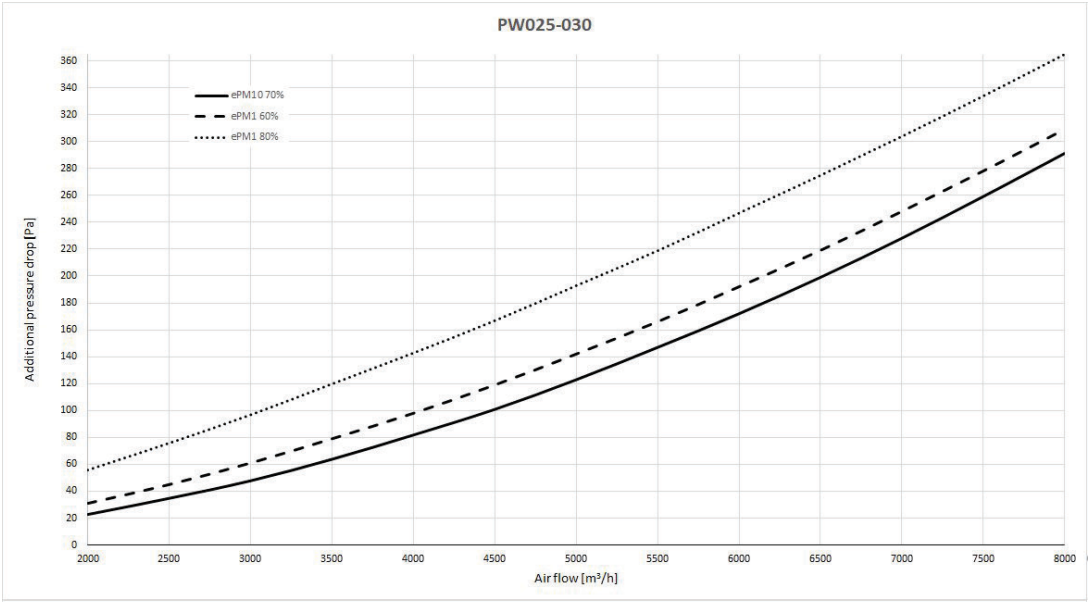
Standard filters

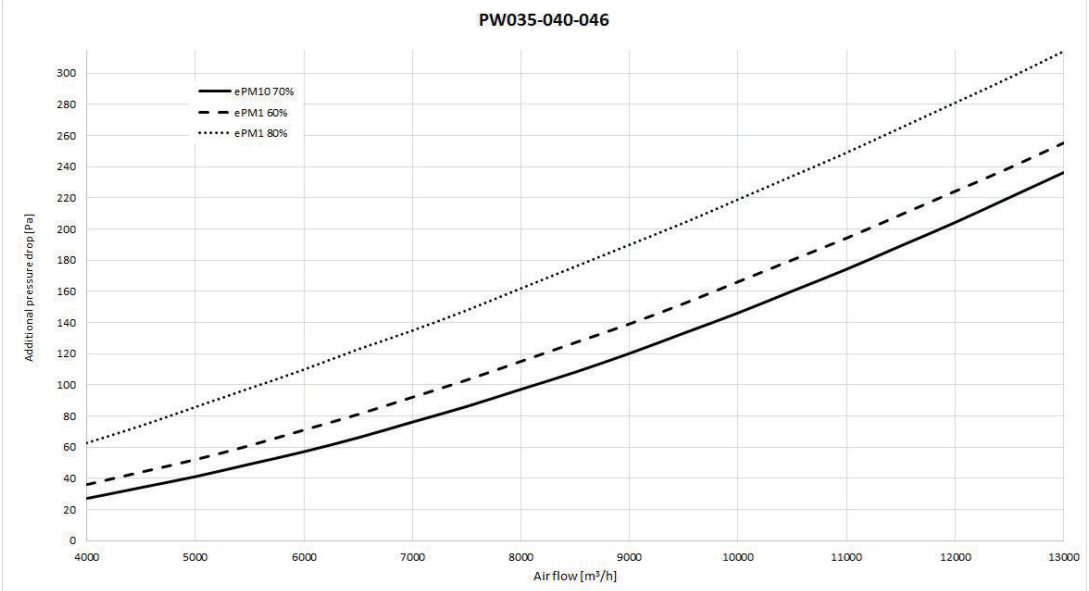
The standard air filtration grade is F5 according to ISO/EN16890. The F5 Filters are standard filters made by special paper and are completely recyclable that meets LEED requirements.
The filter pleated structure gives high filtration efficiency; low pressure drops and allows the use of the filter without metallic or cardboard frame. The filter media is composed by fiber and latex. They are easily accessed/replaced by opening the front panel(s).

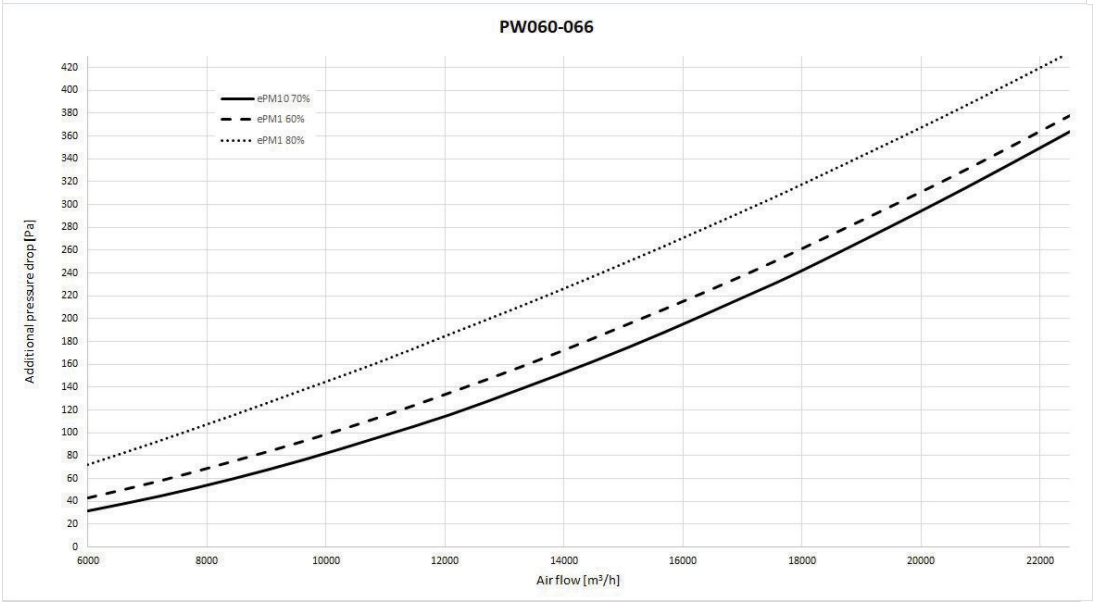
High efficiency filters (accessory)

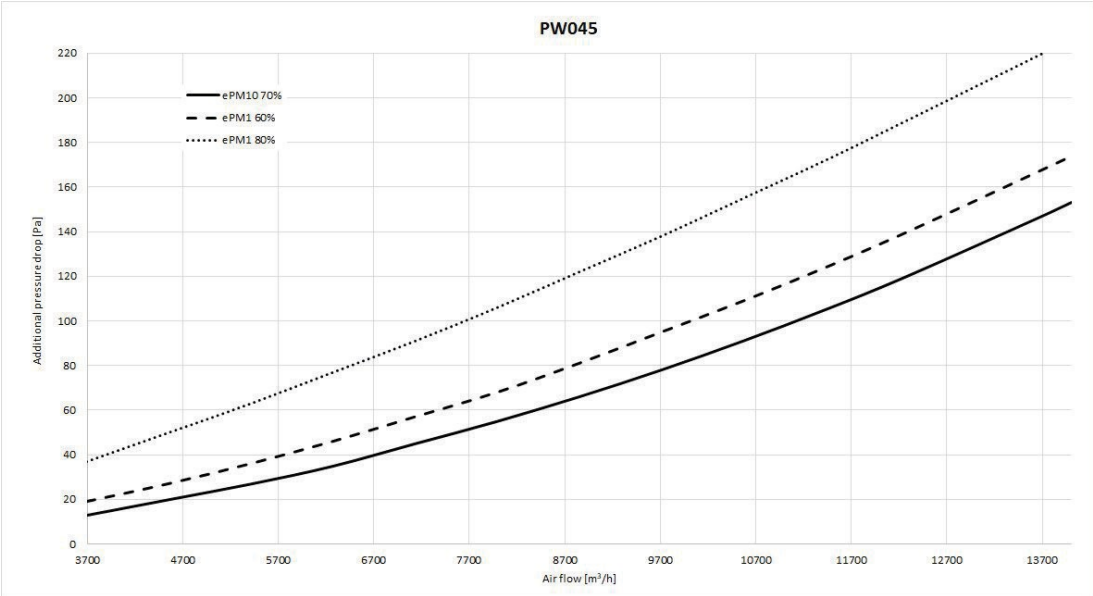


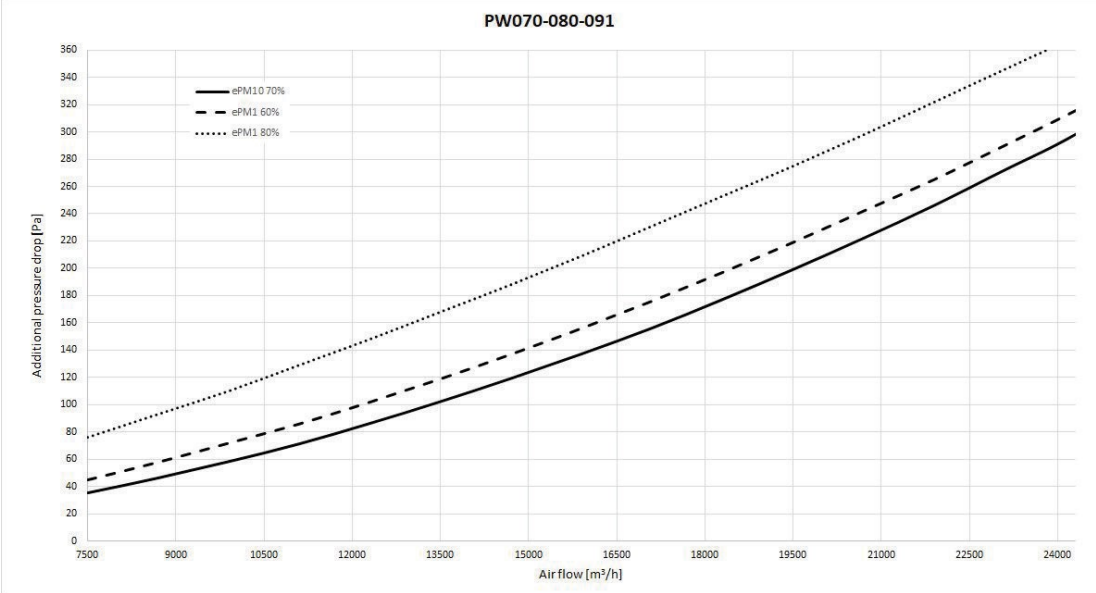
An extension hood with high efficiency air filter can be supplied on request and can be installed on top of the unit. It is available with 600mm height, it shall be the same design as the unit and consist of sandwich panels lined with non-flammable insulation material of class A1 EU, density 20 kg/m3. Inside the hood optional high efficiency filters, filtration class ePM10 70%, ePM1 60% or ePM1 80% in accordance with the ISO/EN 16890 standard. The filters are made of fiberglass filter media. They are placed in “V” sections with a solid external frame in polypropylene and can withstand remarkable pressure and flow variations.

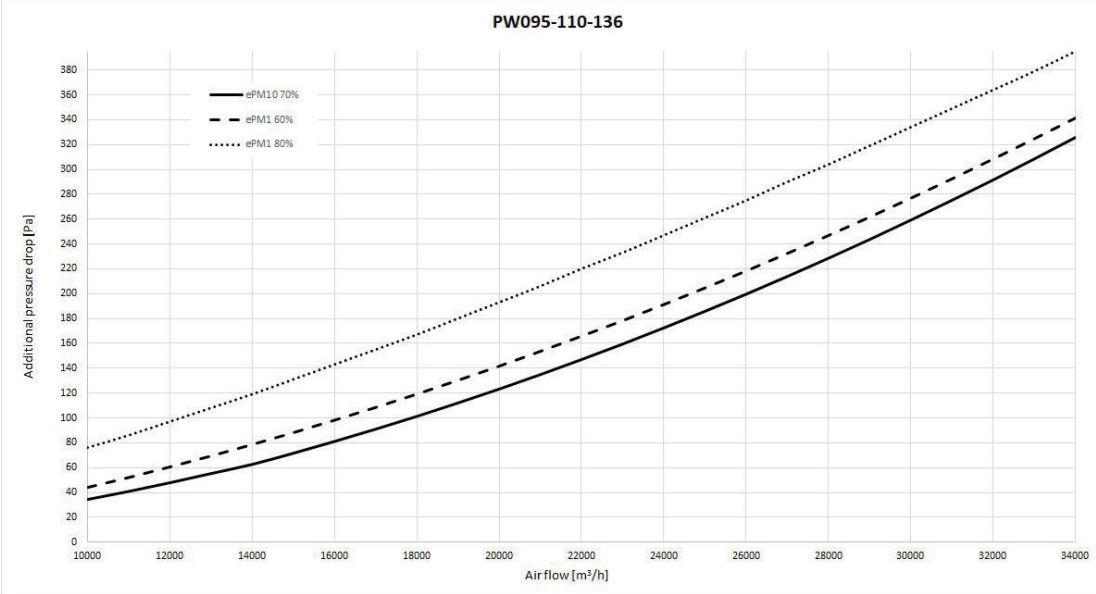

PW025-030
ePM10 70%
ePM1 60%
ePM1 80%
Additional pressure drop [Pa]
Air flow [m³/h]

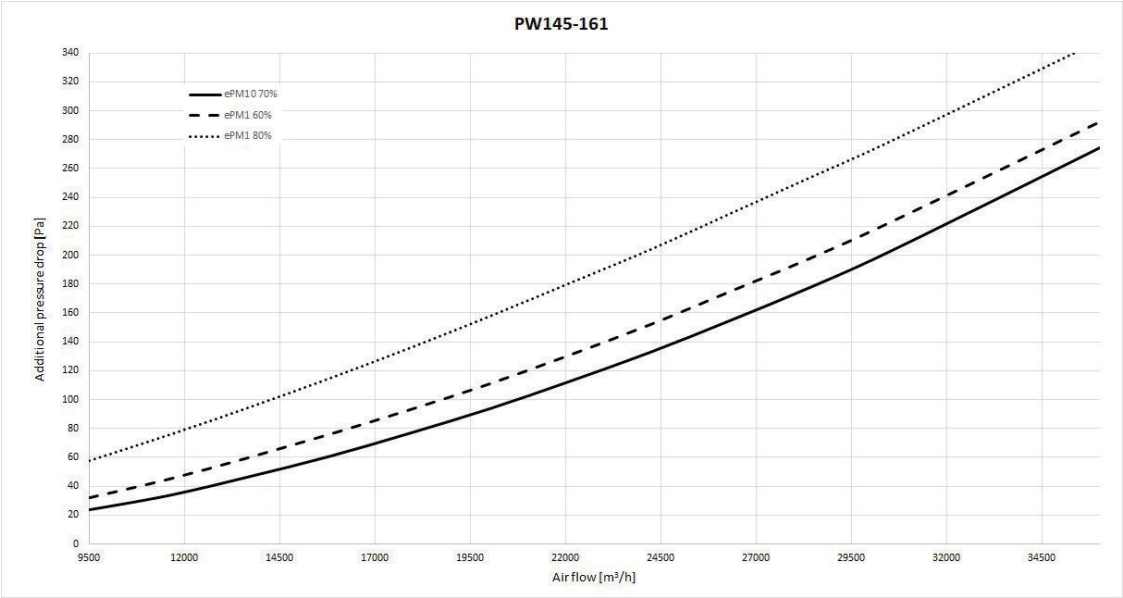

PW035-040-046
ePM10 70%
ePM1 60%
ePM1 80%
Additional pressure drop [Pa]
Air flow [m³/h]

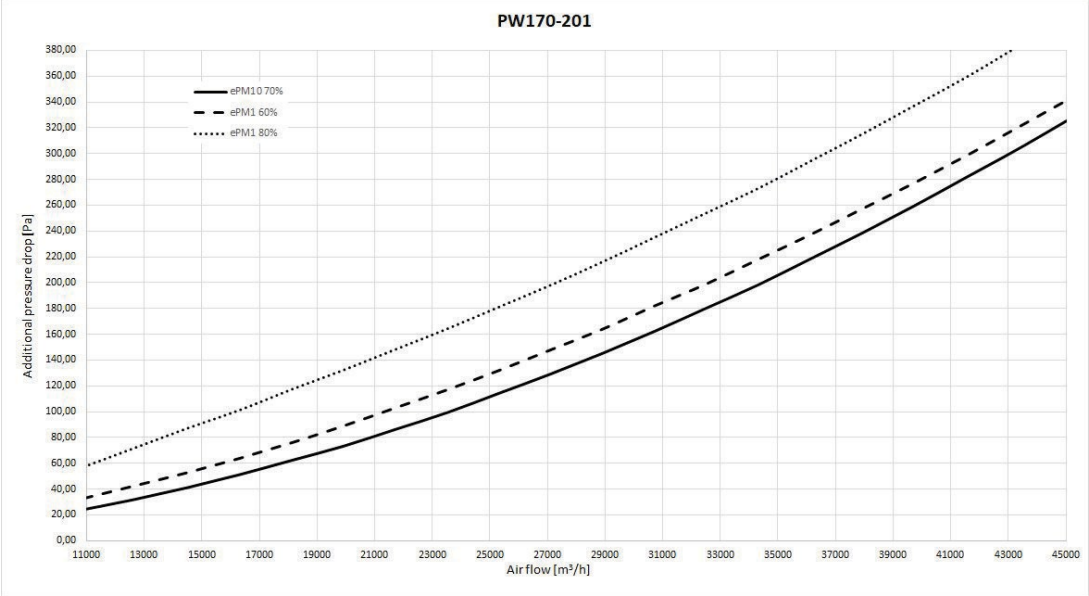

PW060-066
ePM10 70%
ePM1 60%
ePM1 80%
Additional pressure drop [Pa]
Air flow [m³/h]


PW045
ePM10 70%
ePM1 60%
ePM1 80%
Additional pressure drop [Pa]
Air flow [m³/h]
0
20
40
60
80
100
120
140
160
180
200
220
3700
4700
5700
6700
7700
8700
9700
10700
11700
12700
13700


PW070-080-091
ePM10 70%
ePM1 60%
ePM1 80%
Additional pressure drop [Pa]
Air flow [m³/h]
0
20
40
60
80
100
120
140
160
180
200
220
240
260
280
300
320
340
360
7500
9000
10500
12000
13500
15000
16500
18000
19500
21000
22500
24000


PW095-110-136
ePM10 70%
ePM1 60%
ePM1 80%
Additional pressure drop [Pa]
Air flow [m³/h]
0
20
40
60
80
100
120
140
160
180
200
220
240
260
280
300
320
340
360
380
10000
12000
14000
16000
18000
20000
22000
24000
26000
28000
30000
32000
34000


PW145-161
ePM10 70%
ePM1 60%
ePM1 80%
Additional pressure drop [Pa]
Air flow [m³/h]
0
20
40
60
80
100
120
140
160
180
200
220
240
260
280
300
320
340
9500
12000
14500
17000
19500
22000
24500
27000
29500
32000
34500

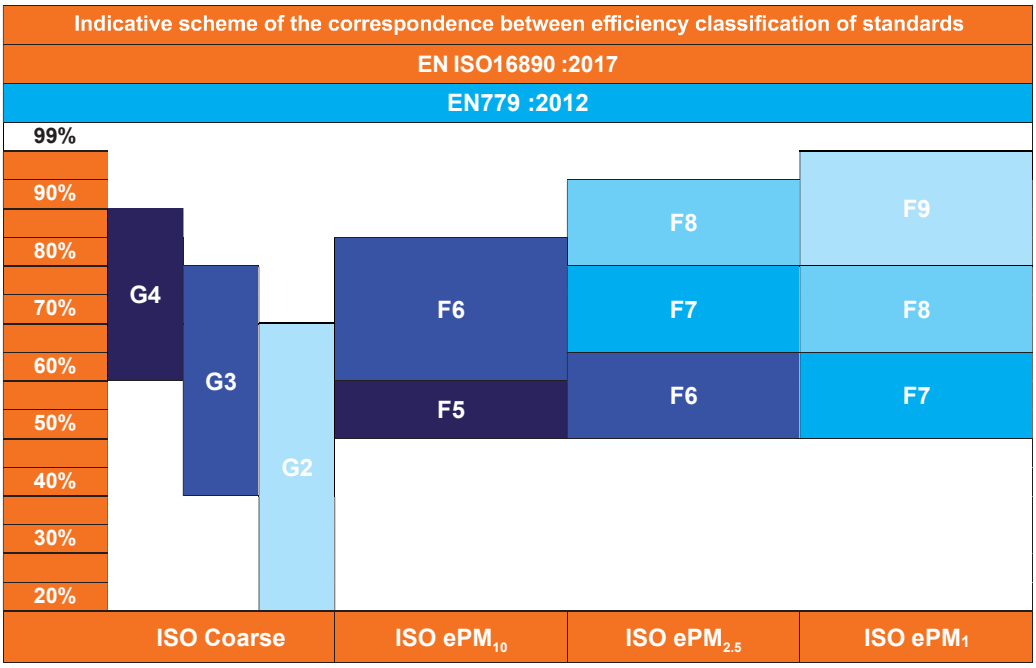

PW170-201
ePM10 70%
ePM1 60%
ePM1 80%
Additional pressure drop [Pa]
Air flow [m³/h]
0,00
20,00
40,00
60,00
80,00
100,00
120,00
140,00
160,00
180,00
200,00
220,00
240,00
260,00
280,00
300,00
320,00
340,00
360,00
380,00
11000
13000
15000
17000
19000
21000
23000
25000
27000
29000
31000
33000
35000
37000
39000
41000
43000
45000

Clogged filter alarm (option)

The unit can be fitted with a filter differential static pressure switch, connected to the microprocessor controller to provide 'Filter Clogged' warning indication. Gauge after and before the filter are installed for measuring the Dp

Filter differential pressure transducer (option)

The unit can be fitted with a filter differential pressure transducer, connected to the microprocessor controller to provide a dynamic 'Filter Status'.



Indicative scheme of the correspondence between efficiency classification of standards		
EN 779:2012	**EN 779:2012**	**ASHRAE Standard 52.2**
Coarse Filters Average Arrestance (Am)	**Medium and Fine Filters Average Efficiency (Em)**	**Minimum Efficiency Reporting Value (MERV)**
50% ≤ Am < 65% **G1**		**MERV 1-4**
65% ≤ Am < 80% **G2**		**MERV 1-4**
80% ≤ Am < 90% **G3**		**MERV 5**
90% ≤ Am **G4**		**MERV 6-8**
	40% ≤ Em < 60% **F5**	**MERV 8-10**
	60% ≤ Em < 80% **F6**	**MERV 9-13**
	80% ≤ Em < 90% **F7**	**MERV 13-14**
	90% ≤ Em < 95% **F8**	**MERV 14-15**
	95% ≤ Em **F9**	**MERV 16**

4.2.3 Electrical reheating/heating

The heating resistors are of a rigid design for extended operational life and are normally utilized to maintain room dry-bulb conditions during a system call for dehumidification. Each stage of the heaters is made of finned armored stainless steel AISI 304 to maintain a low surface power density. Ionization effects are eliminated owing to the low heater surface temperature.

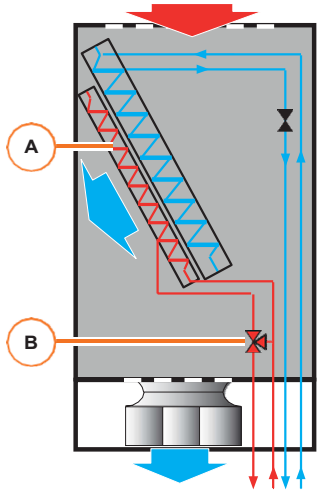
Heating control is of the ON-OFF type. The heaters are phase balanced and a safety air high temperature sensor measures the air temperature at the unit outlet and switches off the heater if the air temperature is higher than the alarm threshold, moreover, heaters are provided with a manual reset safety thermostat to disable them in the event of a high temperature.

The heating system also incorporates Miniature Circuit Breaker(s) which protect the heater(s) from short circuits, should the harness be damaged accidentally. Due to the heat load generated by the electrical heaters, these devices should respect a distance of 20cm around the fan blades circumference.

Table 4.03 - Electrical heaters data

Unit model	400 V / 3ph / 50 Hz				460 V / 3ph / 60 Hz				380 V / 3ph / 60 Hz			
	Standard Capacity [A]		High Capacity [A]		Standard Capacity [A]		High Capacity [A]		Standard Capacity [A]		High Capacity [A]	
	FLA [A]	Nominal Power [kW]	FLA [A]	Nominal Power [kW]	FLA [A]	Nominal Power [kW]	FLA [A]	Nominal Power [kW]	FLA [A]	Nominal Power [kW]	FLA [A]	Nominal Power [kW]
PW025	10.8	7.5	-	-	9.4	7.5	-	-	11.4	7.5	-	-
PW030	10.8	7.5	-	-	9.4	7.5	-	-	11.4	7.5	-	-
PW035	10.8	7.5	-	-	9.4	7.5	-	-	11.4	7.5	-	-
PW040	10.8	7.5	-	-	9.4	7.5	-	-	11.4	7.5	-	-
PW046	10.8	7.5	-	-	9.4	7.5	-	-	11.4	7.5	-	-
PW045	10.8	7.5	-	-	9.4	7.5	-	-	11.4	7.5	-	-
PW060	10.8	7.5	21.6	15.0	9.4	7.5	18.8	15.0	11.4	7.5	22.8	15.0
PW066	10.8	7.5	21.6	15.0	9.4	7.5	18.8	15.0	11.4	7.5	22.8	15.0
PW070	10.8	7.5	21.6	15.0	9.4	7.5	18.8	15.0	11.4	7.5	22.8	15.0
PW080	10.8	7.5	21.6	15.0	9.4	7.5	18.8	15.0	11.4	7.5	22.8	15.0
PW091	10.8	7.5	21.6	15.0	9.4	7.5	18.8	15.0	11.4	7.5	22.8	15.0
PW095	10.8	7.5	32.5	22.5	9.4	7.5	28.2	22.5	11.4	7.5	34.2	22.5
PW110	10.8	7.5	32.5	22.5	9.4	7.5	28.2	22.5	11.4	7.5	34.2	22.5
PW136	10.8	7.5	32.5	22.5	9.4	7.5	28.2	22.5	11.4	7.5	34.2	22.5
PW145	10.8	7.5	32.5	22.5	9.4	7.5	28.2	22.5	11.4	7.5	34.2	22.5
PW161	10.8	7.5	32.5	22.5	9.4	7.5	28.2	22.5	11.4	7.5	34.2	22.5
PW170	10.8	7.5	32.5	22.5	9.4	7.5	28.2	22.5	11.4	7.5	34.2	22.5
PW201	10.8	7.5	32.5	22.5	9.4	7.5	28.2	22.5	11.4	7.5	34.2	22.5

Hot Water reheating/heating (optional)



The single hot water heating coil is installed downstream of the cooling coil, with a 3-port on/off control valve, suitable for a maximum working pressure of 8.5 bar. The coil is manufactured from copper tubes, mechanically bonded to aluminum fins, and is pressure tested to 30 bar.

The hot water heating coil is active as first source, the electrical heater is active as second one when the hot water coil is not able to fully satisfy the heating request.

4.4.4 Humidifier (optional)

The unit can keep the humidity of the environment at the requested set point through humidification and dehumidification functions; the dehumidification function is embedded when the humidifier is installed.

Electrode humidifier

The unit is fitted with an electrode boiler humidifier.

The humidifier is completed with a water inlet valve, water outlet pump and a maximum water level sensor. Steam from the cylinder is mixed with the discharge air from the evaporating coil by means of a copper steam distributor.

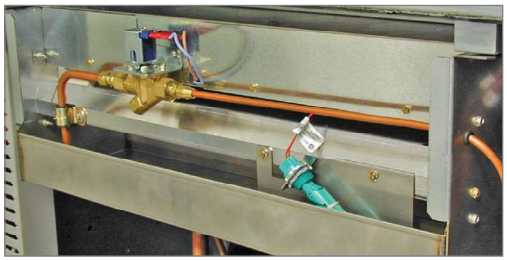
Technical data

Electrode humidifier technical data

Main power supply [V ± 10%]	Setting(1) [kg/h]	Absorbed current [A]	Power [kW]	MAX water cylinder volume [l]	MAX water supply [l/min]	MAX drained water [l/min]
400 V / 3 ph / 60 Hz	3,9 - 8	8,7	6	5,5	0,6	7,0
460 V / 3 ph / 60 Hz	3,9 - 8	7,5	6	5,5	0,6	7,0
380 V / 3 ph / 60 Hz	3,9 - 8	9,1	6	5,5	0,6	7,0

(1) The humidifier can be set between the 30 - 100% of the capacity, in steps of 10%. The humidifier mounted in the unit is factory-set to produce about 50% of the maximum value (see the iCOM™ manual).

Infrared humidifier



The unit is fitted with an infrared humidifier suitable for use with water of varying degrees of hardness. The humidifier is complete with a water inlet valve, and a maximum water level sensor; the humidifier includes high-intensity quartz lamp on water creating instantaneous moisture using almost any water quality. The cleanable stainless-steel humidifier pan is removable from front of the unit

Technical data

Infrared humidifier technical data

Size	Main power Supply [V ± 10%]	Pan Material	Capacity [kg/h]	Absorbed Current [A]	Power [kW]
Small	400 V / 3 ph / 50 Hz	Stainless steel	5,0	6,9	4,8
	380 V / 3 ph / 60 Hz	Stainless steel	5,0	7,3	4,8
	460 V / 3 ph / 60 Hz	Stainless steel	5,0	6,0	4,8
Big	400 V / 3 ph / 50 Hz	Stainless steel	10,0	13,9	9,6
	380 V / 3 ph / 60 Hz	Stainless steel	10,0	14,6	9,6
	460 V / 3 ph / 60 Hz	Stainless steel	10,0	12,0	9,6

Ultrasonic Humidifier

The unit shall be ready for the installation on the bottom part with an ultrasonic humidifier.

The humidifier consists of nebulization modules, valve for the control of the supply water, float switch and a case that houses the fan. Piezoceramic transducers are attached to the bottom of a tank filled with water and produce ultrasonic vibrations that create capillary waves on the water surface, developing a water mist.

Technical data

Ultrasonic humidifier technical data

Main power Supply	Capacity	Transformer	Power Consumption	Absorbed Current	Number of Transducers
[V ± 10%]	[kg/h]	[VA]	[W]	[A]	-
400 V / 1 ph / 50 Hz	0 - 8,0	800,0	530,0	11,0	16

4.5 Electric System

4.5.1 Electric panel

The electrical panel, located at the front of the unit in a compartment isolated from the airflow, contains the MCB's, contactors, transformers, controller PCB, overload relays etc. Each high voltage system component is provided with an MCB over-current protective device. All high voltage components are touch protected. Once open, the electrical panel can be rotated on the right to allow for an easier installation/maintenance procedure.

Each unit is equipped, on the internal electrical panel, with an ON/OFF switch which allows to turn ON-OFF the unit especially when the unit is without display. Close to the switch a LED provides visual indication of the unit ON/OFF status.

The electrical panel complies with the IEC norm EN60204-1.

Power supply variability

- Check that the maximum unbalance between the phases does not exceed the value given in *6. Technical Data.*
- Make sure to comply with the following data:
  - Electrical voltage between 0.9 and 1.1 nominal voltage
  - Frequency between 0.99 and 1.01 the nominal frequency
  - Variability of supply voltage less than 2%

See the figure below for variability evaluation.

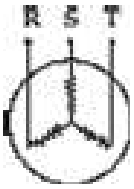
Example of calculating phase to phase variability

1) The 400 V supply has the following variability:

RS = 388 V

ST = 401 V

RT = 402 V



2) The average voltage is:

$$\frac{388 + 401 + 402}{3}$$

3) The maximum deviation from the average is:

402 - 397 = 5 V

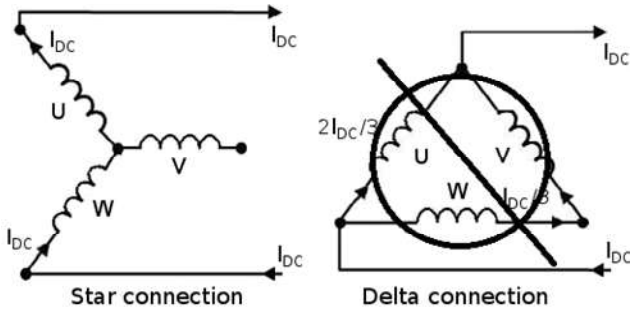
4) The phase to phase variability is:

$$\frac{5}{397 \times 100} = 1.26 \text{ (acceptable)}$$

Power supply connection

The units are equipped with electrical devices (power supplies module, control devices,...) that are designed to operate properly with star-connected power (Wye) with earthed neutral (TN or TT system).

If you need three-phase distribution Delta-connected (Δ) or Star-connected power (Wye) without ground or floating ground (IT) please contact Vertiv™ Technical Support.



Power supply type

Acceptable:

- TT, TN-S, TN-C, TN-C-S systems
- 460 V Wye with solidly grounded neutral (266 V line to ground)
- 380 V Wye with solidly grounded neutral (220 V line to ground)

Unacceptable:

- 380 to 460 V Wye without ground connection or with high-resistance (or impedance) ground (IT).
- 380 to 460 V Δ without ground or with high-resistance (or impedance) ground (IT).
- 380 to 460 V Δ with corner ground or with grounded center-tapped.

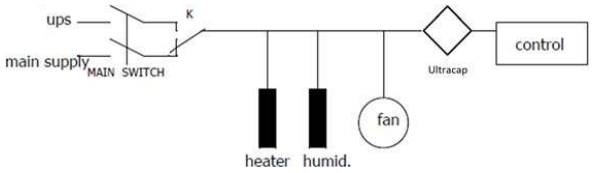
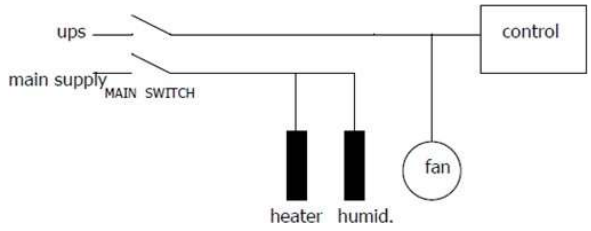
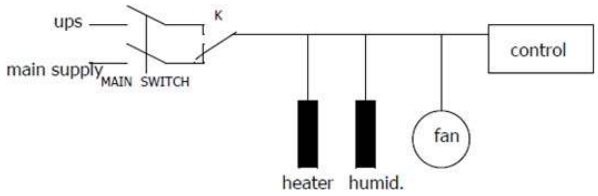
4.5.2 Standard or dual power supply

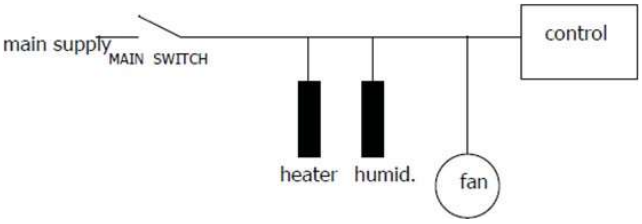
The unit may be delivered with standard power supply or optional dual power supply in order to have the units up and running if the main power supply fails.

The following table explains the main options.

Make reference to the *Electric Diagrams* for details about your unit power supply system.

See *User Manual* for the power supply relevant data and limits (voltage, frequency, ...).

Option	Description	What happens in case of power failure	What happens when power is restored
Standard power 	Single supply line	The unit is fed by main line, in case of power failure unit switch off.	Once power is restored the unit waits control reboots (roughly 60 seconds) and after start again to operate.
Dual power supply "parallel" 	Double power supply to the same disconnecting switch	The unit is fed by two separate power supplies, main line and UPS/Genset. In case of power failure only UPS/Genset is available and unit grant cooling	Once main power restored heating and humidification are available and they can be enable.
Dual power supply alternate 	Double power supply to the ATS electric panel, which is connected to the main electric panel. Each power supply can supply completely the unit.	The unit is fed by two separate power supplies: each power supply can completely feed the unit. In case of main line failure ATS switches to the second power supply. This allows to have a complete power supply redundancy and therefore to have full cooling redundancy. Switching time at nominal current excluding loss of supply sensing time and excluding any delay timers applicable is at least 1.2 s -1.5 s.	Once main power restored ATS switch back to the main line.

Option	Description	What happens in case of power failure	What happens when power is restored
Dual power supply alternate with Ultracap for Control	Double power supply to the ATS electric panel, which is connected to the main electric panel. Each power supply can supply completely the unit. Control board is powered through an ultracap. 	Unit is fitted with Dual Power Supply Alternate Version. The unit is fed by two separate power supplies: each power supply can completely feed the unit. In case of main line failure ATS switches to the second power supply. This allows to have a complete power supply redundancy and therefore to have full cooling redundancy during emergency mode. Switching time at nominal current excluding loss of supply sensing time and excluding any delay timers applicable is at least 1,2-1,5 s. The ultracapacitor when completely charged, is capable of maintaining alive the CPU, the BMS card and the passive sensors for at least 1 minute (only the optional small semi-graphic display can be kept active by the ultracapacitor), the full charging time for the ultracapacitor is **5** minutes. The remote sensors are frozen during the power **OFF**.	Once main power restored ATS switch back to the main line.

ATS Positioning Monitoring – Option

Unit can display and share with BMS system (if monitoring card is present) which line is powering the unit, and thus also the position of the Automatic Transfer Switch

4.5.3 EMC Emission

The unit satisfies the requirements for EMC regarding electro-magnetic emissions IEC61000-6-2.

Industrial

The unit satisfies the requirements of IEC61000-6-4.

This choice aims to comply with requirements of compatibility of light industrial environments as regards the emission of disturbances, resisting to external disturbances without having any functionality compromised. In terms of the norm references for emissions: the conducted voltage disturbance must be lower than 73 dBuV and radiated voltage disturbance lower than 50 dBuV (@ 3 m).

Residential (optional)

The unit satisfies requirements of IEC61000-6-3.
This is the preferred choice when the unit operates in an environment where also residential or small office devices are connected to the same power supply, and these are more sensitive to disturbance emitted by other devices, so a higher severity is needed when the unit emissions are measured.

In terms of the norm references for emissions: the conducted voltage disturbance must be lower than 66 dBuV and radiated voltage disturbance lower than 40 dBuV (@ 3 m).

4.6 Control System

4.6.1 Control system and display

The Control System is microprocessor based.

Terminals are provided for remote start/stop control plus Volt-free 'Common Alarm', 'Common Warning'. Full list of microprocessor features includes:

Microprocessor features	Single Circuit units - up to 7 configurable digital inputs (for instance condensate pump alarm, heater alarm, fire alarm, water alarm, no power, etc..) - 1 digital input for remote ON/OFF - 2 digital outputs to report general warning and general alarm - 1 RS485 Master Fieldbus line - 1 RS485 Master/Slave Fieldbus line - 1 Ethernet port Double Circuit units - Up to 8 configurable digital inputs (for instance condensate pump alarm, heater alarm, fire alarm, water alarm, no power, etc..) - 1 digital input for remote ON/OFF - 2 digital outputs to report general warning and general alarm - 2 RS485 Master/Slave Fieldbus line - 1 Ethernet port
Programming devices	The microprocessor can be programmed, in alternative, through: - A 7-inch, high definition (resolution 800x480 pixel), color resistive touchscreen display that shall be mounted in an ergonomic, aesthetically pleasing housing. - A 10-inch, high definition (resolution 1280x800 pixel), widescreen, multitouch projected capacitive touchscreen display that shall be mounted in an ergonomic, aesthetically pleasing housing. - For units without display, a Virtual Display can be replicated through a web browser, all the functionalities of the standard display are available, either remotely or connecting a laptop on the Ethernet port directly to the frontal door. - Small display – Option. Small display is a semi-graphic LCD monochromatic terminal with 132x64 pixel resolution, LED backlighted. It provides buttons to navigate through the screen;
Menu-driven control	The application shall be menu-driven. User Profile: The application shall display menus for basic setpoints, temperature and humidity alarms (limits), run hours for each device, timer bands, event log, unit overview and system overview. Service Profile: The application shall display menus and a password shall be required to make system changes.
Warnings / alarms	More than 240 types of warnings / alarms / messages are displayed including: - High temperature (return/remote/supply) - Low temperature (return/remote/supply) - High relative humidity (return/remote) - Low relative humidity (return/remote) - Fan failure - Electrical heater high temperature - Sensor failure Unit can storage up to 100 events in a memory. Each unit shall have one factory mounted return temperature and humidity

Sensors	The control as standard allows to manage: - A return temperature and humidity sensor - A supply temperature sensor - Up to 10 active remote temperature and humidity sensors - Up to 3 read-only temperature and humidity reference sensors
Supply temperature sensor - Optional	NTC sensor can be provided for acting supply control logics.
Remote Temperature sensor - Accessory	The remote temperature sensors can be Active or Read-only.
Active remote temperature and humidity sensors	Unit shall permit to select the minimum, maximum or average values read by the multiple remote sensors, in order to have the choose best control strategy. A remote sensor can be even select as redundant sensor, in this case the control will consider the value of the first sensor only; the second sensor will be used only if the first one is broken or missing. The same rule will be applied for succeeding redundant sensors.
Read-only room temperature and humidity reference sensors	The remote sensors are used for reading temperature and humidity in specific area of the room without any impact on the unit control logic.
PID settings	Unit shall allow controlling the cooling capacity and fan speed from multiple different sensor selections. The control shall have auto adaptive algorithms known as PIDs. The user shall finally act on the Set Points of the main PIDs (like Air Temperature and Humidity Control). Specific PIDs settings shall be changeable by the Service Personnel during commissioning if this is necessary; cooling capacity and fan speed PIDs can be decoupled if needed.
Temperature control mode	Temperature control mode defines from which sensor cooling capacity will be driven. Three options are available: - Return - Supply - Remote
Fan speed control mode	Fan speed control mode defines how airflow will be controlled. Five options are available: - Return Sensor - Remote Sensor - Delta T between Return temperature and supply temperature - Static Pressure - Return CW priority - Fixed Speed
Humidity control mode	Humidity control mode defines from which sensor humidification and dehumidification will be driven. Two options are available: - Return Sensor - Remote Sensor
Humidity Control Type	Humidity Control Type available are: - Relative - Relative Compensated - Absolute - Dew Point In case of control sensor failure, the unit automatically adapts to keep cooling/airflow continuity.

4.6.2 Teamwork

An U2U (unit to unit) communication between multiple units via Ethernet network (up to 32 units) allows for advanced control functionality: teamwork modes, sharing sensor data, standby rotation, lead-lag, cascade operation, auto restart delay and rotating master function; without the need of a dedicated sequencing panel.

Four ‘teamwork’ mode can be adopted.

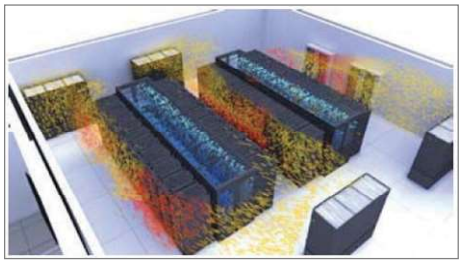
No Teamwork

The units work independently on the cooling control. Sensor values and setpoints are not shared.

The control drives cooling, heating, ventilation, humidification and dehumidification based on the local requests. Standby function and unit rotation are possible.

Teamwork mode 1 (Parallel)	The control uses the system PI's for driving cooling, heating, ventilation, humidification and dehumidification. In these Teamwork mode, all relevant control parameters are shared; if a value is changed in any of the units, all other units will follow with the same changed setting.
Teamwork Mode 2 (Independent)	The control drives cooling, heating, ventilation, humidification and dehumidification based on local requests, while avoiding operational conflict with the other units in the network. For example: If one unit is on cooling, no other unit may start heating. If one unit is on dehumidification, no other unit may start humidification. In this Teamwork mode, all relevant control parameters are shared; if a value is changed in any of the units, all other units will follow with the same changed setting.
Teamwork Mode 3 (Smart Aisle)	The control uses the system PI's for driving ventilation, humidification and dehumidification. Local request is used for driving cooling and heating. Note: this teamwork mode can be set only if the smart aisle option has been enabled and remote sensors are ordered. The unit should have the capability to modulate airflow according to the airflow taken by the servers, using remote temperature sensor as controlling sensor. A Master controls duty, standby and rotation, calculates System Values and sends it to the other units in the system. The Master holds the selected number of units and starts/stops the units in order to have the requested number of units working.
Standby Rotation	Each unit in the group needs to get a unique communication number. The rotation index number defines the order of which unit will be the next one to be activated.
Lead-lag	Units, before to go in standby mode, shall continue operation for the time set in "Overlap Timer".
Auto Restart Delay	Avoid a simultaneously re-start of multiple units (no matter if teamwork is selected or not). Each unit has a delay time between Power On and starting of the fans after a power cycle.
Cascade	Usually Standby Units will start in case of an alarm of one of the Duty Units. Cascaded units will also start in order to help the Duty Unit base on the cooling request (Teamwork 1) or for Airflow request (Teamwork 3). In this way system optimized the Standby Units not only in case of an alarm/failure.
Rotating Master	As part of the robust architecture of the control, when the Master gets disconnected from the network, another unit will automatically change to be the Master. All system values are available for all connected units. When the Master gets disconnected from the network, another unit (the unit with the lowest U2U_ID in the remaining network) will automatically change to be the Master. This feature avoids system reset when the Master disappears or when it comes back available in the system.

4.6.3 Smart Aisle™ (optional)



The unit should have the capability to modulate airflow according to the airflow taken by the servers, using remote temperature sensor as controlling sensor, installed in the top part of the aisle which communicate between the aisle through a calibrated hole. This guarantee to maximize the system efficiency providing to the server only airflow needed. The valve shall be modulated according to the unit air supply temperature in order to optimize server inlet temperature.

The system done by multiple units shall work with efficient cascade way, trying to maximize energy efficiency always working where EC Fans are more effective.

The unit is equipped by default with a special switch that allows to change easily three different working mode:

- automatic control of airflow and cooling
- unit forced to off mode
- airflow and cooling forced to 100%

4.6.4 Cooling Override (optional)

During control reboot due to a power outage or in case of control failure, the cooling continuity is guaranteed without any capacitors or battery backup. A specific algorithm permits to operate at programmable fan speeds, while keeping the chilled water valve to the last position or driving it to pre-set point. Once the communication has been re-established, the valve and fans control are released

to normal operation. In case of dampers, this feature disables fan actions.

4.6.5 Super Saver (optional)

The Supersaver function enables network between indoor and outdoor units in order to maximize chiller freecooling operation.

Whenever possible the system will automatically raise water temperatures as thermal loads fall, aligning cooling capacity with demand, thus increasing system efficiency and freecooling operation of the chillers. The increase of the water temperature will never impact the unit supply air temperature threshold, in order to guarantee the right temperature in front of the technical equipments. This feature is available with all the chillers which implement this feature and can communicate with the indoor units.

4.6.6 Monitoring (optional)

The unit features website that can be accessed via HTTP using a common browser.

The unit shall also include input for remote on-off and volt-free contacts for simple remote monitoring of alarms.

If the monitoring card is present the unit can communicate with Building Management Systems and Network Management Systems supporting third party protocols: Modbus TCP/IP RTU, BACnet IP v1.14, SNMP v2c and HTTP. More than 600 different parameters/events are available to BMS.

5. Technical Data

Content of this chapter

5.1 Performances

Chilled water perimeter cooling units' performances are linked to working conditions: return air and water temperatures. Each unit model can provide a wide range of capacity depending on the environment it's applied in, with a hoc coil to best suit the new data center market trends.

Below a description of the most common conditions currently used in data center applications, which are in continues evolution and they differentiated according to customers' needs.

Liebert® PCW is an extremely flexible unit able to adapt to different site needs, Vertiv™ sales force can provide the unit performances at different working conditions through a dedicated selecting tool.

Legacy

This kind of system generally includes a freecooling chiller and works with water regimes from 10°C to 15°C. Server containment is not so common and the return air temperature to the **Liebert® PCW** is around 26°C. This system gives the possibility to work in freeccoling mode thanks to low external temperatures during the entire cold season. The inlet water temperature around 10°C minimizes the dehumidification effect compared to a comfort application, thus reducing energy wastage.

Smart

This kind of system generally includes freecooling/adiabatic chiller and works with water regimes from 18°C to 26°C, they are always combined with a server containment. It's a system optimized to offer the highest energy efficiency, thanks to the closure of the aisle the return air to the **Liebert® PCW** can be significantly high and therefore higher water temperatures are allowed. This maximizes the freecooling period and makes this system suitable for all climates; even on hot countries.

Eco

This kind of system is generally made of a standard chiller without freecooling and works with water regimes from 8°C to 15°C. This system is often applied when the same chilled water system is used both for cooling the data center as well as for other applications. In case of an existing system, only the perimeter chilled water units are replaced and no other modifications to the chilled water plant is required. Thanks to server containment the return air to the Liebert® PCW can be significantly high. The low water temperatures increase the risk of dehumidification and for data center applications the dehumidification is not an advantage, in fact the only heat load provided by the server is sensible heat load. Liebert® PCW is thus optimized to provide the highest net sensible capacity even at low water temperatures.

Working point

Rated performances are stated in PCW Product document:

Coil type	ESP (*) [Pa]	Return Air temperature [°C]	RH [%]	Inlet Water temperature [°C]	Outlet Water temperature [°C]
Legacy coil	55	32	40	20	24
Smart coil	55	32	40	20	24
Eco coil	55	32	40	20	24
Dual source coil	55	32	40	20	24

(*) External Static Pressure - **NOTE:** *For performance in specific working point, please use selection software.*

			PW025	PW030	PW035	PW040	PW046	PW045	PW060	PW066	PW070
	EC Fan running under the raised floor – ESP 55Pa – F5 Filters										
Downflow	"Nominal air flow"	m3/h	7493	7348.6	10992.2	10819.6	11524.1	11927.6	20510.1	21615.5	21782.3
	SHR	---	1	1	1	1	1	1	1	1	1
	"Net sensible cooling capacity"	kW	26.8	29.1	39.5	44.1	45.2	47.8	72.1	83.5	79.3
	"Net total cooling capacity"	KW	26.8	29.1	39.5	44.1	45.2	47.8	72.1	83.5	79.3
	Water flow	l/s	1.34	1.45	1.97	2.19	2.23	2.35	3.61	4.15	3.95
	"Unit power input"	kW	1.31	1.27	1.67	1.69	1.6	1.53	3.47	3.37	3.35

			PW080	PW091	PW095	PW110	PW136	PW145	PW161	PW170	PW201
	Air conditions 32°C/40% RH, – ESP 55Pa – F5 Filters - SMART COIL										
Downflow	"Nominal air flow"	m3/h	21412	27209	31336.6	30674.9	37500	38948	41064	41064	41064
	SHR	---	1	1	1	1	1	1	1	1	1
	"Net sensible cooling capacity"	kW	80.5	82,2	91.1	99.8	53.1	107.2	129.8	128.4	129.8
	"Net total cooling capacity"	kW	80.5	82,2	91.1	99.8	53.1	107.2	129.8	128.4	129.8
	Water flow	l/s	4.24	5.24	5.55	5.97	4.01	6.8	4.01	8.38	8.61
	"Unit power input"	kW	4,60	4.80	5.16	5.22	6.39	5.07	7.32	6.99	7.60

			PW025	PW030	PW035	PW040	PW046	PW045	PW060	PW066	PW070
	Air conditions 26°C/40% RH, ESP 55Pa – F5 Filters - LEGACY COIL										
Upflow	"Nominal air flow"	m3/h	7493	7348.6	10992.2	10819.6	11524.1	11927.6	20510.1	21615.5	21782.3
	SHR	---	1	1	1	1	1	1	1	1	1
	"Net sensible cooling capacity"	kW	26.4	28.7	39.1	43.7	45.1	47.5	71	83.2	78.4
	"Net total cooling capacity"	kW	26.4	28.7	39.1	43.7	45.1	47.5	71	83.2	78.4
	Water flow	l/s	1.34	1.45	1.97	2.19	2.23	2.35	3.61	4.15	3.95
	"Unit power input"	kW	1.7	1.7	2.11	2.12	1.73	1.81	4.57	3.71	4.23

			PW030	PW040	PW046	PW060	PW066
Air conditions 35°C/30% RH,water conditions 18/26°C, fan modulation 80% SMART COIL							
Down Up	"Nominal air flow"	m3/h	7208.8	10653.4	11420.3	19654.8	21615.5
	SHR	---	1	1	1	1	1
	"Net sensible cooling capacity"	kW	30.4	46	49.1	82.5	89.3
	"Unit power input"	kW	1.28	1.71	1.61	3.55	3.39
	Water flow	l/s	0.95	1.43	1.52	2.58	2.78
	Water pressure drop	kPa	61	80	66	116	102

			PW080	PW091	PW110	PW136	PW145	PW161	PW170	PW201
Air conditions 35°C/30% RH,water conditions 18/26°C, fan modulation 80% SMART COIL										
Down Up	"Nominal air flow"	m3/h	21056.1	22107.1	30042.9	31884.5	31948.5	33349.1	40185.2	41947
	SHR	---	1	1	1	1	1	1	1	1
	"Net sensible cooling capacity"	kW	90.1	101.2	125.4	142.6	136.4	151.9	167.9	187.7
	"Unit power input"	kW	3.43	3.31	5.28	5.1	5.07	4.92	6.99	5.83
	Water flow	l/s	2.8	3.13	3.91	4.43	4.24	4.7	5.24	5.83
	Water pressure drop	kPa	72	94	84	98	74	77	83	68

			PW030	PW040	PW046	PW060	PW066	PW080	PW091	PW110	PW070
Air conditions 35°C/30% RH,water conditions 18/26°C, fan modulation 80% SMART COIL											
Upflow	"Nominal air flow"	m3/h	7208.8	10653.4	11420.3	19654.8	21352.2	21056.1	22107.1	30042.9	21782.3
	SHR	---	1	1	1	1	1	1	1	1	1
	"Net sensible cooling capacity"	kW	30	45.6	49	81.4	89	89.2	101	124.2	78.4
	"Unit power input"	kW	1.71	2.13	1.74	4.47	3.75	4.27	3.55	6.54	4.23
	Water flow	l/s	0.95	1.43	1.52	2.58	2.78	2.8	3.13	3.91	3.95
	Water pressure drop	kPa	61	80	66	116	102	72	94	84	75

			PW025	PW035	PW045	PW060	PW070	PW095
Air conditions 30°C/30% RH,water conditions 8/15°C, fan modulation 80% ECO COIL								
Down Up	"Nominal air flow"	m3/h	7764.5	11320.6	12115.9	21352.5	22489.7	32612.8
	SHR	---	1	1	1	1	1	1
	"Net sensible cooling capacity"	kW	26.1	39.8	48.2	70.4	78.6	108.9
	"Unit power input"	kW	1.27	1.63	1.5	3.39	3.25	5.01
	Water flow	l/s	0.93	1.41	1.69	2.52	2.79	3.88
	Water pressure drop	kPa	43	52	32	80	65	83

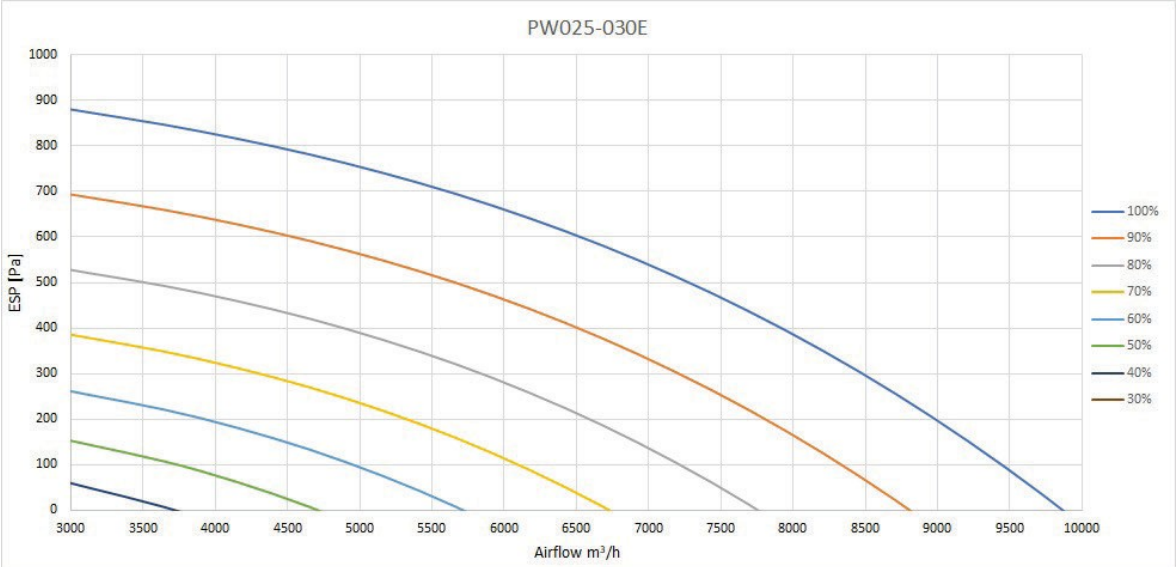
			PW025	PW035	PW045	PW060	PW070	PW095
Air conditions 30°C/30% RH,water conditions 8/15°C, fan modulation 80% ECO COIL								
Upflow	"Nominal air flow"	m3/h	7764.5	11320.6	12115.9	21352.5	22489.7	32612.8
	SHR	---	1	1	1	1	1	1
	"Net sensible cooling capacity"	kW	25.7	39.3	47.9	69.3	77.6	107.5
	"Unit power input"	kW	1.69	2.09	1.79	4.55	4.19	6.42
	Water flow	l/s	0.93	1.41	1.69	2.52	2.79	3.88
	Water pressure drop	kPa	43	52	32	80	65	83

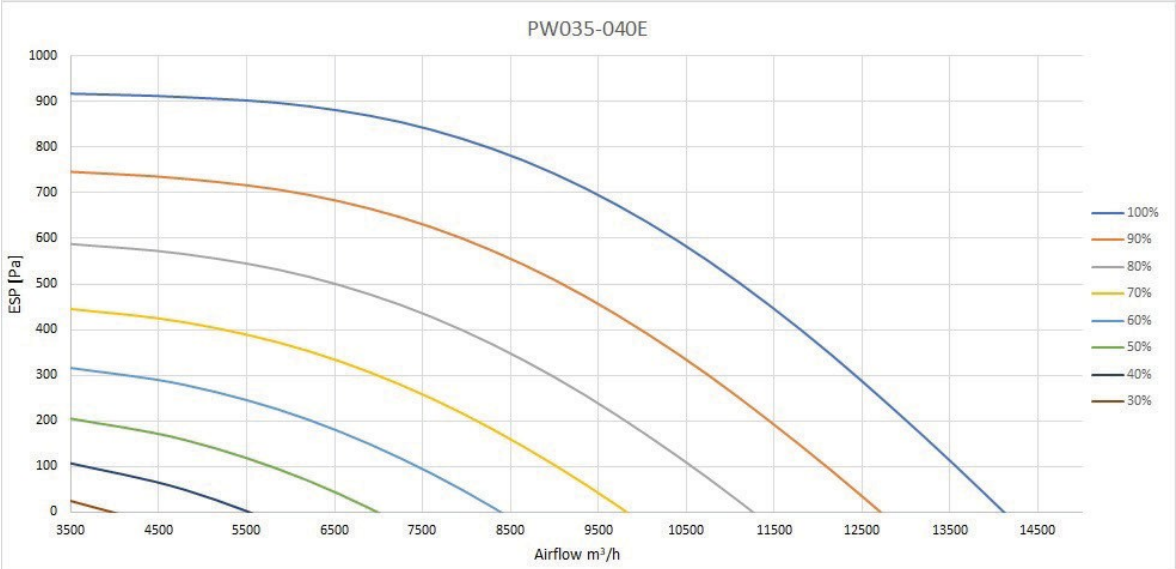
			PW040	PW046	PW060	PW066	PW080	PW091
Air conditions 26°C/40% RH,water conditions 10/15°C, fan modulation 80% DUAL COIL								
Down Up	"Nominal air flow"	m3/h	10265.3	11081.5	19012.7	20702.3	20621.2	21852
	SHR	---	31.4	36.8	56.1	66.9	62.9	73.5
	"Net sensible cooling capacity"	kW	1.75	1.66	3.59	3.47	3.47	3.33
	"Unit power input"	kW		1		1	1	1
	Water flow	l/s	1.5	1.76	2.68	3.2	3	3.51
	Water pressure drop	kPa	85	62	92	83	72	72

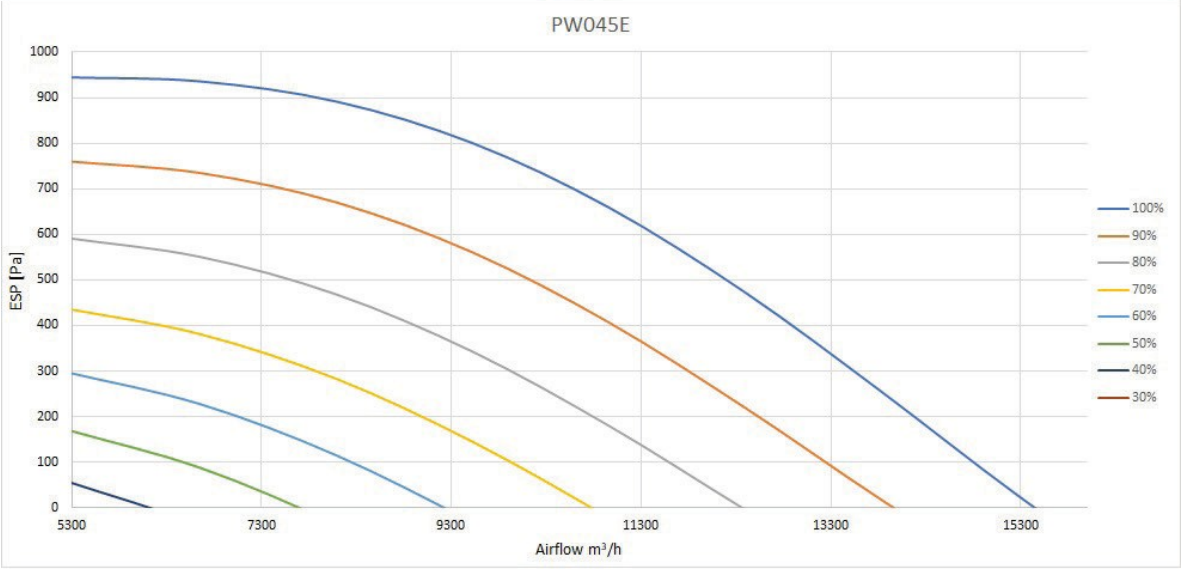
			PW110	PW136	PW145	PW161	PW170	PW201
Air conditions 26°C/40% RH,water conditions 10/15°C, fan modulation 80% DUAL COIL								
Down Up	"Nominal air flow"	m3/h	29328.6	31884.2	31410.9	33038.4	39504.9	41556.8
	SHR	---	87.1	103.3	95.7	110.9	117.9	136.3
	"Net sensible cooling capacity"	kW	5.31	5.1	5.13	4.95	7.07	6.87
	"Unit power input"	kW	1	1	1	1	1	1
	Water flow	l/s	4.16	4.94	4.58	5.3	5.63	6.51
	Water pressure drop	kPa	85	71	67	61	84	73

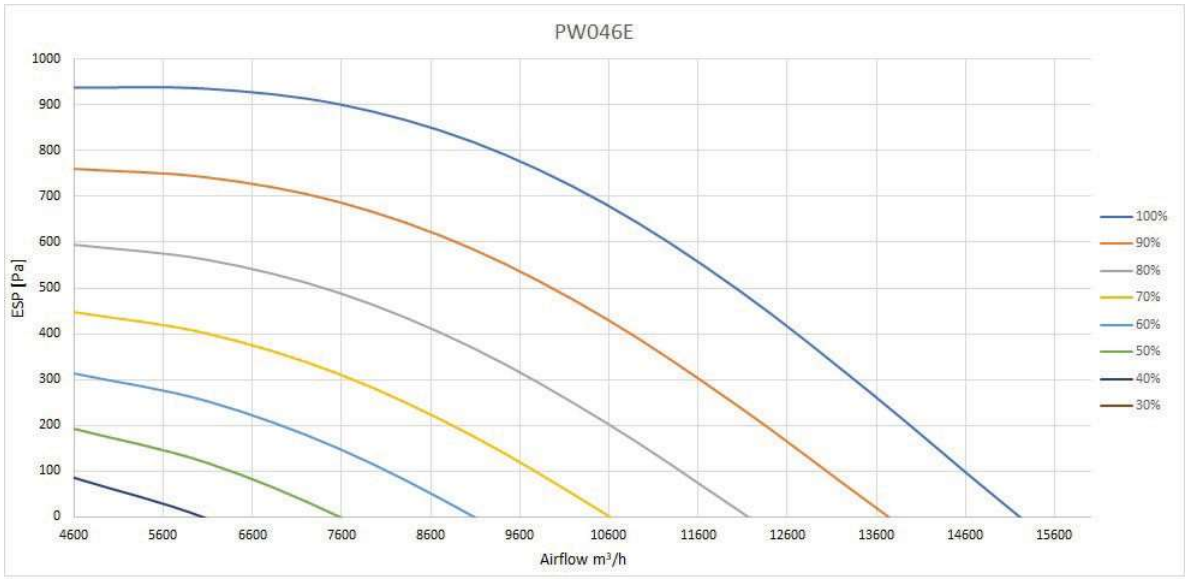
5.2 Fan

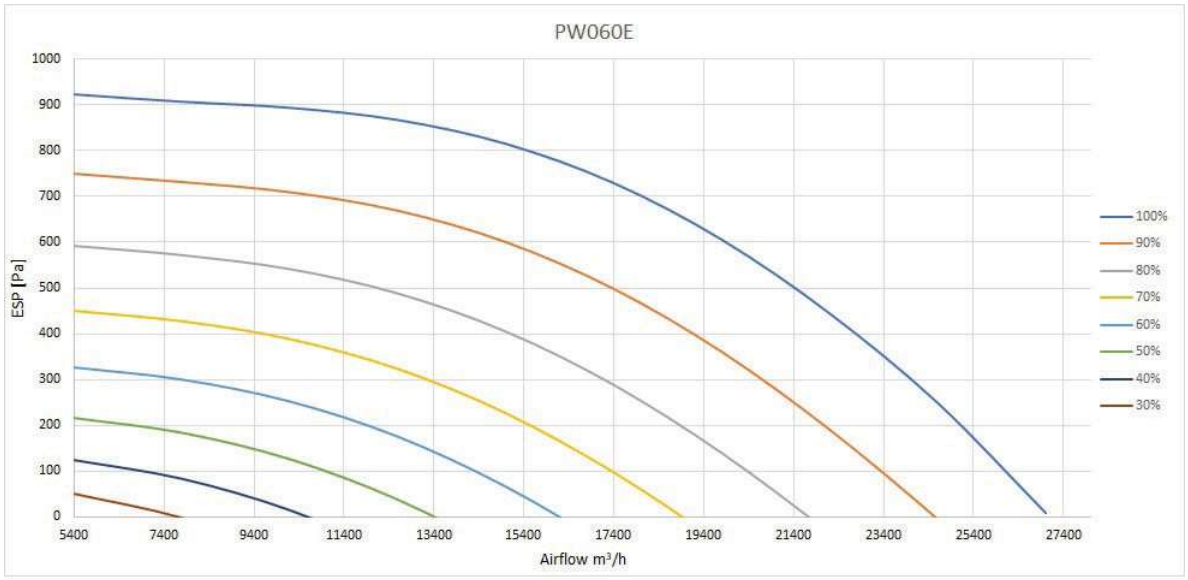
The graphics in this chapter shows the fan characteristics for High Efficency EC fans:

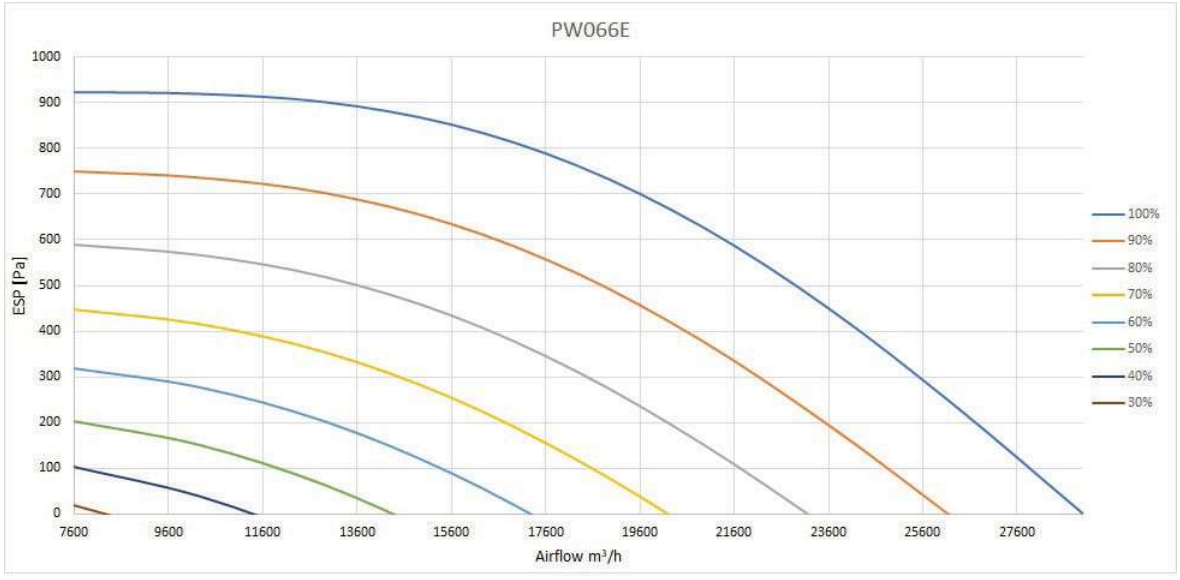


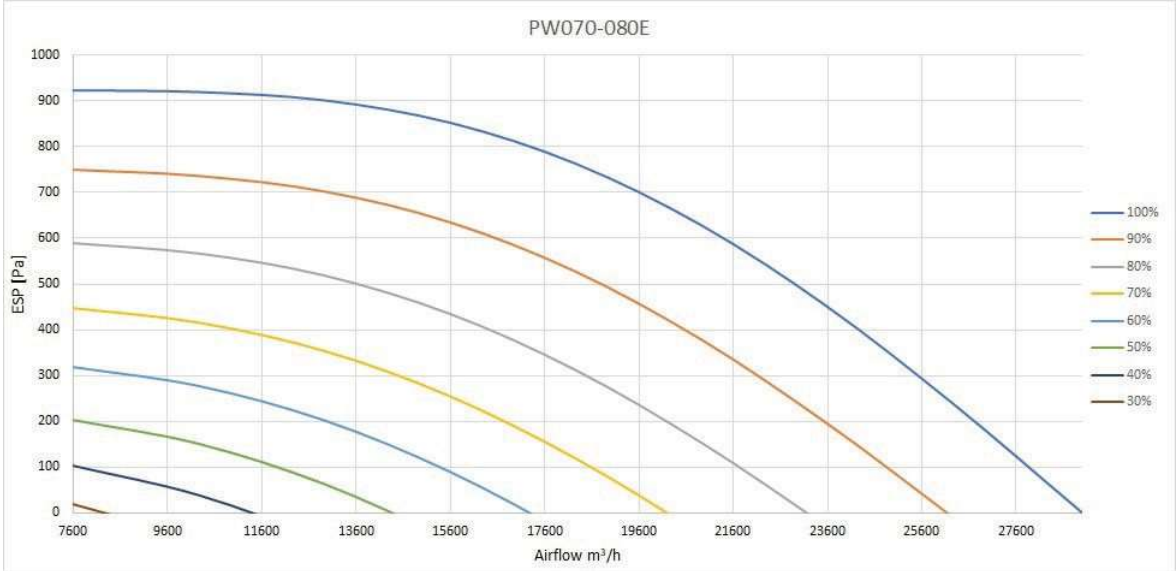





PW046E
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
4600
5600
6600
7600
8600
9600
10600
11600
12600
13600
14600
15600
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%


PW060E
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
5400
7400
9400
11400
13400
15400
17400
19400
21400
23400
25400
27400
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%


PW066E
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
7600
9600
11600
13600
15600
17600
19600
21600
23600
25600
27600
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%


PW070-080E
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
7600
9600
11600
13600
15600
17600
19600
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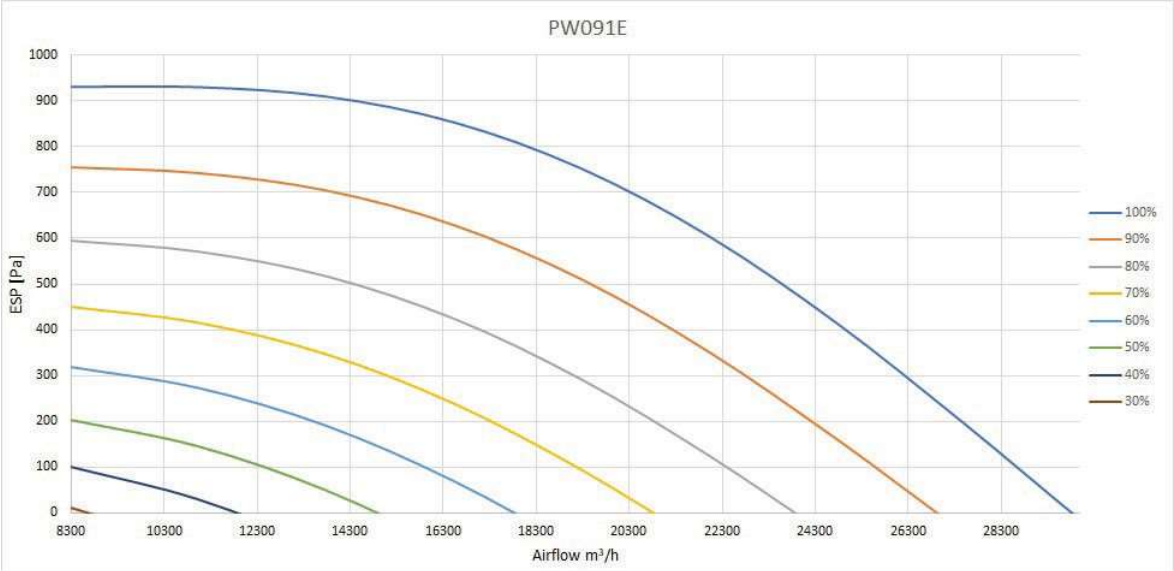
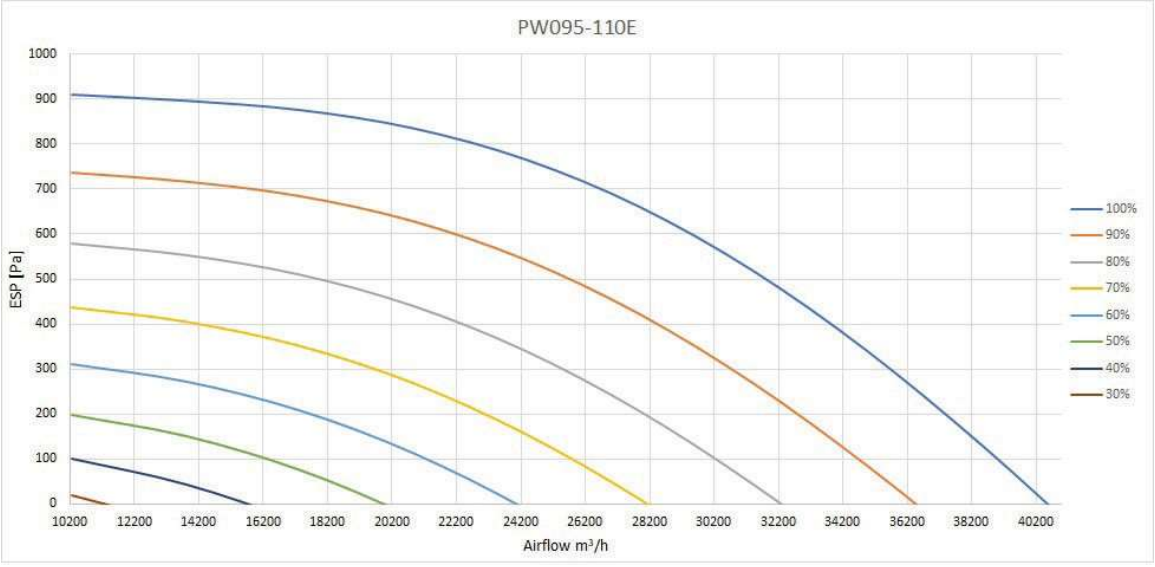
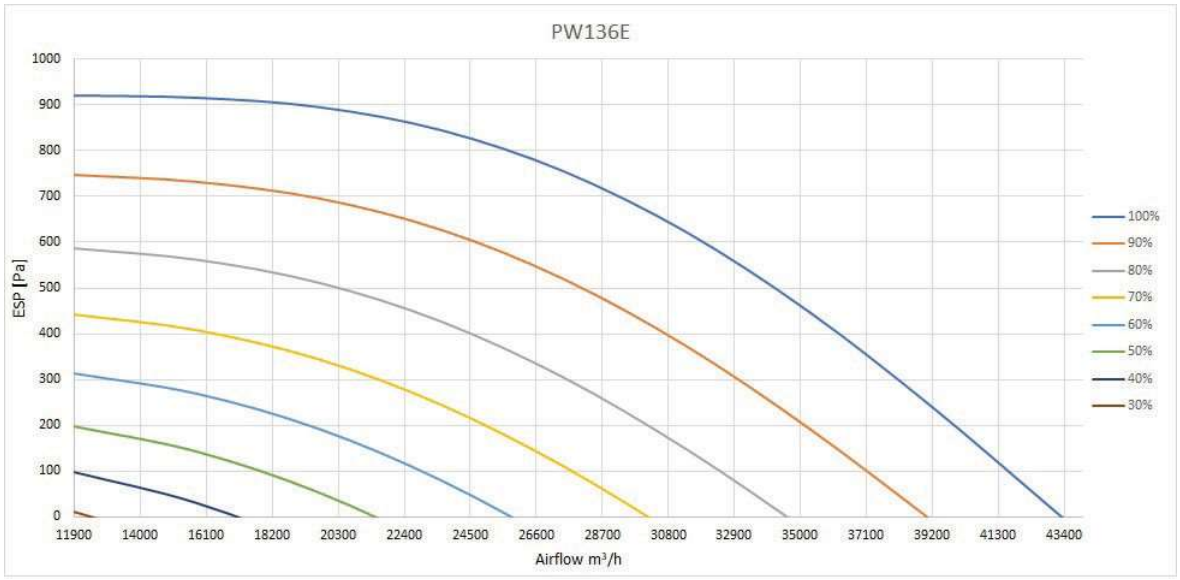
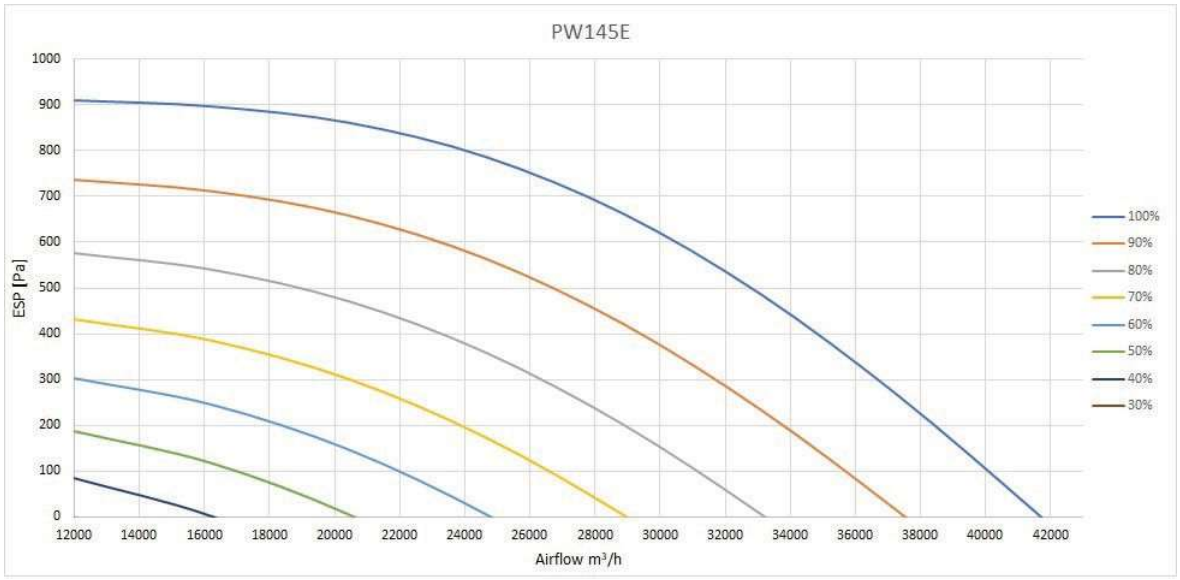
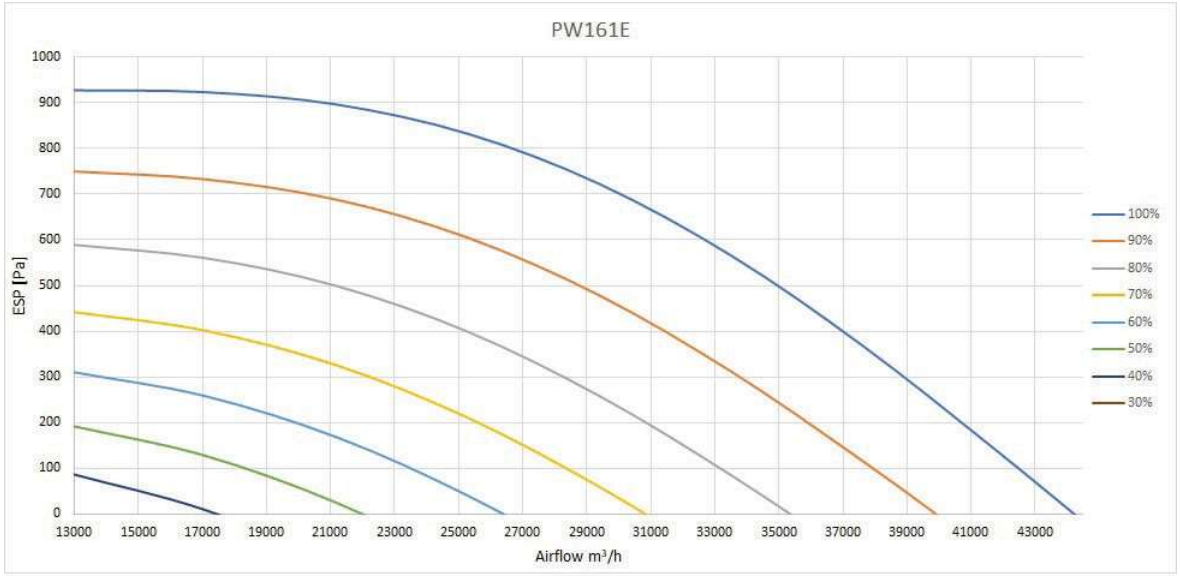
27600
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

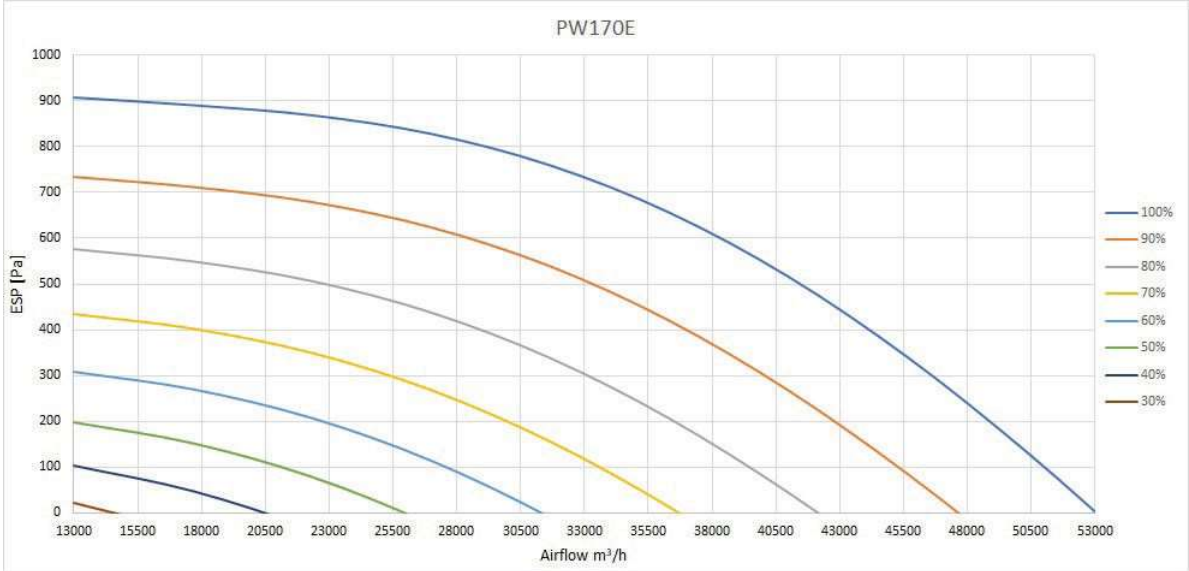

PW091E
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
8300
10300
12300
14300
16300
18300
20300
22300
24300
26300
28300
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

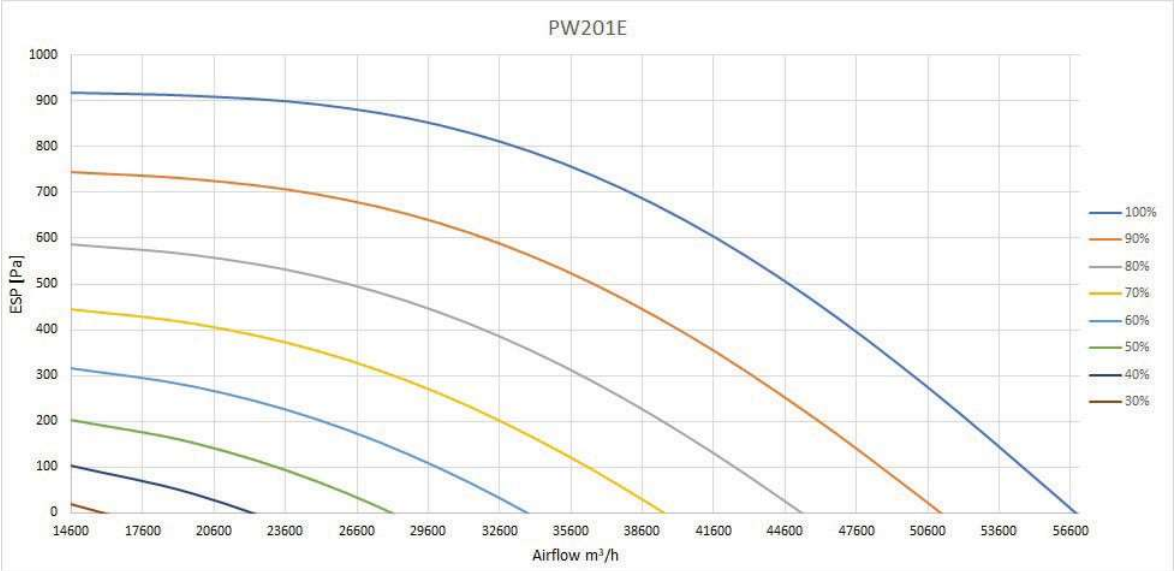

PW095-110E
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
10200
12200
14200
16200
18200
20200
22200
24200
26200
28200
30200
32200
34200
36200
38200
40200
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

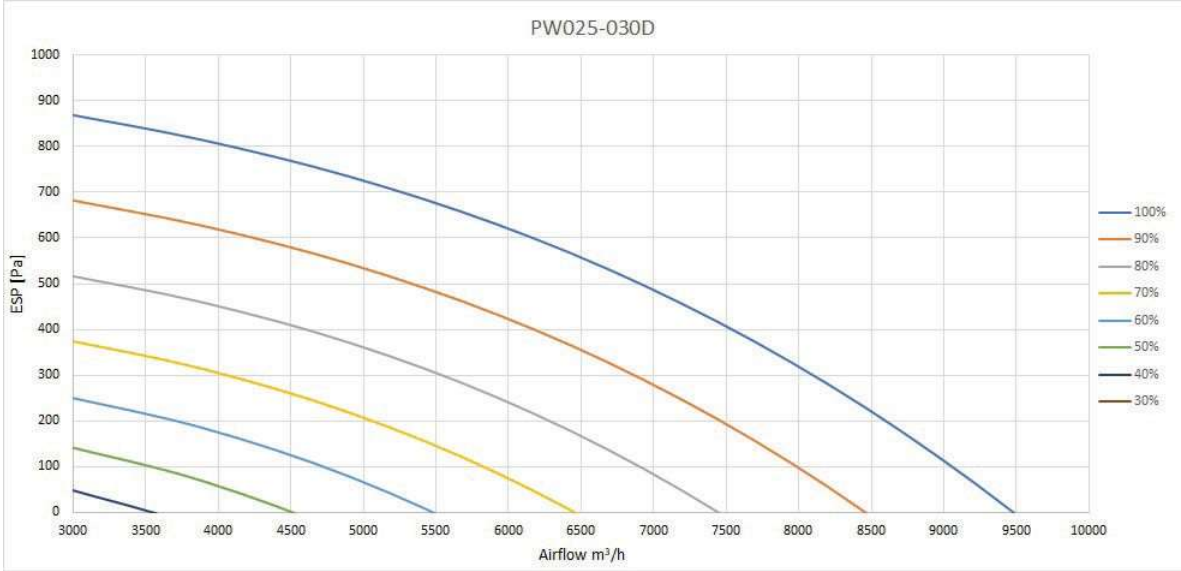

PW136E
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
11900 14000 16100 18200 20300 22400 24500 26600 28700 30800 32900 35000 37100 39200 41300 43400
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

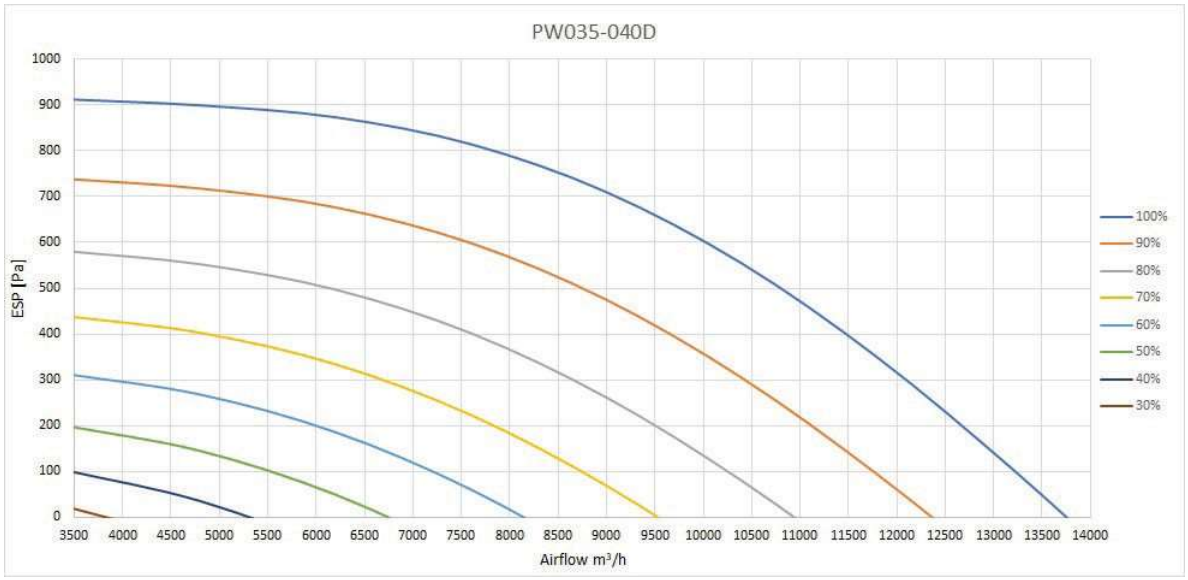

PW145E
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
12000 14000 16000 18000 20000 22000 24000 26000 28000 30000 32000 34000 36000 38000 40000 42000
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

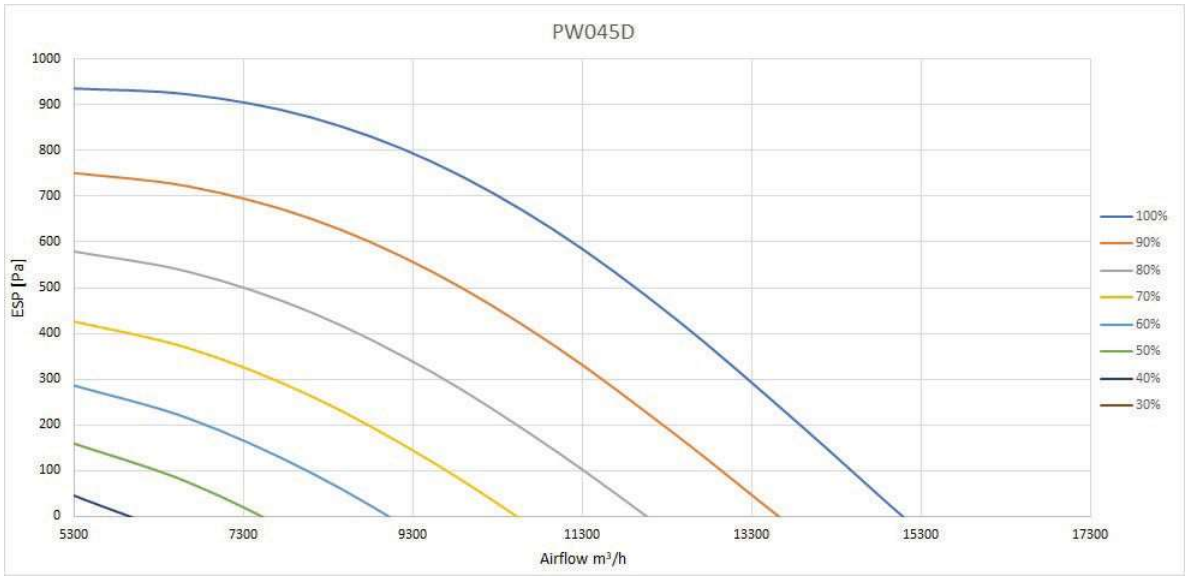

PW161E
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
13000 15000 17000 19000 21000 23000 25000 27000 29000 31000 33000 35000 37000 39000 41000 43000
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

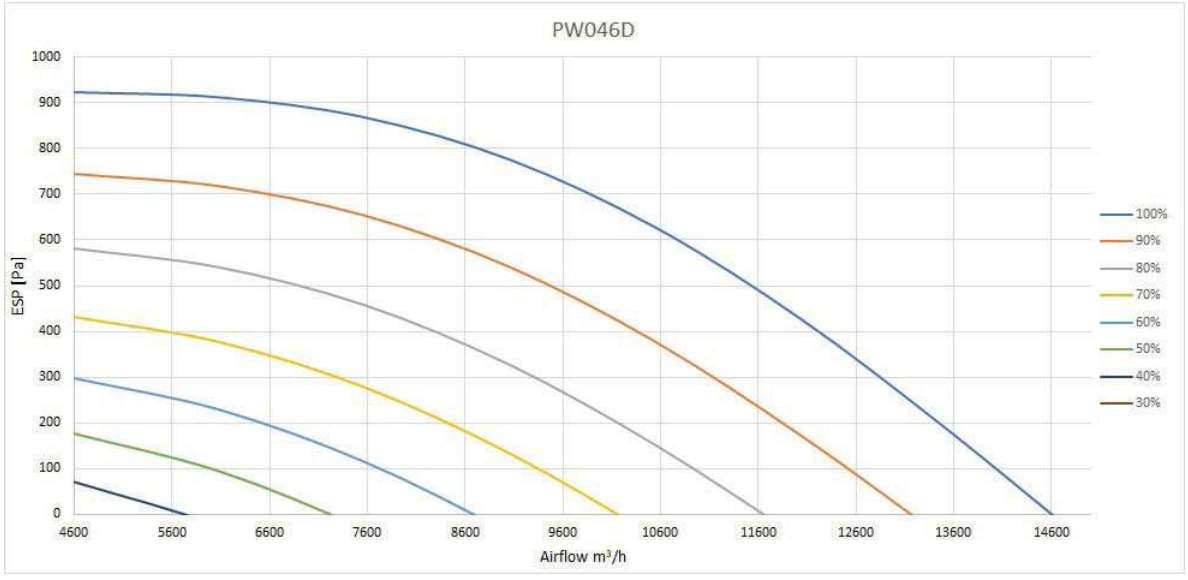

PW170E
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
13000 15500 18000 20500 23000 25500 28000 30500 33000 35500 38000 40500 43000 45500 48000 50500 53000
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

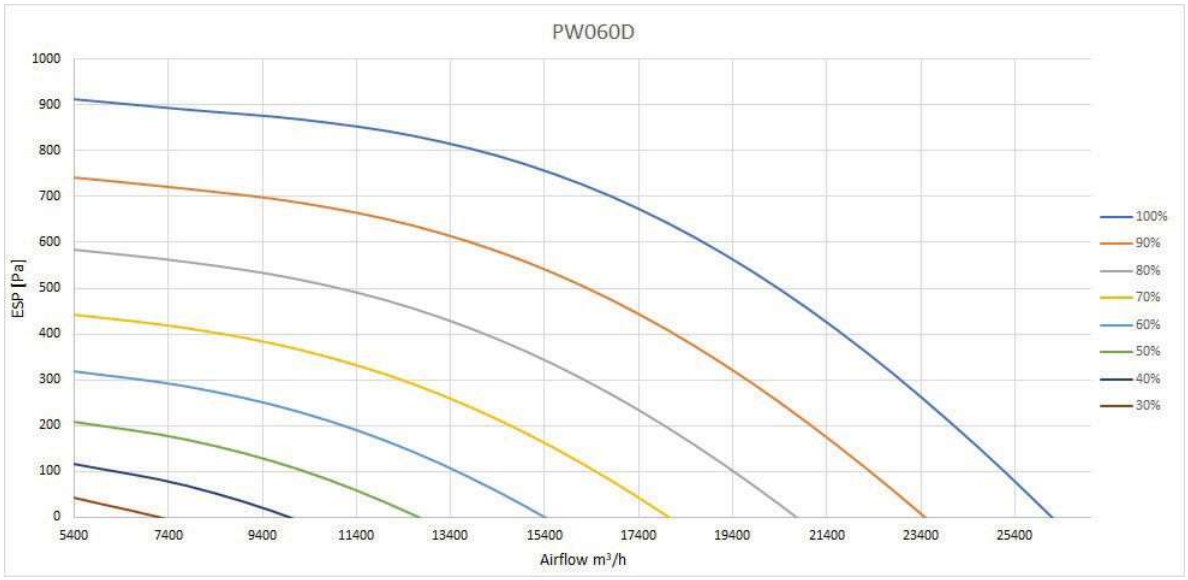

PW201E
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
14600 17600 20600 23600 26600 29600 32600 35600 38600 41600 44600 47600 50600 53600 56600
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

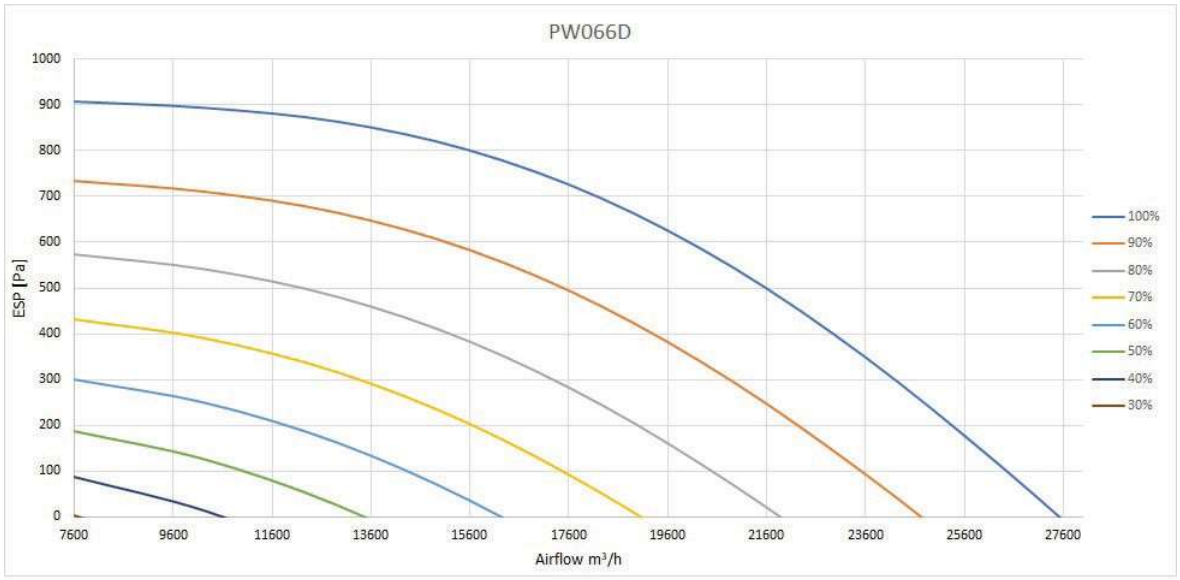

PW025-030D
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
3000 3500 4000 4500 5000 5500 6000 6500 7000 7500 8000 8500 9000 9500 10000
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

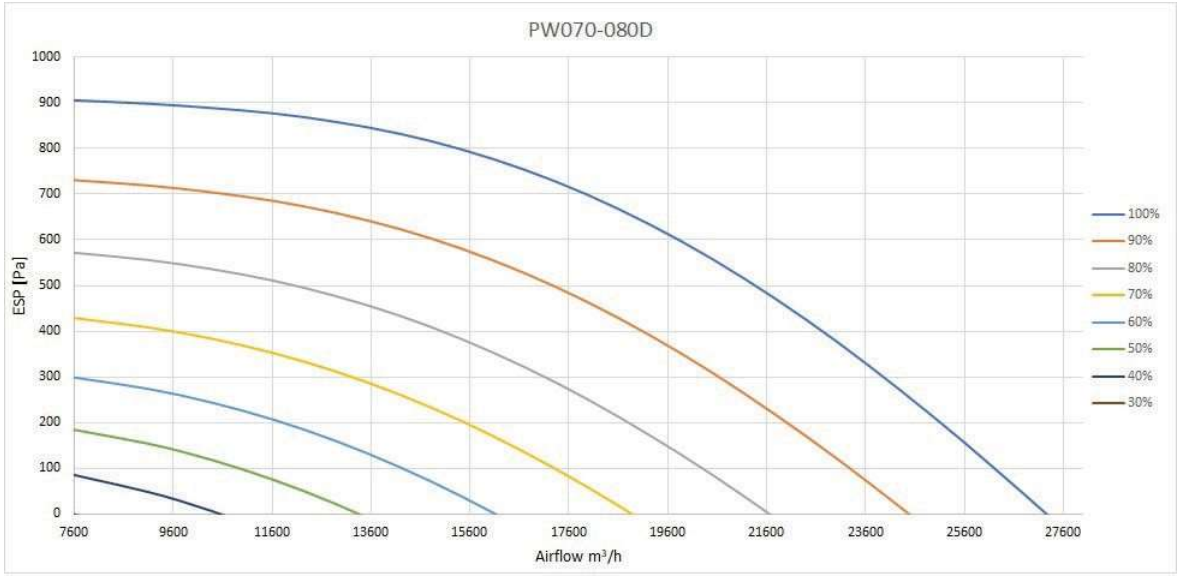

PW035-040D
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
3500 4000 4500 5000 5500 6000 6500 7000 7500 8000 8500 9000 9500 10000 10500 11000 11500 12000 12500 13000 13500 14000
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

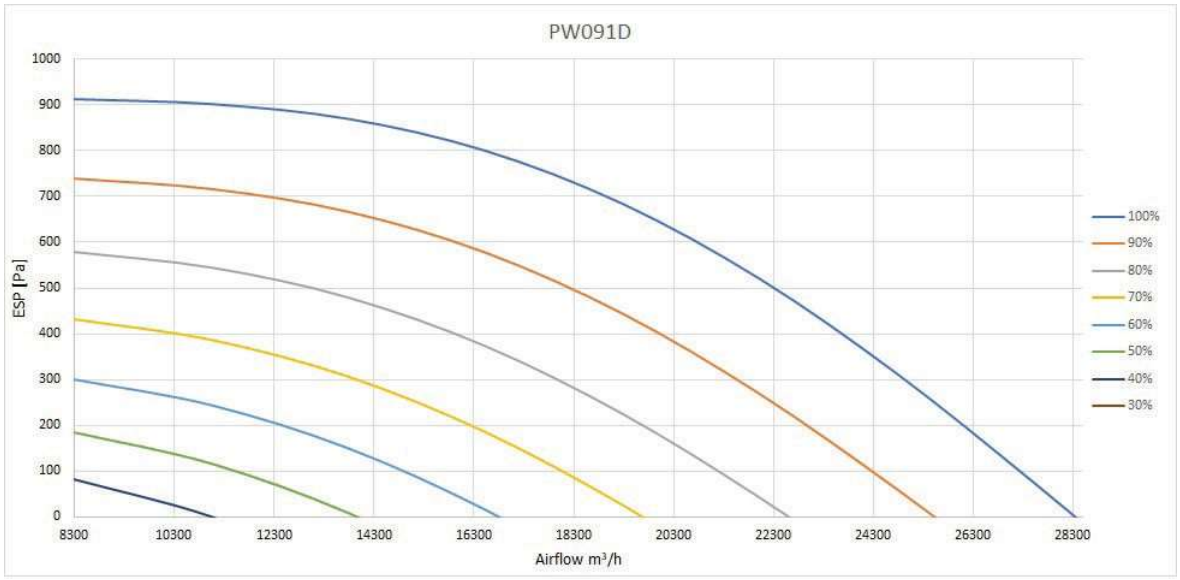

PW045D
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
5300 7300 9300 11300 13300 15300 17300
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

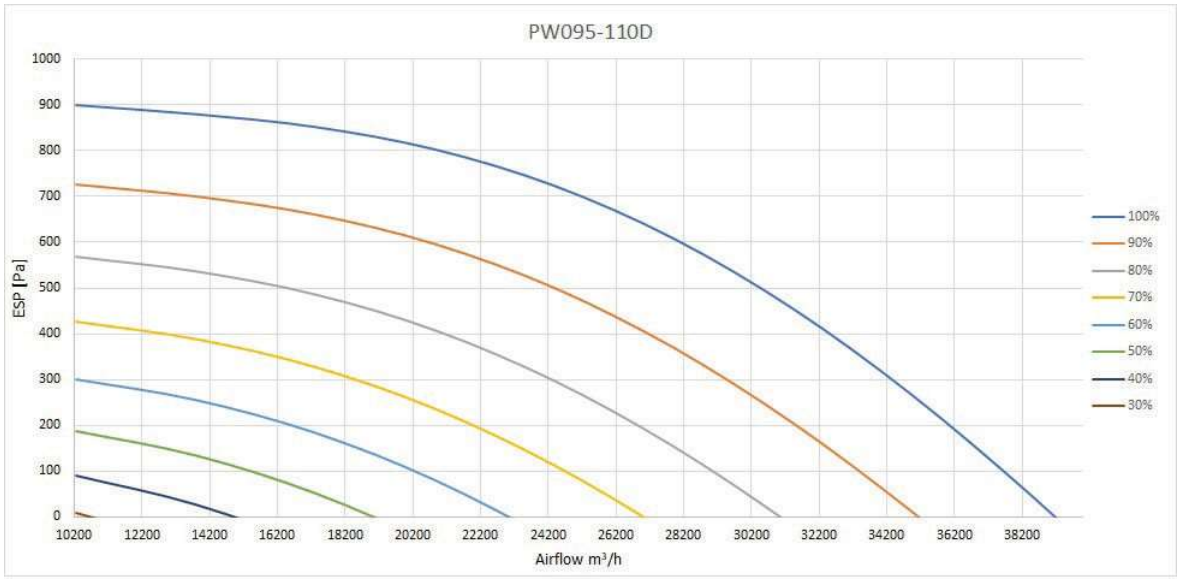

PW046D
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
4600 5600 6600 7600 8600 9600 10600 11600 12600 13600 14600
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

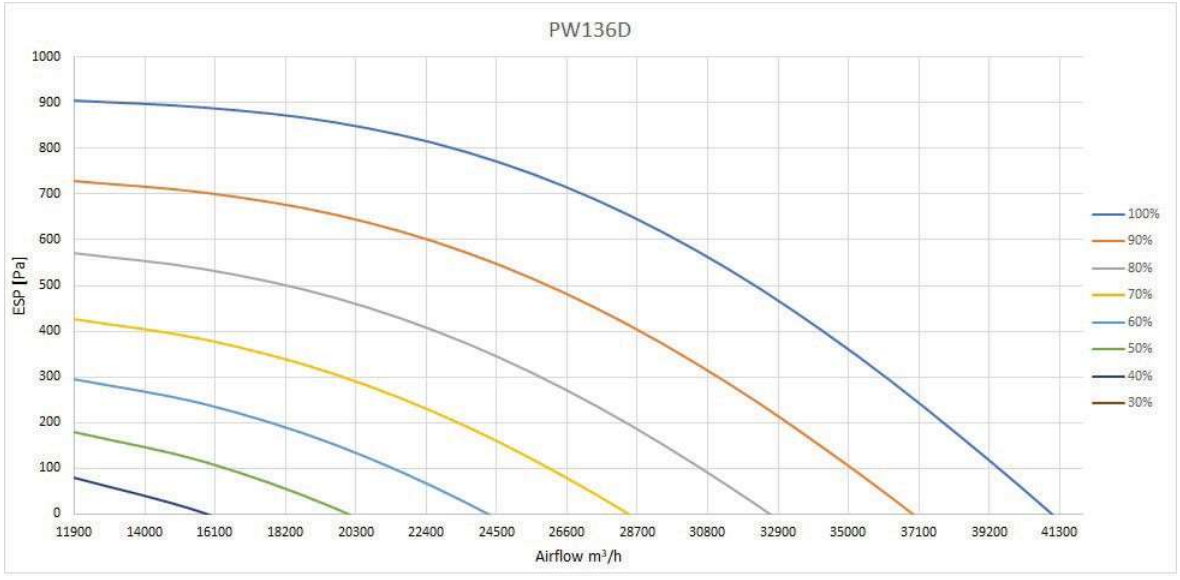

PW060D
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
5400
7400
9400
11400
13400
15400
17400
19400
21400
23400
25400
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

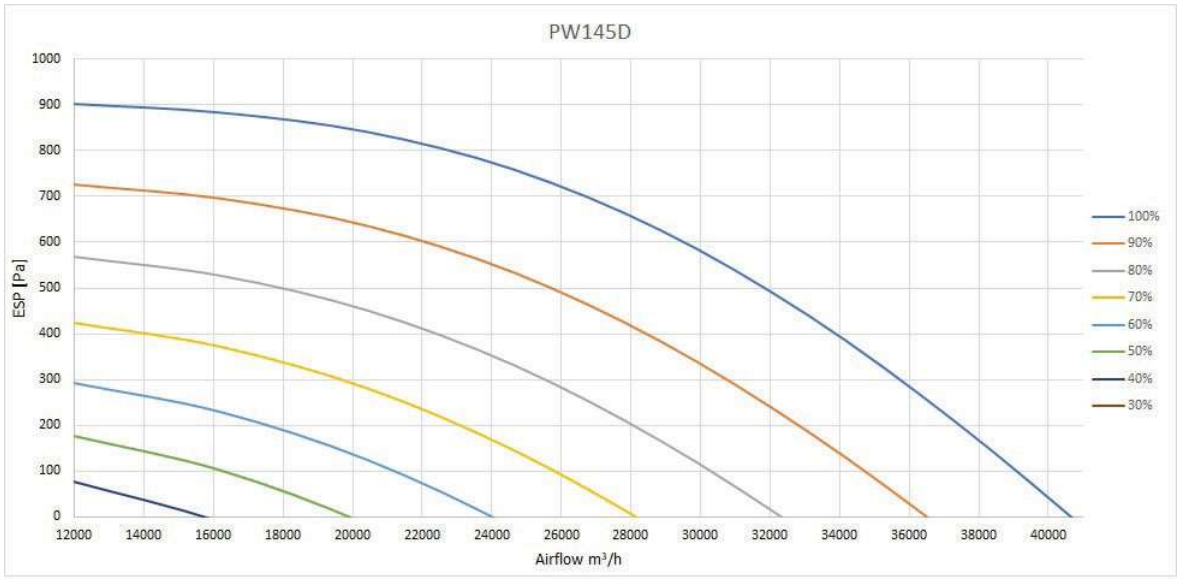

PW066D
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
7600
9600
11600
13600
15600
17600
19600
21600
23600
25600
27600
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

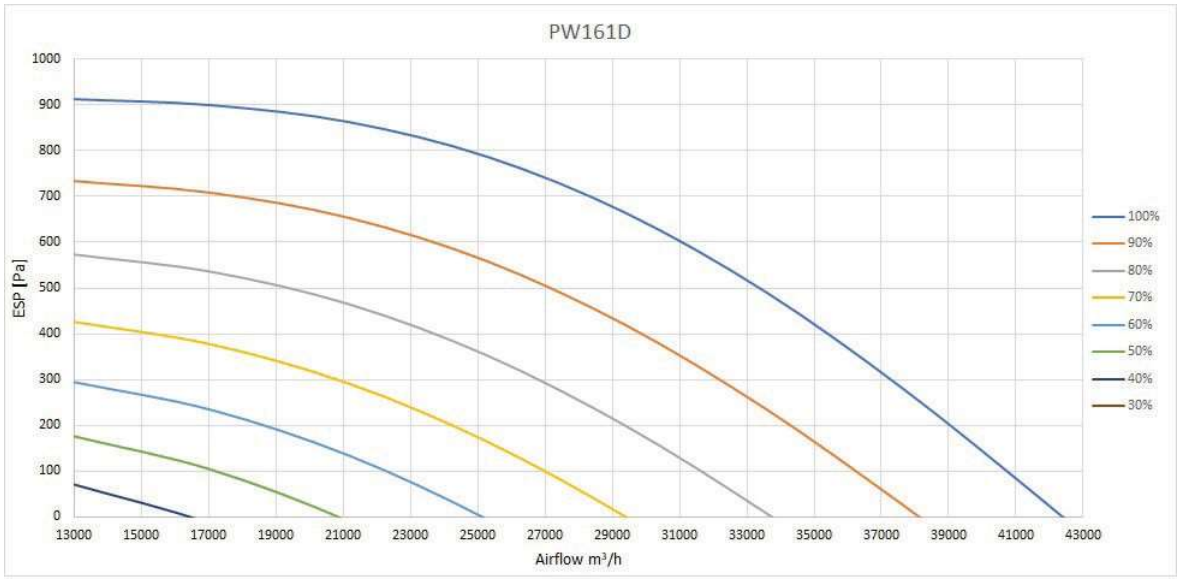

PW070-080D
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
7600
9600
11600
13600
15600
17600
19600
21600
23600
25600
27600
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

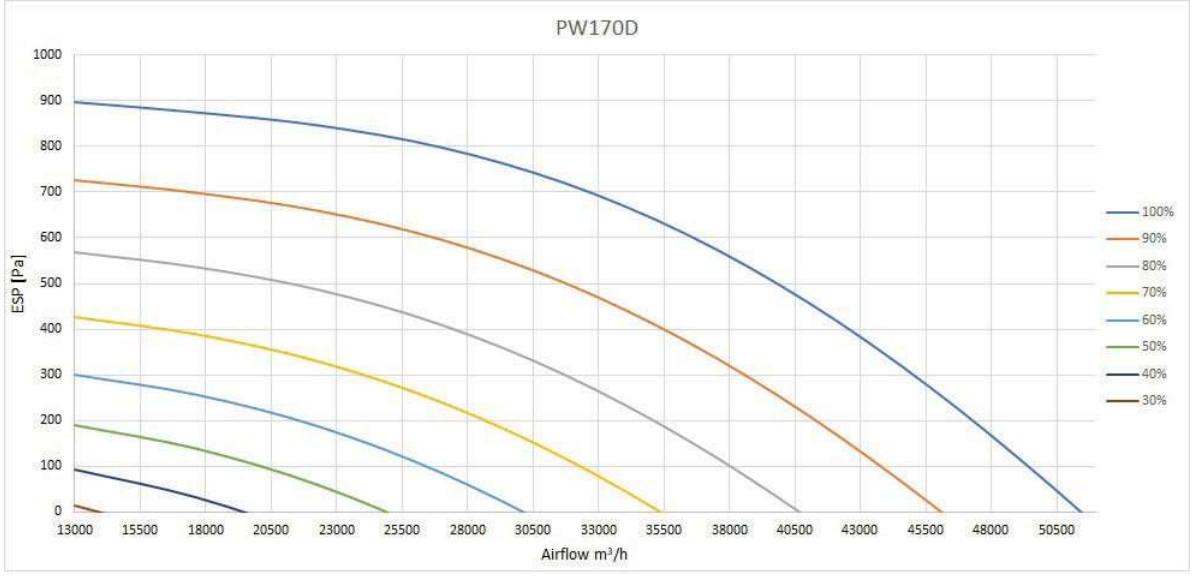

PW091D
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
8300
10300
12300
14300
16300
18300
20300
22300
24300
26300
28300
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

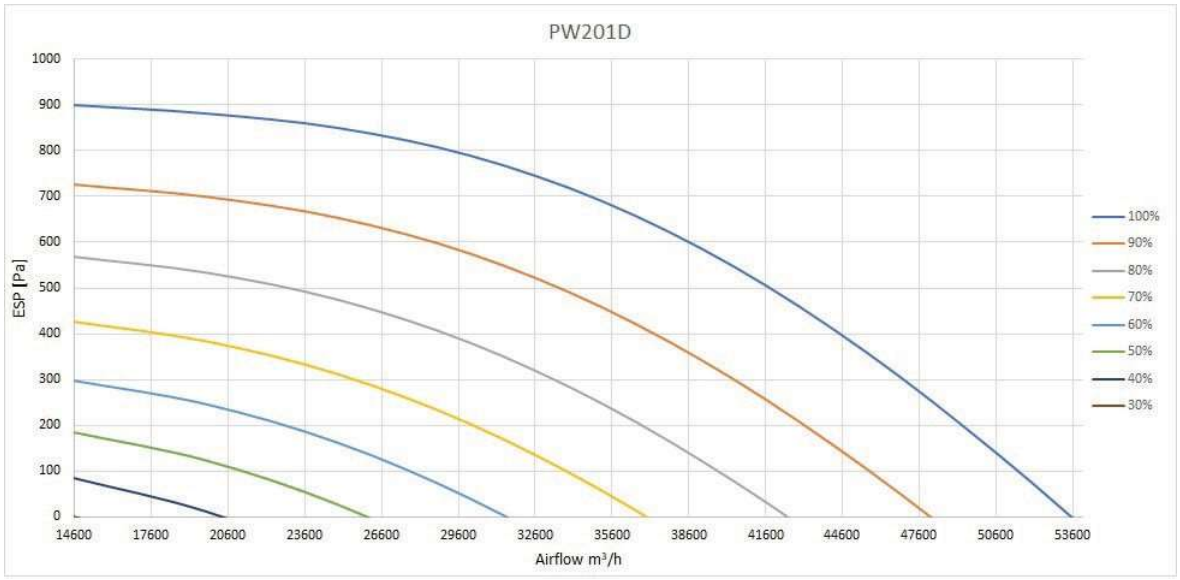

PW095-110D
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
10200
12200
14200
16200
18200
20200
22200
24200
26200
28200
30200
32200
34200
36200
38200
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

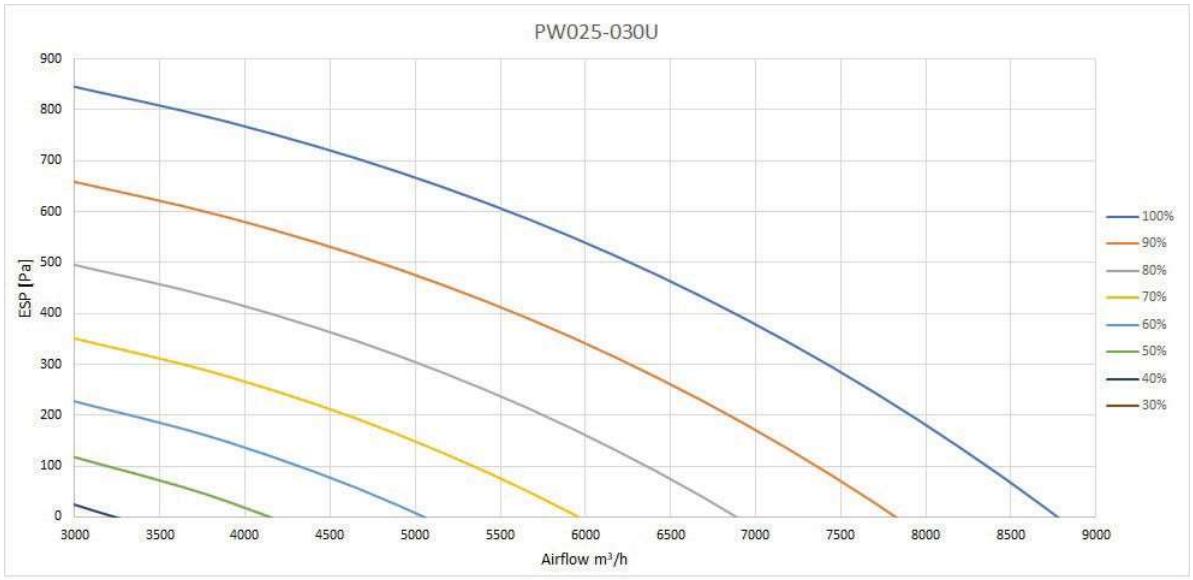

PW136D
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
11900
14000
16100
18200
20300
22400
24500
26600
28700
30800
32900
35000
37100
39200
41300
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

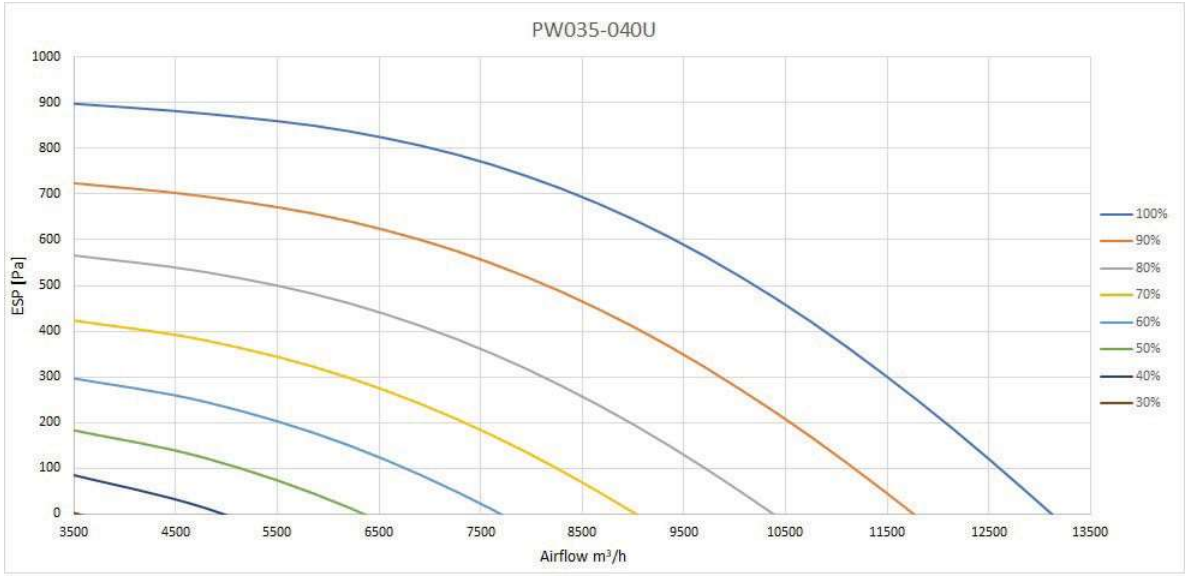

PW145D
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
12000
14000
16000
18000
20000
22000
24000
26000
28000
30000
32000
34000
36000
38000
40000
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

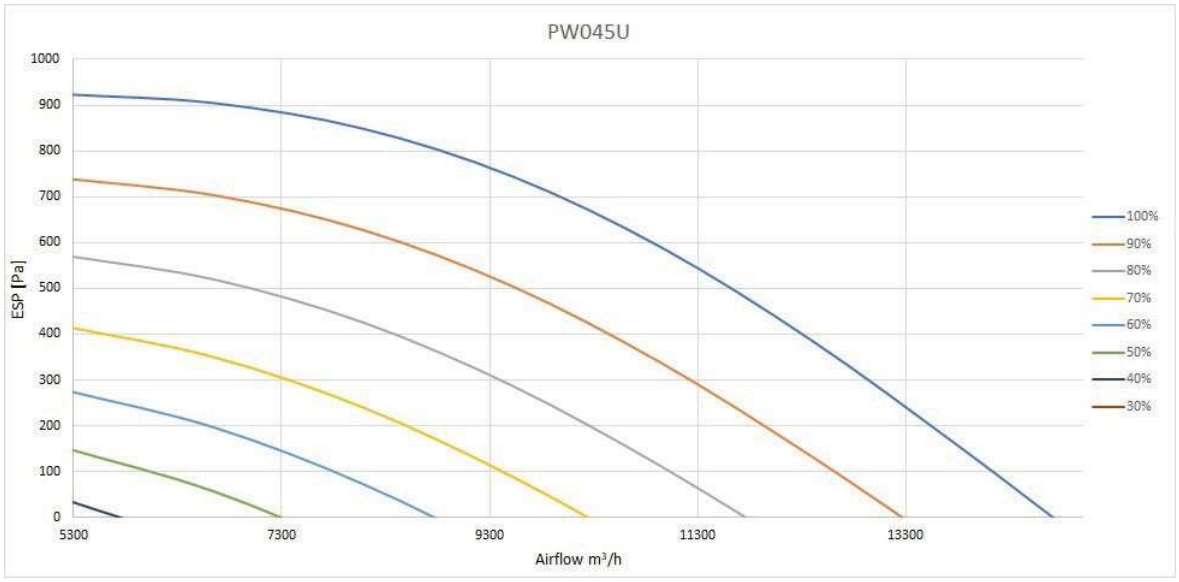

PW161D
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
13000
15000
17000
19000
21000
23000
25000
27000
29000
31000
33000
35000
37000
39000
41000
43000
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

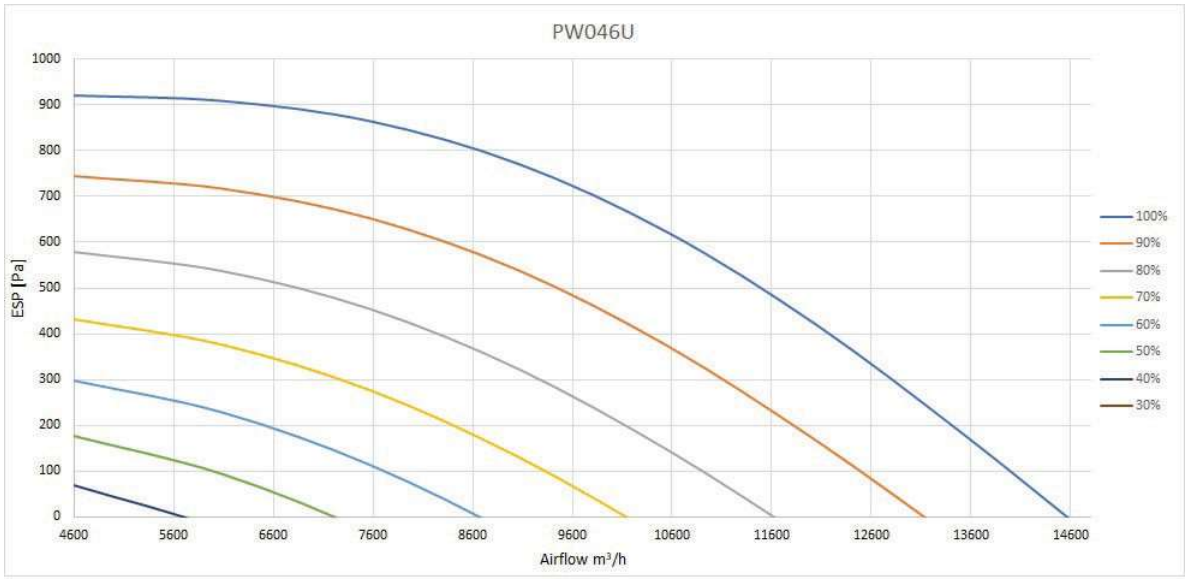

PW170D
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
13000
15500
18000
20500
23000
25500
28000
30500
33000
35500
38000
40500
43000
45500
48000
50500
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

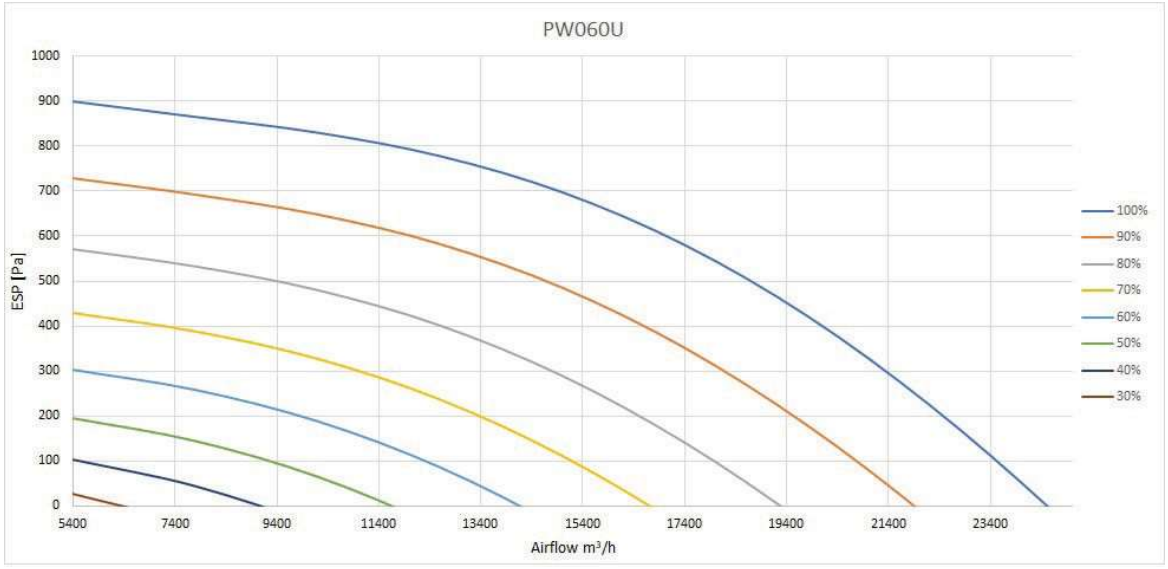

PW201D
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
14600
17600
20600
23600
26600
29600
32600
35600
38600
41600
44600
47600
50600
53600
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

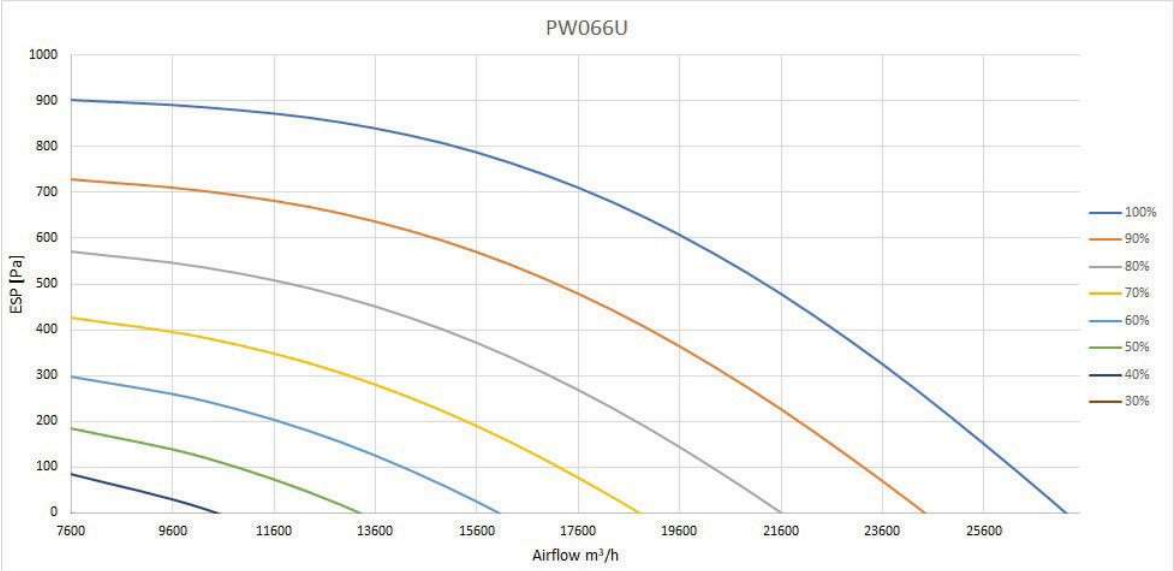

PW025-030U
ESP [Pa]
900
800
700
600
500
400
300
200
100
0
3000
3500
4000
4500
5000
5500
6000
6500
7000
7500
8000
8500
9000
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

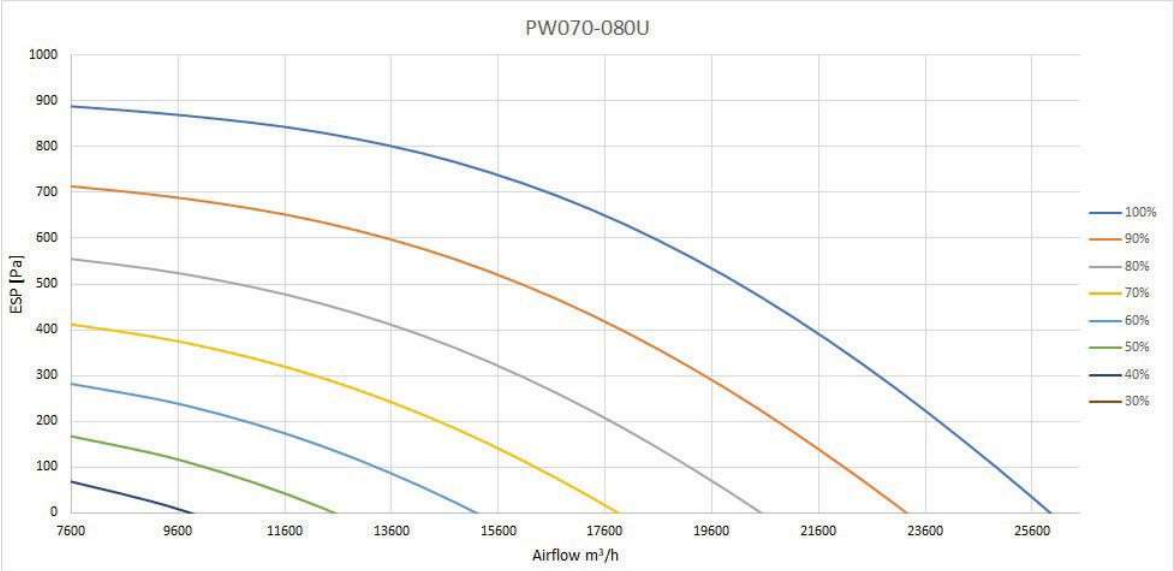

PW035-040U
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
3500
4500
5500
6500
7500
8500
9500
10500
11500
12500
13500
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

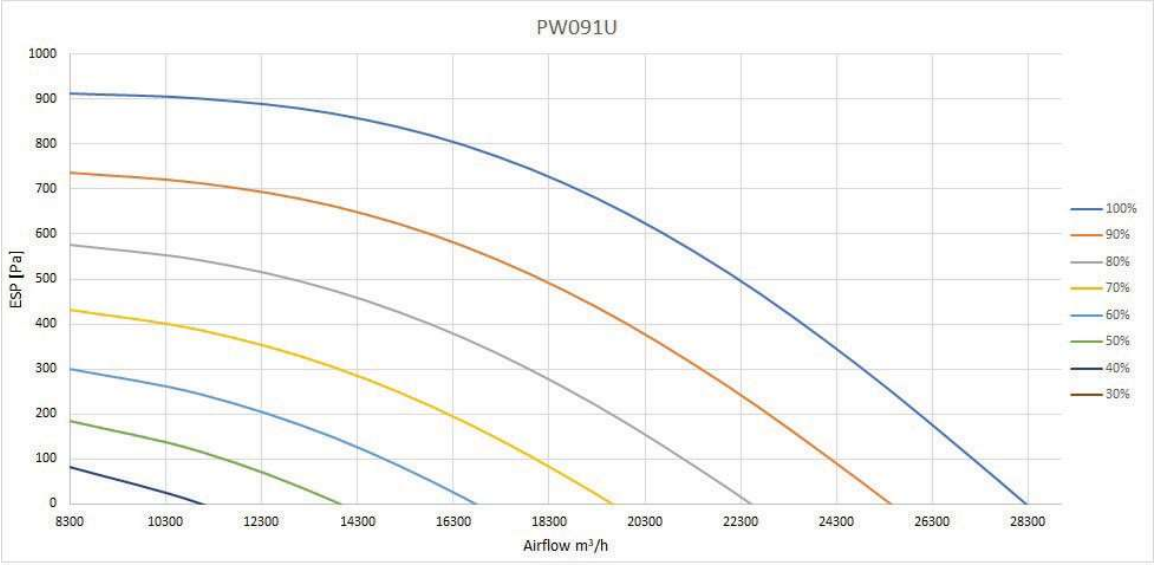

PW045U
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
5300
7300
9300
11300
13300
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%

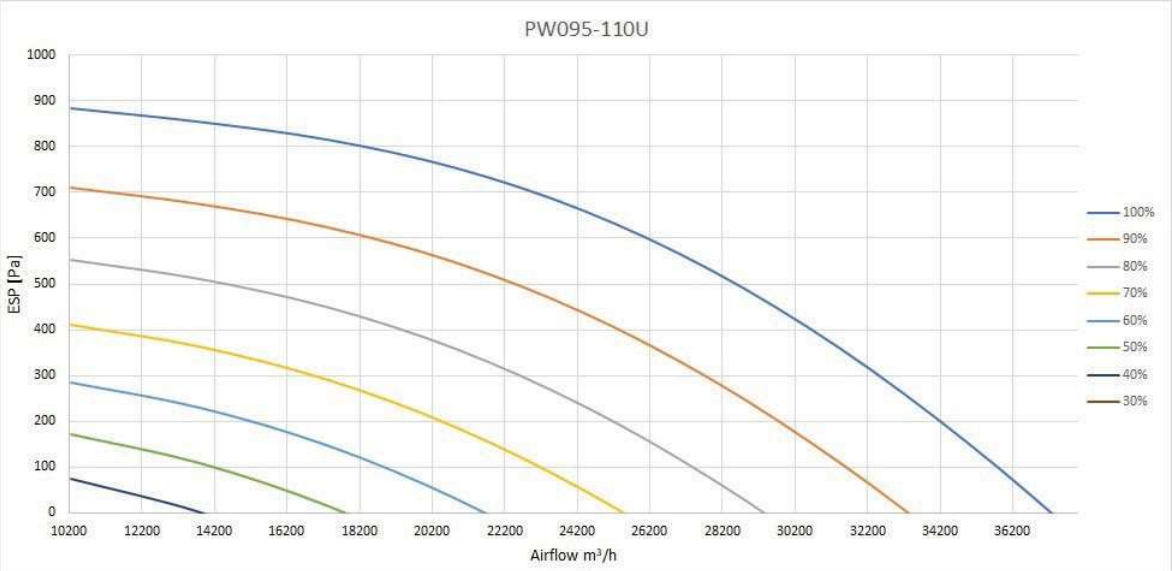

PW046U
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
4600
5600
6600
7600
8600
9600
10600
11600
12600
13600
14600
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%


PW060U
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
5400
7400
9400
11400
13400
15400
17400
19400
21400
23400
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%


PW066U
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
7600
9600
11600
13600
15600
17600
19600
21600
23600
25600
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%


PW070-080U
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
7600
9600
11600
13600
15600
17600
19600
21600
23600
25600
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%


PW091U
ESP [Pa]
1000
900
800
700
600
500
400
300
200
100
0
8300
10300
12300
14300
16300
18300
20300
22300
24300
26300
28300
Airflow m³/h
100%
90%
80%
70%
60%
50%
40%
30%



Fans electrical data

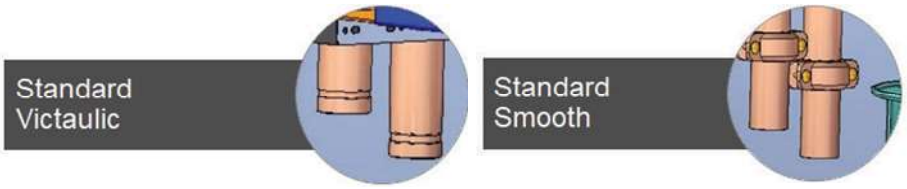
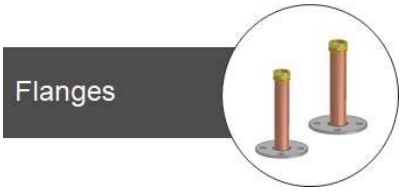
Unit model	EC fan advance - HE			EC fan advance - HP		
	Motor Size [kW]	FLA @400V/ 50Hz [A]	FLA @460V/ 60Hz [A]	Motor Size [kW]	FLA @400V/ 50Hz [A]	FLA @460V/ 60Hz [A]
PW025	2,6	4,00	3,47	3,5	5,10	4,10
PW030	2,6	4,00	3,47	3,5	5,10	4,10
All remaining models	3,5	5,10	4,10	3,5	5,32	4,62

NOTE *Values given for each single fan. The model is the same both for 50 Hz and 60 Hz.*

5.3 Water Connections

5.3.1 Chilled Water Connections

The hydraulic connections are draw in order to avoid any interfere with fans replacement.
In terms of chilled water connections small frame (up to frame 3 for Single Circuit or up to frame 4 for Dual Circuit) are supplied with threated connections. For the others frames units are supplied with Victaulic connections, two smooth pipe stubs are provided with the units and can be used to create the connection.

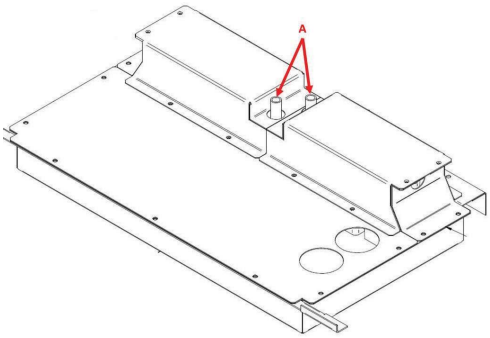
Victaulic - Smooth Connections	
Threated Connections – optional	Two threaded pipes can be supplied when the standard connections are Victaulic.
	
Flanges Pipe Connections – Accessories	Bimetal flanges can be supplied separately with external thread in order to suit easily with unit. The flanges respect PN16 rated with 4 holes of 18mm.
	
Bottom connections	The unit is provided with bottom left hydraulic connections. Dual circuit units provided with bottom left and right hydraulic connections
Top connections	The unit is provided with top left hydraulic connections.
Lateral connections	The unit is provided with lateral coil section (left side) hydraulic connect.

5.3.2 Hot Water Connections (optional)

- Copper piping connection ready to connect by brazing;
- Hot Water Reheating Connections Are O. D. 22 Mm (0.87”) Copper.

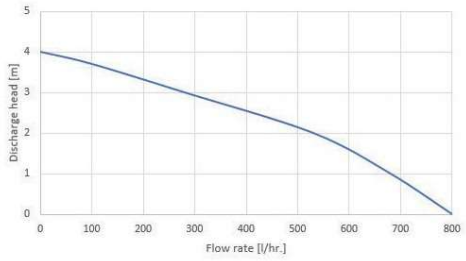
5.4 Condensate Pump (optional)

Unit is fitted with condensate pump to allow condensate removal. Two condensate pumps are installed for redundancy avoiding any water risk in the rooms. Each pump shall have a capacity of 50 l/h at 3.7 m head. Pump is completed with integral float switch, pump – motor assembly and reservoir. In case of alarm the unit can react stopping the unit, locking the humidifier or raising the alarm signal.



Unit model	FLA [A]	Nominal Power [kW]
All models	1,6	0,15

NOTE *Internal condensate pump kit available for 400 V / 3ph / 50 Hz and 380 V / 3ph / 60 Hz power supply. For 460 V / 3ph / 60 Hz available only external kit.*



Condensation pump kit						
Discharge head [m]	4	3.7	3	2	1	0
Flow rate [l/hr.]	0	100	280	530	680	800

5.5 Water Temperature Sensors & Flow Meter (optional)

Water Temperature Sensors

Unit is fitted with water inlet and water outlet NTC temperature sensors. Water temperatures values can be available on display and shared with BMS system if monitoring card is present.

Water Temperature Sensors & Flow Meter

Unit is fitted with water inlet and water outlet NTC temperature sensors and with water flow meter. This allows the unit to calculate and display unit cooling gross capacity. Water temperatures and cooling gross capacity values can be available on display and shared with BMS system if monitoring card is present.

Measured item	Unit	Measuring range	Expected error range
Water Temperature	all	5 ÷ 35° C	± 0,2° C
Water Flow	PW025...PW046	0,8 ÷ 4,0 l/s	± 0,20 l/s
	PW045...PW066	1,2 ÷ 6,0 l/s	± 0,30 l/s
	PW070...PW091	2,0 ÷ 10,2 l/s	± 0,50 l/s
	PW095...PW201	2,8 ÷ 14,1 l/s	± 0,70 l/s

Water Temperature Sensors & PICV

Unit fitted with pressure independent control valve can provide water flow value. Combining it with the water temperature sensors allows to calculate and display unit cooling gross capacity. Cooling gross capacity value can be available on display and shared with BMS system if monitoring card is present.

5.6 Energy Meter (optional)

Device

Unit is fitted with Energy Meter class 1 for active energy.

Unit Power Consumptions Calculator – Option

Unit power consumptions can be calculated thanks to the direct communication between the control and the EC fans motor. This specific algorithm calculates the entire unit power consumption with an accuracy of ± 5% at the nominal conditions. This feature is available for only cooling units.

6. Sound Pressure Level

Content of this chapter

6.1 Introduction

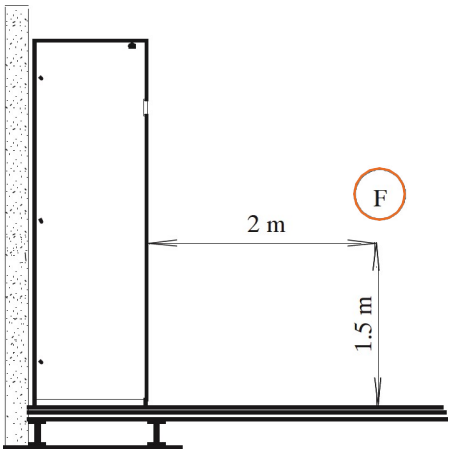
Liebert® PCW units have been designed with particular care for sound and vibration problems.

Highest ventilation efficiency combined with the lowest sound emission have been obtained by the following design criteria:

- optimization of the aeraulic circuit by accurate researches made in our thermodynamic laboratories, with special focus on coils and filters
- complete mechanical insulation of the ventilating section

6.2 Sound Emission Spectra

Test conditions



The noise levels refer to free field conditions.

The instrument is placed at point [**F**] as shown in the figure.

The operating conditions are the following:

- Downflow unit with underflow air discharge and 30 Pa available external static pressure.
- Upflow unit with ducted air discharge and 30 Pa available external static pressure.
- Maximum air flow with clean ePM10 50% filters.
- High power EC Fan Module
- Variable speed cooling system @100% cooling capacity.

All tests are performed in our laboratories.

Key for tables reading

The tables in this chapter show sound levels for every octave band frequency.

The sound levels (both global and for each octave band) are expressed in dB with a tolerance of (- 0/+2) dB.

The data are referred to the main used configurations; for different configurations consult Hirating software.

The following keys are used:

PWL	Sound Power Level calculated according to ISO 3744 procedure method
SPL	Sound Pressure Level measured in free field conditions and at 1 meter from the unit according to ISO 3744 average method
Mode (1)	Only ventilation, measured as explained in *Test conditions* above

6.2.1 Downflow Up configuration

Sound Power Level [dB] - Upflow configuration, High Efficency EC fan module, 80% modulation

Unit model		Measurement conditions: High Efficiency EC fan module, 80% of fan modulation										Sound level db(A)
		Level	31.5	63	125	250	500	1000	2000	4000	8000	
Downflow Up	PW025	PWL	62.7	62.7	68.6	73.1	75.2	77.2	75.2	70.9	62.9	81.2
		SPL	59.7	59.7	65.0	65.0	57.9	51.5	46.9	38.6	30.1	60.1
	PW030	PWL	62.4	62.4	68.3	72.8	74.9	76.9	74.9	70.6	62.6	80.9
		SPL	59.4	59.4	64.7	64.7	57.6	51.2	46.6	38.3	29.8	59.8
	PW035	PWL	71.9	71.9	76.6	81.2	84.9	86.1	81.9	87.4	72.0	91.7
		SPL	63.3	63.3	68.6	68.6	61.5	55.1	50.5	42.2	33.7	63.7
	PW040	PWL	71.5	71.5	76.2	80.8	84.5	85.7	81.5	87.0	71.6	91.3
		SPL	62.9	62.9	68.2	68.2	61.1	54.7	50.1	41.8	33.3	63.3
	PW046	PWL	74.6	74.6	79.2	84.2	88.9	90.5	85.9	89.8	74.9	95.1
		SPL	41.6	41.6	61.4	64.6	61.8	60.0	56.4	48.9	39.3	64.5
	PW045	PWL	72.2	72.2	76.9	81.5	85.3	86.5	82.2	87.6	72.2	92.0
		SPL	62.0	62.0	67.3	67.3	60.2	53.8	49.2	40.9	32.4	62.4
	PW060	PWL	67.2	67.2	73.4	78.3	81.6	83.4	80.2	79.0	68.6	87.3
		SPL	65.4	65.4	70.7	70.7	63.6	57.2	52.6	44.3	35.8	65.8
	PW066	PWL	77.5	77.5	82.9	87.9	91.8	93.5	89.7	90.7	78.4	97.6
		SPL	45.8	45.8	65.6	68.8	66.0	64.2	60.6	53.1	43.5	68.7
	PW070	PWL	68.7	68.7	74.1	79.0	83.0	84.7	80.8	82.1	69.6	88.9
		SPL	65.0	65.0	70.3	70.3	63.2	56.8	52.2	43.9	35.4	65.4
	PW080	PWL	68.3	68.3	73.7	78.6	82.6	84.3	80.4	81.7	69.2	88.5
		SPL	64.6	64.6	69.9	69.9	62.8	56.4	51.8	43.5	35.0	65.0
	PW091	PWL	77.9	77.9	82.9	87.9	92.3	93.9	89.7	92.1	78.5	98.3
		SPL	44.9	44.9	64.7	67.9	65.1	63.3	59.7	52.2	42.6	67.8
	PW095	PWL	69.9	69.9	75.8	80.7	84.2	86.0	82.6	82.1	71.1	90.0
		SPL	67.3	67.3	72.6	72.6	65.5	59.1	54.5	46.2	37.7	67.7
	PW110	PWL	69.5	69.5	75.4	80.3	83.8	85.6	82.2	81.7	70.7	89.6
		SPL	66.9	66.9	72.2	72.2	65.1	58.7	54.1	45.8	37.3	67.3
	PW136	PWL	79.4	79.4	84.9	89.8	93.7	95.4	91.6	92.5	80.3	99.5
		SPL	47.8	47.8	67.6	70.8	68.0	66.2	62.6	55.1	45.5	70.7
	PW145	PWL	69.7	69.7	75.3	80.3	84.0	85.8	82.1	82.4	70.7	89.8
		SPL	66.1	66.1	71.4	71.4	64.3	57.9	53.3	45.0	36.5	66.5
	PW161	PWL	79.8	79.8	84.9	89.9	94.2	95.8	91.6	93.9	80.5	100.1
		SPL	47.0	47.0	66.8	70.0	67.2	65.4	61.8	54.3	44.7	69.9
	PW170	PWL	72.3	72.3	78.7	80.7	81.7	84.3	83.5	78.0	70.7	88.7
		SPL	70.0	70.0	75.3	75.3	68.2	61.8	57.2	48.9	40.4	70.4
	PW201	PWL	81.2	81.2	87.0	91.9	95.5	97.3	93.8	93.6	82.4	101.3
		SPL	50.1	50.1	69.9	73.1	70.3	68.5	64.9	57.4	47.8	73.0

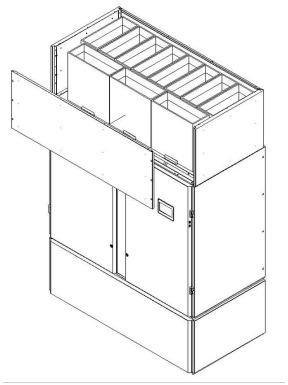
6.2.2 Upflow configuration

Sound Power Level [dB] - Upflow configuration, High Efficency EC fan module, 80% modulation

	Unit model	Measurement conditions: High Efficiency EC fan module, 80% of fan modulation										Sound level db(A)
		Level	31.5	63	125	250	500	1000	2000	4000	8000	
Upflow	PW025	PWL	59.5	59.5	65.4	69.9	72.0	74.0	72.0	67.7	59.7	78.0
		SPL	56.5	56.5	61.8	61.8	54.7	48.3	43.7	35.4	26.9	56.9
	PW030	PWL	59.4	59.4	65.3	69.8	71.9	73.9	71.9	67.6	59.6	77.9
		SPL	56.4	56.4	61.7	61.7	54.6	48.2	43.6	35.3	26.8	56.8
	PW035	PWL	68.3	68.3	73.0	77.6	81.3	82.5	78.3	83.8	68.4	88.1
		SPL	59.7	59.7	65.0	65.0	57.9	51.5	46.9	38.6	30.1	60.1
	PW040	PWL	68.0	68.0	72.7	77.3	81.0	82.2	78.0	83.5	68.1	87.8
		SPL	59.4	59.4	64.7	64.7	57.6	51.2	46.6	38.3	29.8	59.8
	PW046	PWL	71.9	71.9	76.5	81.5	86.2	87.8	83.2	87.1	72.2	92.4
		SPL	38.9	38.9	58.7	61.9	59.1	57.3	53.7	46.2	36.6	61.8
	PW045	PWL	68.8	68.8	73.5	78.1	81.9	83.1	78.8	84.2	68.8	88.6
		SPL	58.6	58.6	63.9	63.9	56.8	50.4	45.8	37.5	29.0	59.0
	PW060	PWL	63.9	63.9	70.1	75.0	78.3	80.1	76.9	75.7	65.3	84.0
		SPL	62.1	62.1	67.4	67.4	60.3	53.9	49.3	41.0	32.5	62.5
	PW066	PWL	74.8	74.8	80.2	85.2	89.1	90.8	87.0	88.0	75.7	94.9
		SPL	43.1	43.1	62.9	66.1	63.3	61.5	57.9	50.4	40.8	66.0
	PW070	PWL	68.1	68.1	73.5	78.4	82.4	84.1	80.2	81.5	69.0	88.3
		SPL	64.4	64.4	69.7	69.7	62.6	56.2	51.6	43.3	34.8	64.8
	PW080	PWL	64.9	64.9	70.3	75.2	79.2	80.9	77.0	78.3	65.8	85.1
		SPL	61.2	61.2	66.5	66.5	59.4	53.0	48.4	40.1	31.6	61.6
	PW091	PWL	75.3	75.3	80.3	85.3	89.7	91.3	87.1	89.5	75.9	95.7
		SPL	42.3	42.3	62.1	65.3	62.5	60.7	57.1	49.6	40.0	65.2
	PW095	PWL	66.7	66.7	72.6	77.5	81.0	82.8	79.4	78.9	67.9	86.8
		SPL	64.1	64.1	69.4	69.4	62.3	55.9	51.3	43.0	34.5	64.5
	PW110	PWL	66.5	66.5	72.4	77.3	80.8	82.6	79.2	78.7	67.7	86.6
		SPL	63.9	63.9	69.2	69.2	62.1	55.7	51.1	42.8	34.3	64.3

NOTE: The sound levels global and for each octave band are expressed in dB with a tolerance of (0/+2) dB.
PWL - Sound Power Level calculated according to ISO 3744 procedure method.
SPL - Sound Pressure Level measured in free field conditions and at 2 meters from the front of the unit and 1,5 meters above the surface according to ISO 3744 average method.
All **PCW** units have very high noise emission at maximum airflow.
Relevant expected values of Sound level dB(A) for lower airflow can be found in technical literature and simulation software.

6.3 Plenum with Silencing Cartridges (Accessory)



An extension hood with silencing cartridges can be supplied on request and can be installed on top of the unit. It is available with 600mm height, it shall be the same design as the unit and consist of sandwich panels lined with non-flammable insulation material of class A1 EU, density 20 kg/m3.

Inside the plenum there are special cartridges made of self- extinguishing material with a high noise attenuation capacity. They are guaranteed against disintegration and release of particles friction of the air. Despite a small additional pressure drop, these cartridges provide a remarkable sound power level reduction. The plenum height is 600 mm.

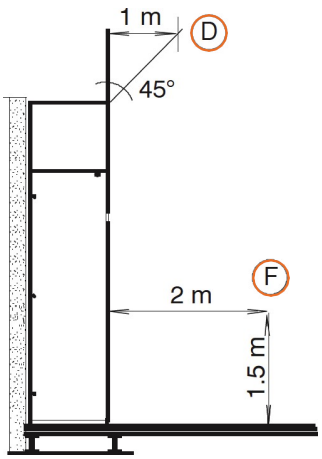
See also *Annex D - Accessories - 9 - Plenum with silencing cartridges*.

6.3.1 Features

Dimensions of the cartridges [mm]	500 x 195 x 500
Plenum height [mm]	600
Free section [mm]	400 x 100

Unit models	Number of cartridges per unit
PW025 - PW030	4
PW035 - PW040 - PW046	7
PW045 - PW060 - PW066	11
PW070 - PW080 - PW081 - PW091 - PW090	10
PW095 - PW110 - PW111 - PW136	16
PW145 - PW161	18
PW170 - PW201	22

6.3.2 Noise attenuation



The following tables show Sound Pressure Level reduction for units with one row of silencing cartridges compared to the same units without silencing cartridges.

The measurements are made at the positions [**D**] and [**F**] as shown in the figure.

	SPL reduction	
Unit configuration	position D	position F
Downflow up	-7,0 dB	-4,0 dB
Upflow	-12,0 dB	-7,5 dB

Frequency band [Hz]	Attenuation on discharge PWL for one row of cartridges [dB]'
63	1
125	4
250	7
500	15
1 000	26
2 000	28
4 000	27
8 000	14

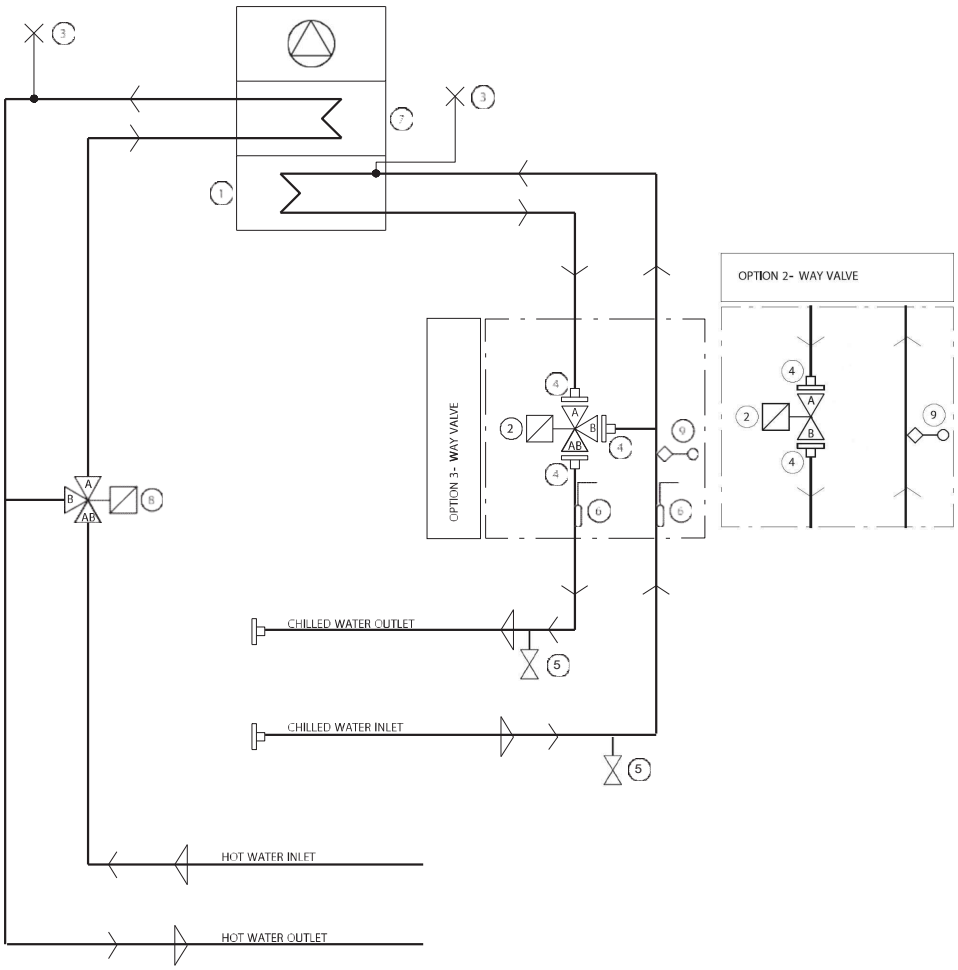
6.3.3 Pressure drop

Air flow [m^3/s]	0,2	0,3	0,4	0,5	0,6
Pressure drop [Pa] for one row of cartridges	1	2	4	7	9

Annex A - Water Circuit Diagrams

Content

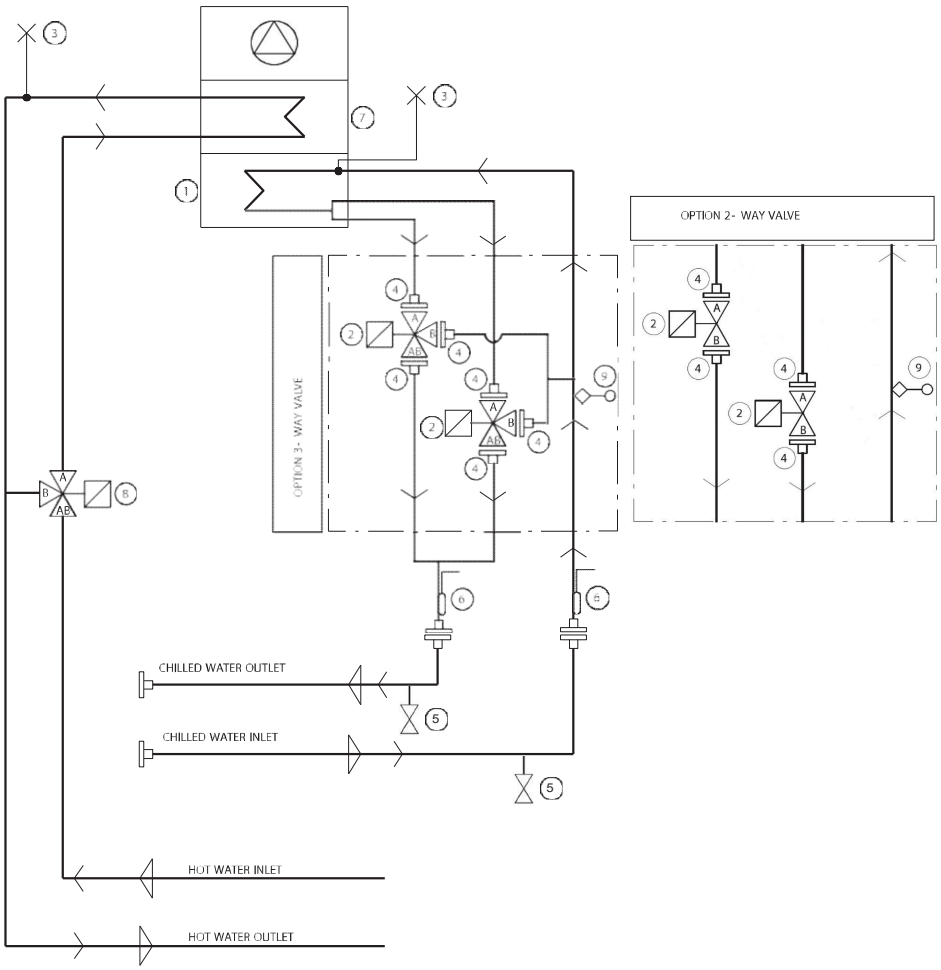
1 - Single chilled water circuit and hot water reheating coil (optional) - PW025-PW170



Ref.	Description
1	Chilled water coil
2	Chilled water 2 or 3-way valve
3	Manual bleed valve
4	Valve fittings
5	Drain valve
6	Water temperature sensor*
7	Reheating coil*
8	On/Off 3-way valve*
9	Flow meter*

* Optional

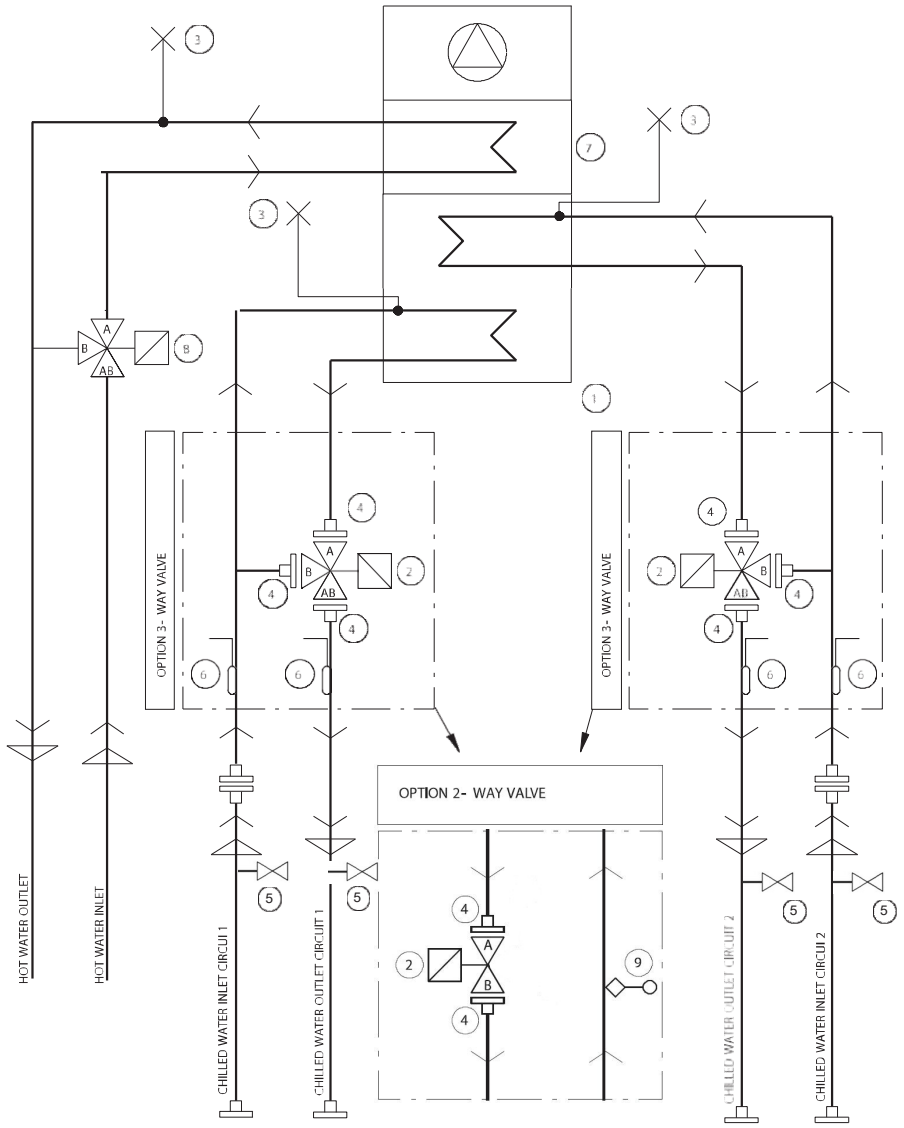
2 - Single chilled water circuit and hot water reheating coil (optional) - PW201



Ref.	Description
1	Chilled water coil
2	Chilled water 2 or 3-way valve
3	Manual bleed valve
4	Valve fittings
5	Drain valve
6	Water temperature sensor*
7	Reheating coil*
8	On/Off 3-way valve*
9	Flow meter*

* Optional

3 - Dual chilled water circuit and hot water reheating coil (optional) - PW040-PW201



Ref.	Description
1	Chilled water coil
2	Chilled water 2 or 3-way valve
3	Manual bleed valve
4	Valve fittings
5	Drain valve
6	Water temperature sensor*
7	Reheating coil*
8	On/Off 3-way valve*
9	Flow meter*

* Optional

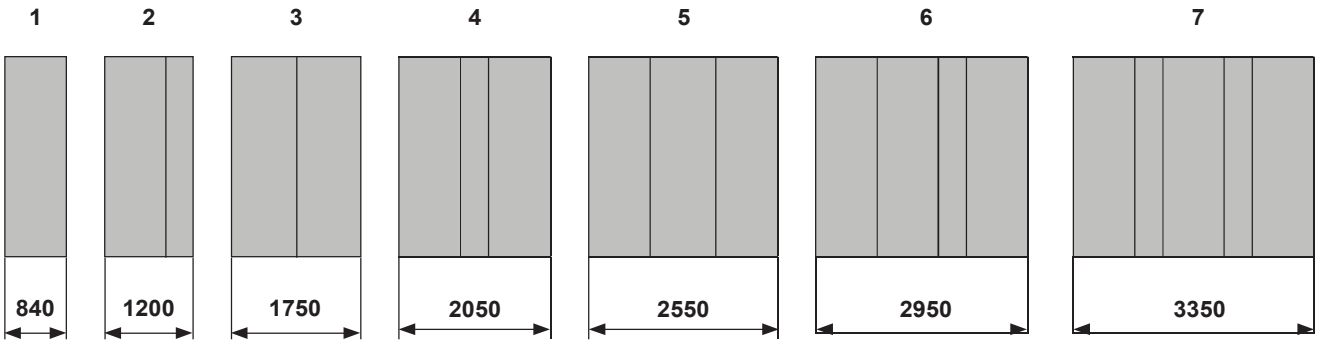
Annex B - Dimensions and Weights

Content

1 - Overall dimensions

Standard units

Lenght by frame type (mm)

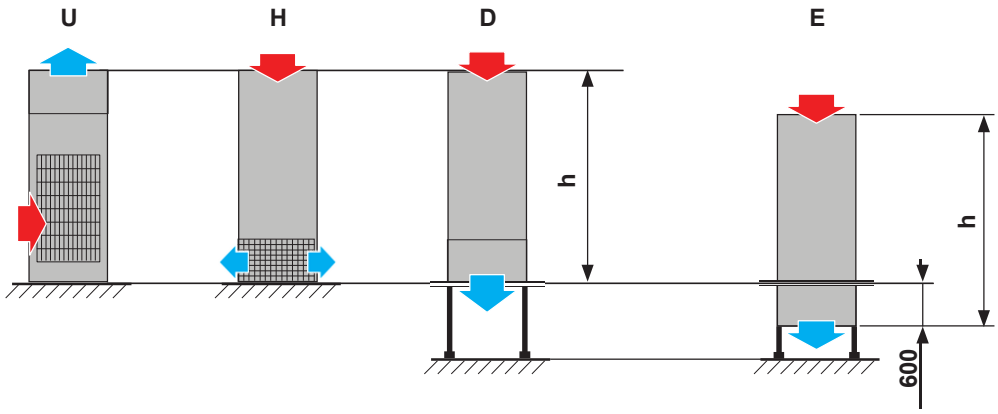


For all the frames types:

Depth	890 mm
Standard height	1970 mm
Extended height	2570 mm (not available for frame type1)

NOTE *In the units of frame type 1 the coil section and the fan section are integrated. In the units with frame types 2, 3, 5, 6 and 7 the coil section and the fan section are separate modules that are assembled together.*

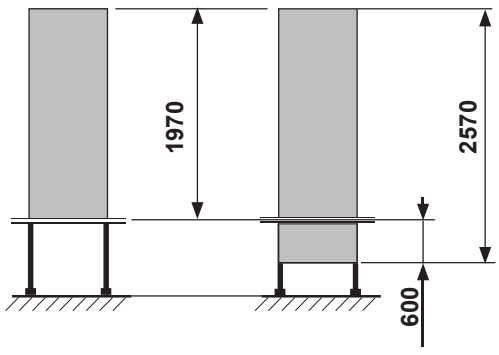
2 - Height from the floor



Standard h = 1970 mm

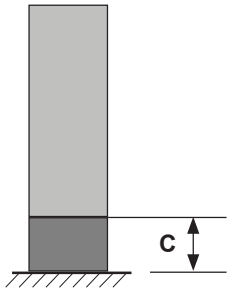
Extended h = 2570 mm

The figure above shows the height from the floor for each air distribution configuration.



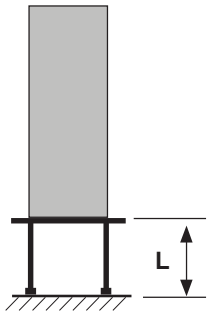
NOTE *The top of an extended unit placed under a raised floor will be at the same height as the top of a standard unit placed on the floor*

3 - Height of the accessories at bottom



U - Upflow / **H** - Downflow Frontal

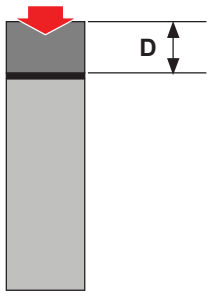
Base module	Height [**C**]: - 200 mm
Base module H 600/300 mm with rear air intake	Height [**C**]: - 600 mm for rear/bottom air intake - 300 mm for bottom air intake



D - Downflow Up / **E** - Downflow Down

Legs kit	The height [**L**] is adjustable within the following ranges: - 30–370 mm - 370–570 mm - 570–800 mm
Base frame	The height [**L**] is adjustable within the following range: - 120–800 mm

4 - Height of the accessories on top



H - Downflow Frontal

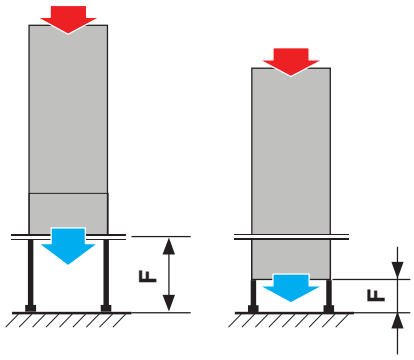
D - Downflow Up

E - Downflow Down

Accessory on top of the unit	Height [**D**]: see the table below.

Accessory	Height D [mm]
Vertical flow extension hood	500 - 600 - 700 - 800 - 900
Hood with high efficiency air filter	600 - 900
Plenum with silencing cartridges	600 - 900
Horizontal hood with grid	600
Air economizer	850

5 - Free space from the floor



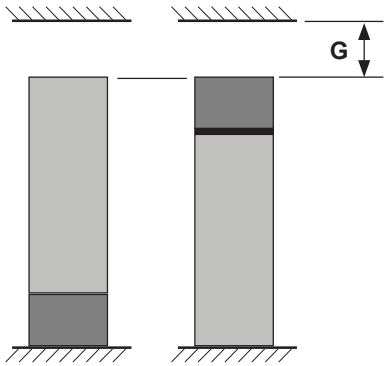
D - Downflow Up

E - Downflow Down

Free space [**F**] between the bottom of the unit and the floor

- Maximum: 800 mm, which is the maximum available height for the base frame or legs kit (see above).
- Minimum to obtain the declared performances: 600 mm
- Minimum allowable to obtain the minimum working conditions: 300 mm

6 - Free space from the ceiling

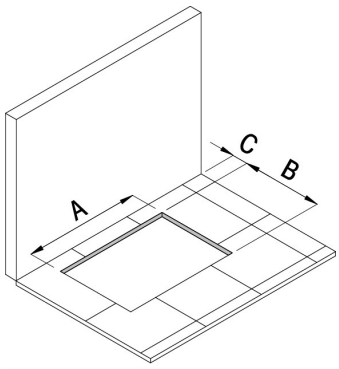


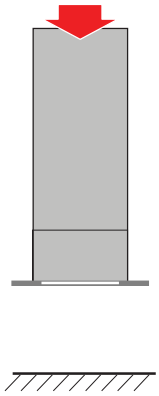
H - Downflow Frontal / **D** - Downflow Up /
E - Downflow Down

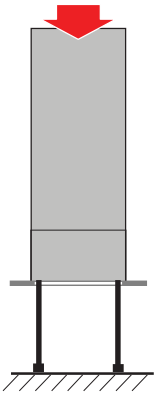
Free space [**G**] between the ceiling and the unit top, including any accessory mounted on top or bottom

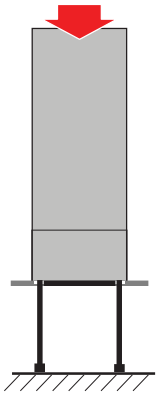
- Minimum to obtain the declared performances: 600 mm
- Minimum allowable to obtain the minimum working conditions: 300 mm

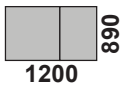
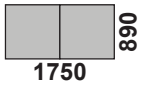
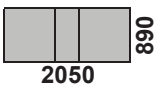
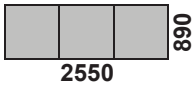
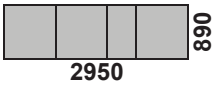
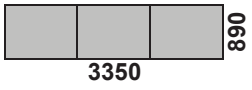
7 - Hole in the floor for Downflow Up units





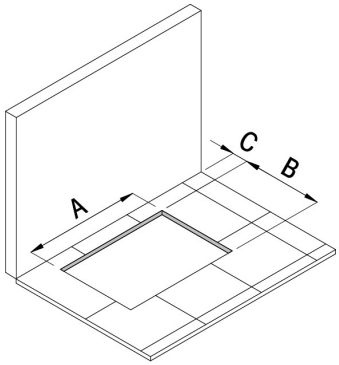


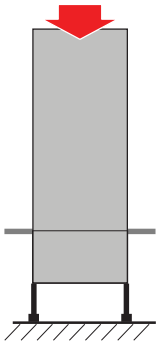


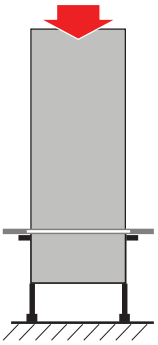
Frame type	No accessories for support			With legs kit			With base frame		
	A [mm]	B [mm]	C [mm]	A [mm]	B [mm]	C [mm]	A [mm]	B [mm]	C [mm]
1 	740	760	70	Not available			804	830	30
2 	1 100	760	70	1 156	820	30	1 176	840	30
3 	1 650	760	70	1 706	820	30	1 726	840	30
4 	1 950	760	70	2 006	820	30	2 026	840	30
5 	2 450	760	70	2 506	820	30	2 526	840	30
6 	2 850	760	70	2 906	820	30	2 926	840	30
7 	3 250	760	70	3 306	820	30	3 326	840	30

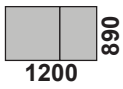
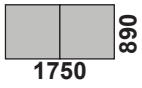
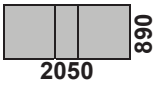
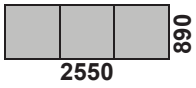
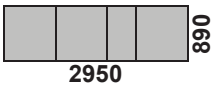
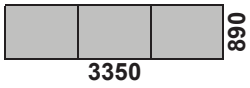
NOTE *[C] is the minimum free space between the unit at its final position and any back wall or obstacle. You might need more space for assembly or installation operations. In that case, do the assembly or installation operation nearby and then place the unit at the final position.*

8 - Hole in the floor for Downflow Down units







Frame type	No accessories for support			With floor tiles support kit		
	A [mm]	B [mm]	C [mm]	A [mm]	B [mm]	C [mm]
1 	Not available			Not available		
2 	1 182	846	20	1 220	885	50
3 	1 732	846	20	1 770	885	50
4 	2 032	846	20	2 070	885	50
5 	2 532	846	20	2 570	885	50
6 	2 932	846	20	2 970	885	50
7 	3 332	846	20	3 370	885	50

NOTE *[C] is the minimum free space between the unit at its final position and any back wall or obstacle. You might need more space for assembly or installation operations. In that case, do the assembly or installation operation nearby and then place the unit at the final position.*

9 - Weights

Table 04 - Unit weight

MODEL	Single circuit unit [kg]	Double circuit unit [kg]	Packaging		
			"Standard [kg]"	"Wood Crate [kg]"	"Seaworthy [kg]"
Standrad Height unit					
PW025	310	-	19	55	130
PW030	320	-	19	55	130
PW035	356	-	23	60	150
PW040	373	396	23	60	150
PW045	481	-	28	65	180
PW060	511	552	28	65	180
PW070	582	-	31	70	200
PW080	598	627	31	70	200
PW095	680	-	42	75	235
PW110	740	753	42	75	235
PW145	853	866	47	78	250
PW170	955	968	58	80	290
Extended Height unit [Coil Module] (1)					
PW046	276	326	23	60	150
PW066	410	483	28	65	180
PW091	462	500	31	70	200
PW136	575	618	42	75	235
PW161	660	673	47	78	250
PW201	720	733	58	80	290
Extended Height unit [Fan Base Frame] (1)					
BFW12	91		26	60	125
BFW17	150		35	70	135
BFW20	170		41	75	150
BFW25	218		54	88	170
BFW29	245		61	95	185
BFW33	325		78	105	200
Extended Height unit [Fan Base Module/Fan Top Plenum] (1)					
BMW/ TPW 12	132		26	60	125
BMW/ TPW 17	200		35	70	135
BMW/ TPW 20	230		41	75	150
BMW/ TPW 25	286		54	88	170
BMW 29	340		61	95	185
BMW 33	405		78	105	200

(1) For Extended Height version, the total unit weight must be calculated by adding the Coil Module weight and Fan Section weight

10 - Packaging

Panel level packaging and pallet

Units are packed before shipping (two separates packages for coil and fan sections on Extended units). They stand on an ISPM15 fumigated wooden pallet. Standard packaging consists of honeycomb cardboard corners protecting the corners of the units, lateral walls protected by honeycomb sheets and top part of the unit covered by corrugated cardboard lid. Around the entire unit, including the cardboards, a polyethylene stretch film is applied.

Panel level packaging and wooden crate

The standard cardboard packing is enclosed by additional wooden crate.

Seaworthy packaging

In addition to the standard cardboard packing the packing contains desiccant bags, the whole unit is wrapped in VCI foil and enclosed within a seaworthy wooden box.

Fig. 11.c Packing of unit

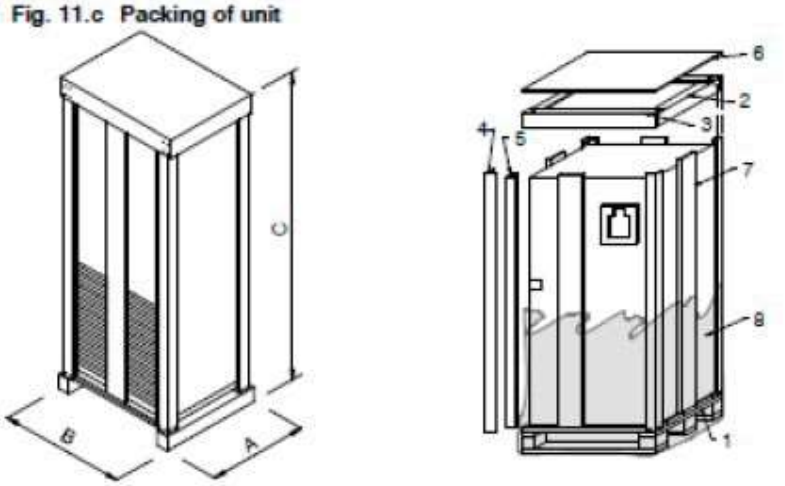
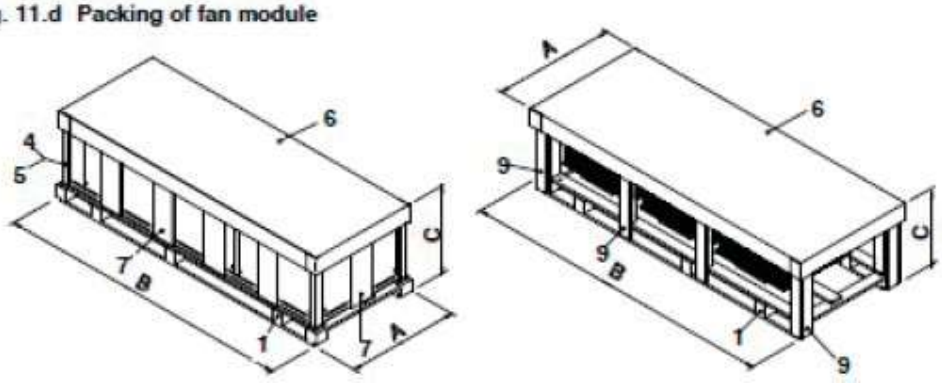
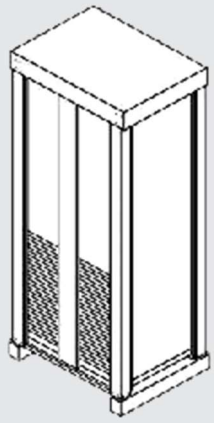
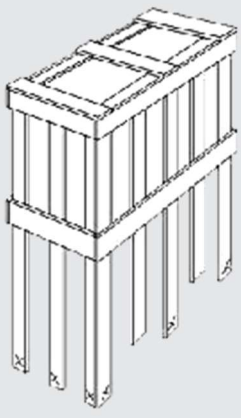
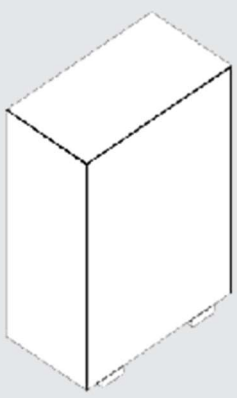


Fig. 11.d Packing of fan module



Liebert® PCW Model	Standard Packaging			Wooden Crate			Seaworthy		
	W (mm)	D (mm)	H (mm)	W (mm)	D (mm)	H (mm)	W (mm)	D (mm)	H (mm)
CW Units									
PW025	924	960	2140	1026	1062	2220	1021	1056	2345
PW030	924	960	2140	1026	1062	2220	1021	1056	2345
PW035	1280	960	2140	1382	1062	2220	1376	1056	2345
PW040	1280	960	2140	1382	1062	2220	1376	1056	2345
PW045	1830	960	2140	1932	1062	2220	1926	1056	2345
PW060	1830	960	2140	1932	1062	2220	1926	1056	2345
PW070	2130	960	2140	2232	1062	2220	2226	1056	2345
PW080	2130	960	2140	2232	1062	2220	2226	1056	2345
PW95	2630	960	2140	2732	1062	2220	2726	1056	2345
PW110	2630	960	2140	2732	1062	2220	2726	1056	2345
PW145	3030	960	2140	3132	1062	2220	3126	1056	2345
PW170	3430	960	2140	3532	1062	2220	3526	1056	2345
PW046	1280	960	2140	1382	1062	2220	1376	1056	2345
PW066	1830	960	2140	1932	1062	2220	1926	1056	2345
PW091	2130	960	2140	2232	1062	2220	2226	1056	2345
PW136	2630	960	2140	2732	1062	2220	2726	1056	2345
PW161	3030	960	2140	3132	1062	2220	3126	1056	2345
PW201	3430	960	2140	3532	1062	2220	3526	1056	2345
BFW12	1280	960	800	1382	1062	850	1376	1056	1035
BFW17	1830	960	800	1932	1062	850	1926	1056	1035
BFW20	2130	960	800	2232	1062	850	2226	1056	1035
BFW25	2630	960	800	2732	1062	850	2726	1056	1035
BFW29	3030	960	800	3132	1062	850	3126	1056	1035
BFW33	3430	960	800	3532	1062	850	3526	1056	1035
BMW12/TPW12	1280	960	800	1382	1062	850	1376	1056	1035
BMW17/TPW17	1830	960	800	1932	1062	850	1926	1056	1035
BMW20/TPW20	2130	960	800	2232	1062	850	2226	1056	1035
BMW25/TPW25	2630	960	800	2732	1062	850	2726	1056	1035
BMW29	3030	960	800	3132	1062	850	3126	1056	1035
BMW33	3430	960	800	3532	1062	850	3526	1056	1035
									

Annex C - Hydraulic and Electrical Connections

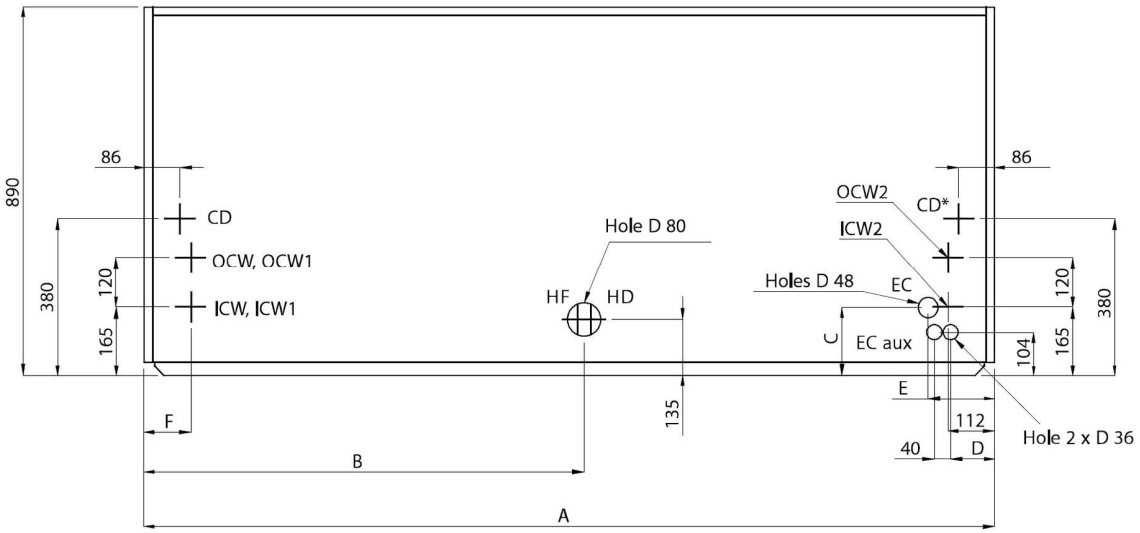
Content

Tab. 1 - Hydraulic and electrical connections – Downflow versions

Unit Connection		PW025 PW030	PW035 PW040 PW046	PW045 PW060 PW066	PW070 PW080 PW091	PW095 PW110 PW136	PW145 PW161	PW170 PW201	Height from unit bottom
ICW	Chilled water inlet (single chilled water circuit)	Rp 1 ¼ ISO 7/1	Rp 1 ¼ ISO 7/1	Rp 1 ½ ISO 7/1	O.D. Ø54 mm** R 2 - ISO7/1***	O.D. Ø64 mm** R 2½ ISO7/1***	O.D. Ø64 mm** R 2½ ISO7/1***	O.D. Ø64 mm** R 2½ ISO7/1***	394
OCW	Chilled water ou- tlet (single chilled water circuit)	Rp 1 ¼ ISO 7/1	Rp 1 ¼ ISO 7/1	Rp 1 ½ ISO 7/1	O.D. Ø54 mm** R 2 - ISO7/1***	O.D. Ø64 mm** R 2½ ISO7/1***	O.D. Ø64 mm** R 2½ ISO7/1***	O.D. Ø64 mm** R 2½ ISO7/1***	344
ICW1	Chilled water inlet 1 (double chilled water circuit)	NA	Rp 1 ¼ ISO 7/1	Rp 1 ½ ISO 7/1	Rp 1 ½ ISO 7/1	O.D. Ø54 mm** R 2 - ISO7/1***	O.D. Ø54 mm** R 2 - ISO7/1***	O.D. Ø54 mm** R 2 - ISO7/1***	394
OCW 1	Chilled water ou- tlet 1 (double chilled water circuit)	NA	Rp 1 ¼ ISO 7/1	Rp 1 ½ ISO 7/1	Rp 1 ½ ISO 7/1	O.D. Ø54 mm** R 2 - ISO7/1***	O.D. Ø54 mm** R 2 - ISO7/1***	O.D. Ø54 mm** R 2 - ISO7/1***	344
ICW2	Chilled water inlet 2 (double chilled water circuit)	NA	Rp 1 ¼ ISO 7/1	Rp 1 ½ ISO 7/1	Rp 1 ½ ISO 7/1	O.D. Ø54 mm** R 2 - ISO7/1***	O.D. Ø54 mm** R 2 ISO7/1***	O.D. Ø54 mm** R 2 - ISO7/1***	394
OCW 2	Chilled water ou- tlet 2 (double chilled water circuit)	NA	Rp 1 ¼ ISO 7/1	Rp 1 ½ ISO 7/1	Rp 1 ½ ISO 7/1	O.D. Ø54 mm** R 2 - ISO7/1***	O.D. Ø54 mm** R 2 - ISO7/1***	O.D. Ø54 mm** R 2 - ISO7/1***	344
CD	Condensate drain	I.D. Ø20 [mm]							-
CD*	Condensate drain	I.D. Ø20 [mm]							-
HF	Humidifier feed	R ½ - ISO 7/1 (Electrode Humidifier), O.D. 6 [mm] (Infrared Humidifier)							-
HD	Humidifier drain	I.D. Ø32 [mm] (Electrode Humidifier), I.D. Ø22 [mm] (Infrared Humidifier)							-
EC	Electrical power supply	Ø 48 [mm]							-
EC aux	Low voltage cables	Ø 40 - Ø 36 [mm]							-

CD* only for unit from PW095 to PW201
** VICTAULIC® Connection.
*** Optional. Threaded union on request
NA = Not Available

Fig. 1. Downflow units, dimensions for Piping Bottom Option (Top view)

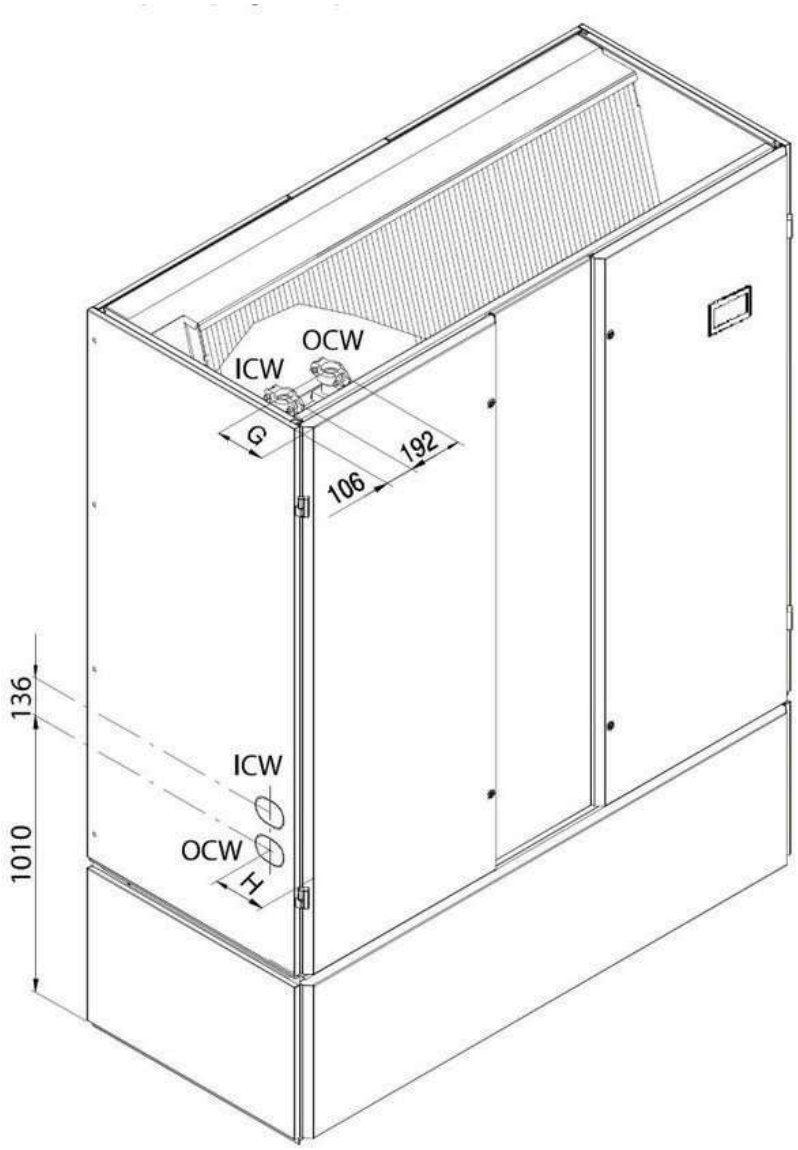


Tab. 2 - Downflow units, dimensions for Bottom, Top & Piping left Option

Unit Connection	PW025 PW030	PW035 PW040 PW046	PW045 PW060 PW066	PW070 PW080 PW091	PW095 PW100 PW136	PW145 PW161	PW170 PW201
Dimensions for Piping Bottom Option (Fig. 1.)							
A	844	1200	1750	2050	2550	2950	3350
B	95	235	910	1060	1565	1855	2385
C	125	160	160	160	150	150	150
D	140	105	105	105	150	150	150
E	100	120	120	120	115	115	115
F	76	112	112	112	112	112	112
Dimensions for Piping Top & Piping left Option (Fig. 2.)							
G	115	115	190	185	170	170	170
H	NA	135	135	135	120	120	120

NA = Not Available

Fig. 2. Downflow units, dimensions for Top & Piping left Option

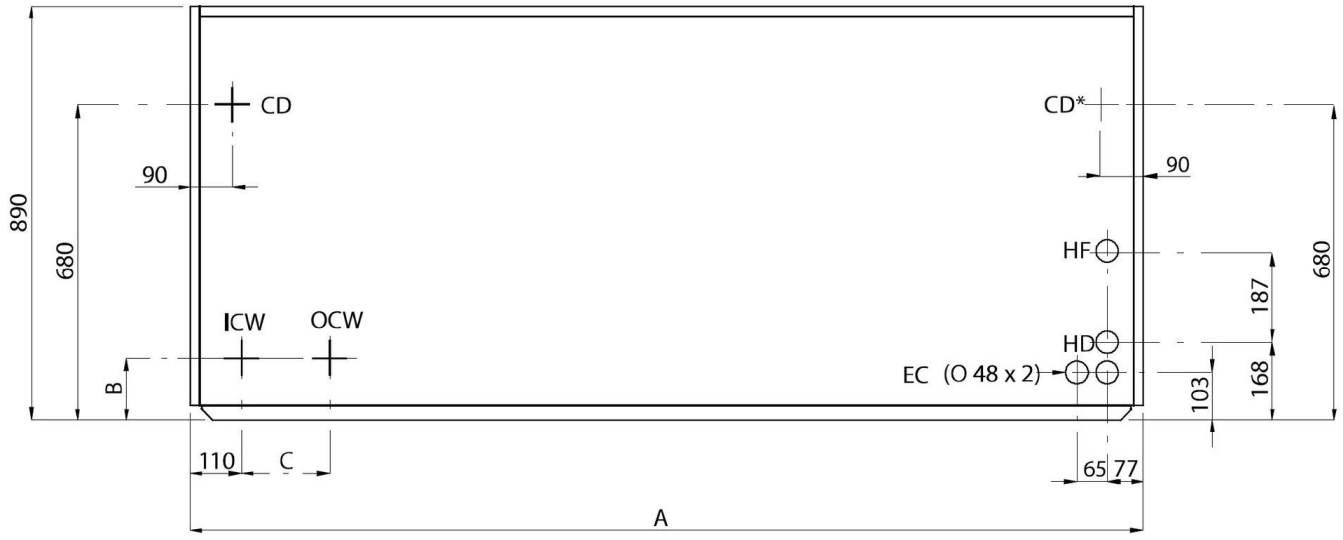


Tab. 3 - Hydraulic and electrical connections – Upflow versions

Unit Connection		PW025 PW030	PW035 PW040 PW046	PW045 PW060 PW066	PW070 PW080 PW091	PW095 PW110	Height from unit bottom [mm]
ICW	Chilled water inlet	Rp 1 ¼ - ISO 7/1	Rp 1 ¼ - ISO 7/1	Rp 1 ½ - ISO 7/1	O.D. Ø54 mm ** R 2- ISO7/1***	O.D. Ø64 mm ** R21/2 -ISO7/1***	334
OCW	Chilled water outlet	Rp 1 ¼ - ISO 7/1	Rp 1 ¼ - ISO 7/1	Rp 1 ½ - ISO 7/1	O.D. Ø54 mm ** R 2- ISO7/1***	O.D. Ø64 mm ** R21/2 -ISO7/1***	285
CD	Condensate drain	I.D. Ø20 [mm]					-
CD*	Condensate drain	I.D. Ø20 [mm]					-
HF	Humidifier feed	R ½ - ISO 7/1 (Electrode Humidifier), O.D. 6 [mm] (Infrared Humidifier)					-
HD	Humidifier drain	I.D. Ø32 [mm] (Electrode Humidifier), I.D. Ø22 [mm] (Infrared Humidifier)					-
EC	Electrical power supply	Ø 48 [mm]					-
EC aux	Low voltage cables	Ø 40 - Ø 36 [mm]					-

CD* only for unit from PW095 to PW110
** VICTAULIC® Connection.
*** Optional. Threaded union on request

Tab. 3 - Hydraulic and electrical connections – Upflow versions

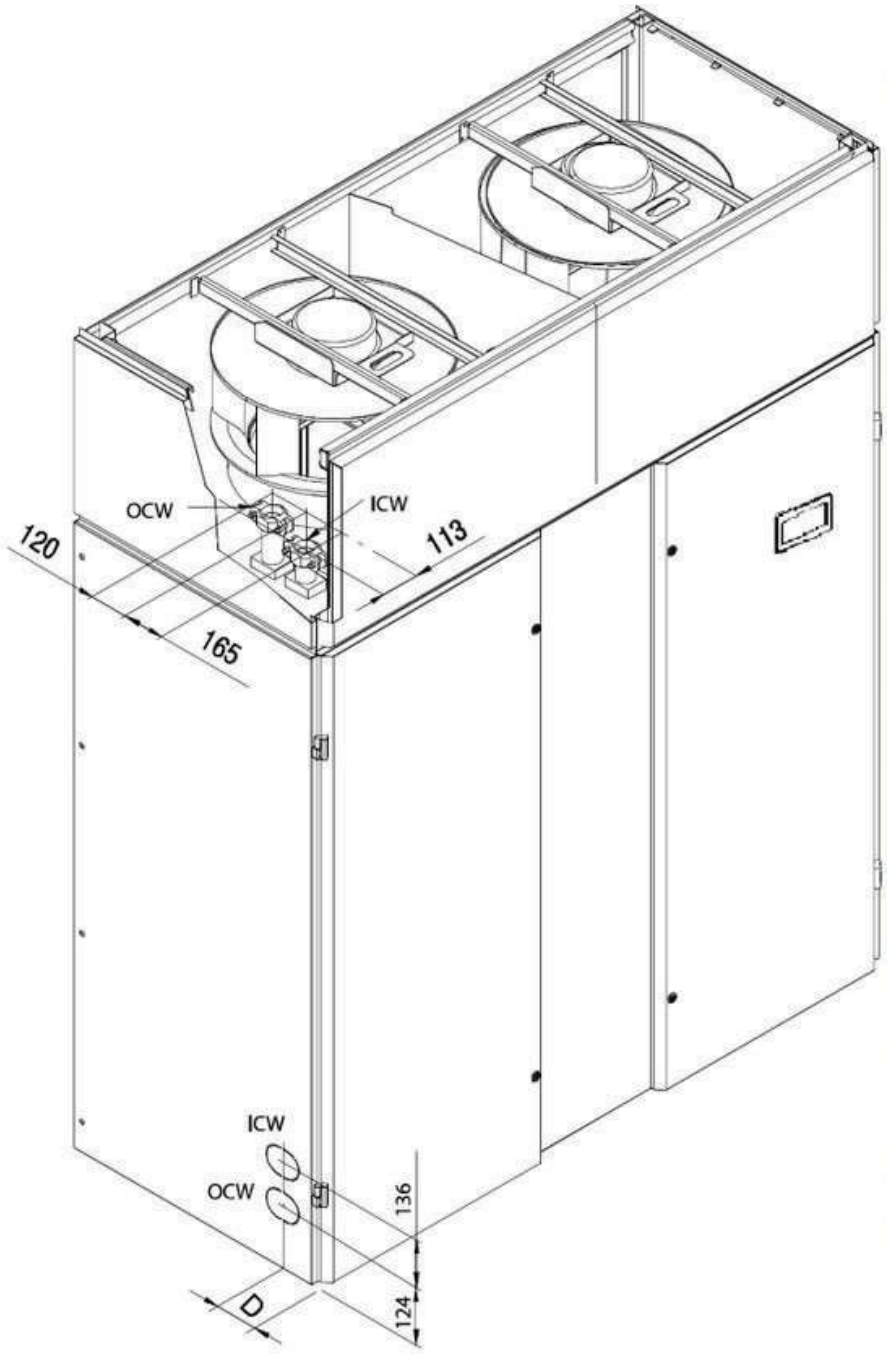


Tab. 4 - Upflow unit, Dimensions for Piping Bottom, Top & Piping left Option

Unit Connection	PW025 PW030	PW035 PW040 PW046	PW045 PW060 PW066	PW070 PW080 PW091	PW095 PW110
Dimensions for Piping Bottom Option (Fig 3.)					
A	844	1200	1750	2050	2550
B	130	135	135	135	135
C	90	190	190	190	190
Dimensions for Piping Top & Piping left Option (Fig. 4.)					
D	NA	135	135	120	120

NA = Not Available

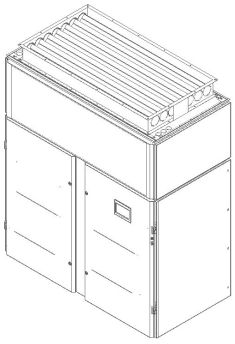
Fig. 4. Upflow unit, Dimensions for Piping Top & Piping left Option



Annex D - Additional Options

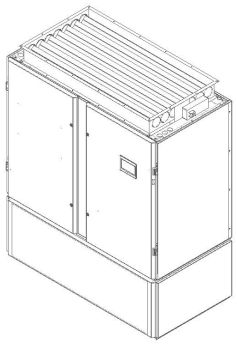
Content

1 - Overpressure damper



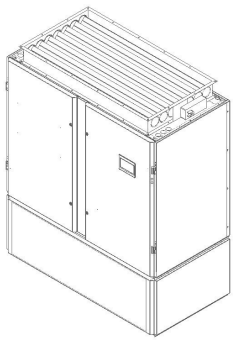
Overpressure damper fitted on the top of the unit, which closes in case of no airflow exploiting gravity effect.

2 - Motorized damper



Motorized Damper with servomotor fitted on the top directly controlled by the unit. The unit controls the damper in the safest way managing fans depending on damper position.

3 - Spring return damper



Motorized Damper with spring return servomotor fitted on the top directly controlled by the unit. The unit controls the damper in the safest way managing fans depending on damper position. In case of power failure, the spring return allows the damper to close, therefore avoiding air passing through a not working unit.

4 - Bottom Air Intake – Option

The unit is configured with the bottom part open and the frontal panel blacked in order to allow the air stream from the bottom to the top of the unit. Filter positioning doesn't need to be changed and the unit guarantee easily access from the front of it.

5 - Alarm card

The unit shall be fitted with alarm card to allow remote monitoring through electrical signals of most important alarms (up to 6), for monitoring working conditions or events (failure). The outputs (all together) can be set to N.O. (normally open) or N.C. (normally closed).

6 - Pressure control

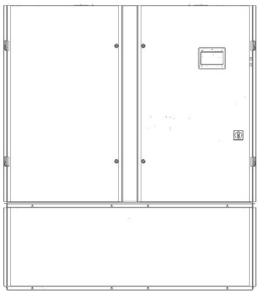
Pressure control transducer control fan speed for keeping constant the static pressure.

In case of multiple units are connected in teamwork, they share pressure sensor data to provide greater flexibility, visibility and control. User can decide to control the fans on the average reading collected in the U2U network. In case of failure, system can work until only one sensor is available.

7 - Ethernet Switch

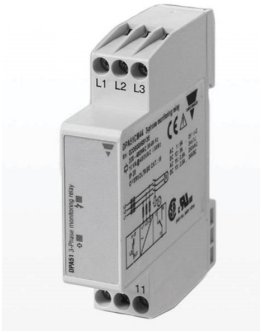
Ethernet Switch with 5 RJ45 ports shall be installed in the electrical panel. The device needs to include LED indicators for an easier use.

8 - Main Switch on the frontal Panel



The switch shall be accessible from the front of the unit with the door closed and prevent access to the high-voltage electrical components unit switched to the off positioning. The manual disconnect switch shall be mounted in the high-voltage section of the electrical panel.

9 - Phase Detector



The device monitoring 3-phase and in case of incorrect phase sequence, total and partial phase loss.

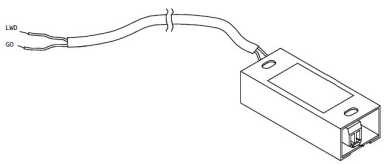
Annex E - Additional Accessories

Content

1 - Smoke/Fire detector

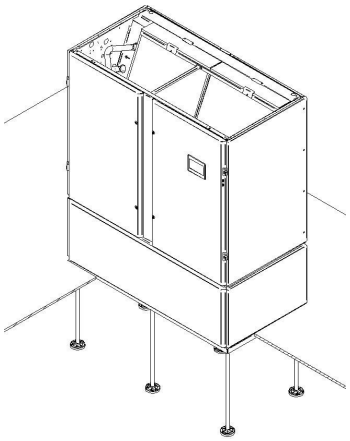
The smoke and fire detector sense the room air: in case of smoke, unit activates the even without any actions; instead in case of fire, unit activates the fire alarm event and shuts the unit down. Dry contacts are available for a remote customer alarm. This smoke detector is not intended to function as or replace any room smoke detection system that may be required by local or national codes.

2 - Leak detector - Liquistat



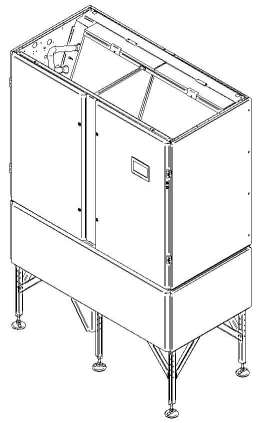
The flooding alarm detects the presence of water or of any other conductive liquid and activates an alarm. It is made up of a corrosion-proof metal covering, with access to the two terminals for connecting the line. Up to 5 sensors can be connected to the same flooding alarm device to control many points in the room.

3 - Base Frame



Base frame can be supplied on request to support unit when installed with a raised floor. The legs are fixed with the unit frame and allow supporting the unit at different heights, leg's height is adjustable from 120 to 800 mm, cutting them on site.

4 - Legs kit

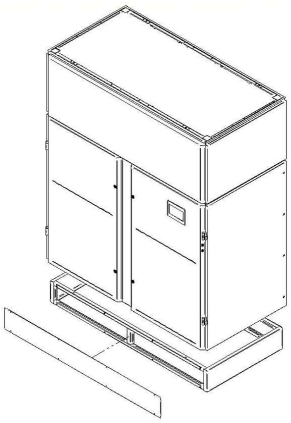


Legs kit can be supplied on request to support the unit when installed with a raised floor. The legs are fixed with the unit frame and allow supporting the unit at different heights, three kits are available with different heights, adjustable in the range:

H1- 30-370 mm;
H2 370-570 mm;
H3 570-800 mm.

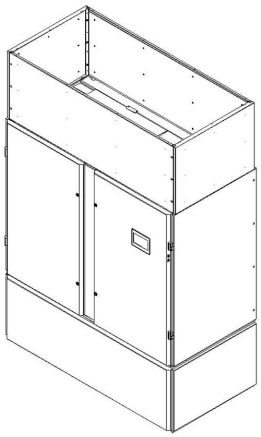
The legs shall be designed to allow an adjustment of the height without the need of cutting or brazing any part.

5 - Base modules 200 mm



A 200 mm high base module can be supplied on request to support upflow unit or frontal air delivery configuration and at the same time allow pipe work to enter the base of the unit when a raised floor is not installed. Base module shall have the same aesthetic design as the unit.

6 - Vertical flow extension hood

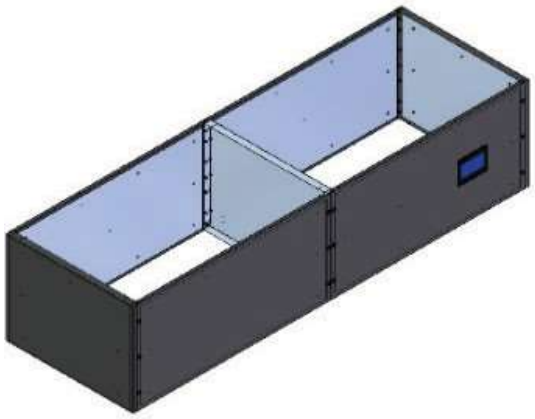


An extension hood can be supplied on request and can be installed on top of the unit. It is available with different height: 500mm; 600mm; 700mm; 800mm; 900mm. It shall be the same design as the unit and consists of sandwich panels lined with non-flammable insulation material of class A1 EU, density 20 kg/m3.

7 - Plenum with damper

A 600mm extension hood can be supplied on request and can be installed on top of the unit. A motorized damper is fitted between unit and plenum. The unit controls the damper in the safest way managing fans depending on damper position. The plenum shall be the same design as the unit and consist of sandwich panels lined with non-flammable insulation material A1 EU class, density 20 kg/m3.

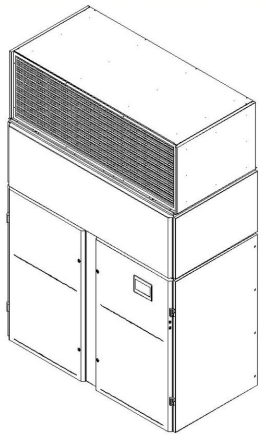
8 - Plenum with display



An 600mm extension hood can be supplied on request and can be installed on top of the unit.

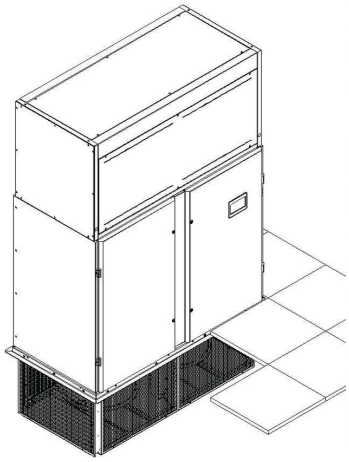
The frontal panel should include the unit display. The plenum shall be the same design as the unit and consist of sandwich panels lined with non-flammable insulation material A1 EU class, density 20 kg/m3.

9 - Horizontal hood with grill



A supply plenum with horizontal air flow can be installed on top of the unit. The 600 mm high plenum shall be the same design as the unit; it should consist of sandwich panels lined with non-flammable insulation material A1 EU class, density 20 kg/m3. It should be equipped with a double deflection grill.

10 - Air economizer



The air economizer is an extension hood with two dampers and two temperature sensors.

A sensor measures the temperature/humidity of the outdoor (cold) air. The other sensor measures the temperature of the warm air returning to the unit from the room. When the outdoor temperature is low enough the outdoor air is mixed with the room air to adjust the temperature. The two dampers can be placed in different positions (front/back/top), to fit best the room and air ducts layout.

The control checks the external air condition (temperature/humidity) and depending on environment conditions controls the dampers system mixing the indoor unit air with cool outdoor air; it is possible to have 100% outdoor air, mixed outdoor air and compressor cooling or 100% compressor cooling.

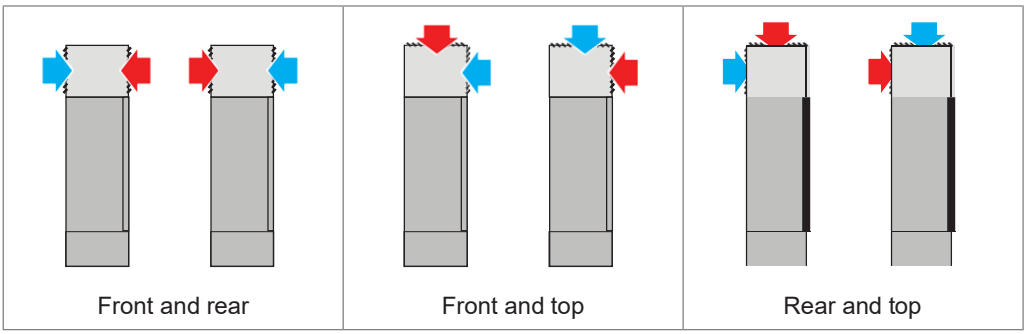
The unit shall use only air only if the psychometric conditions allow this thus reducing wasting of energy humidifying or dehumidifying once they should be not required.

Dampers arrangement

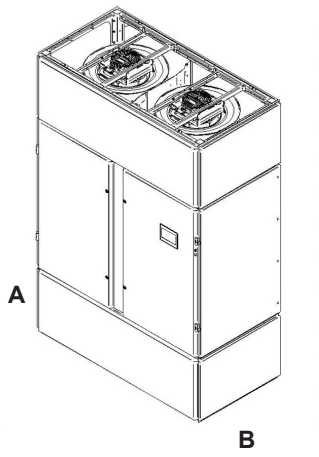
The two dampers can be placed in different positions, to fit best the room and air ducts layout. See below all the possible arrangements.

Outdoor (cold) air

Room (warm) air



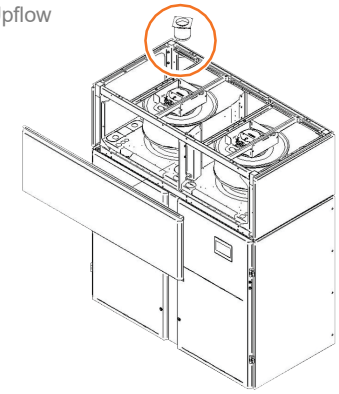
11 - Base module 600/300 mm high with rear air intake



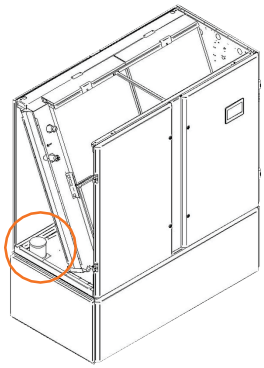
A 600 mm high base module can be supplied on request to support units with upflow air delivery configuration, allowing to work with a rear/bottom air intake and at the same time pipe work to enter from the base of the unit when a raised floor is not installed. Base module shall have same aesthetic design as the unit.

12 - Fresh air module

Upflow

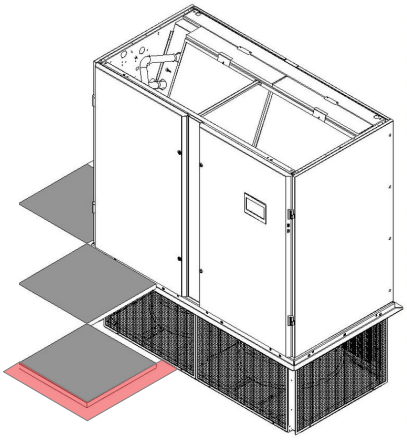


Downflow



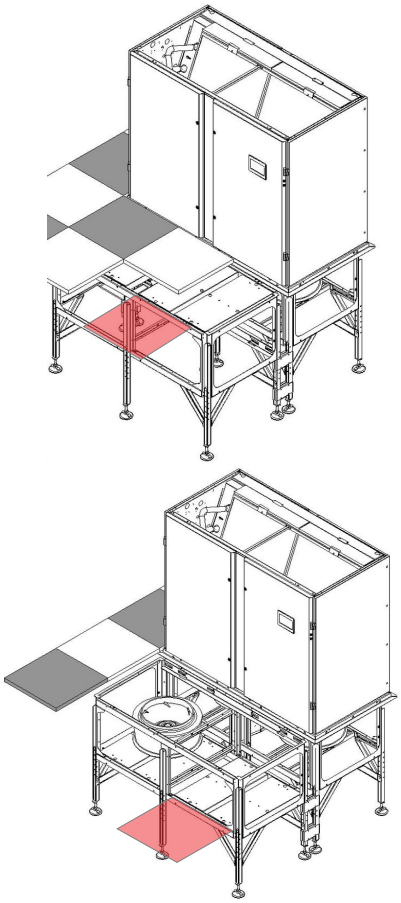
To allow filtered fresh air intake from outdoor. The fresh air is mixed with the recirculation air returning from the room. The kit is made of a G3 class filter with a 100 mm diameter plastic duct.

13 - Floor tiles support kit



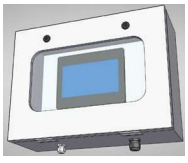
To support the floor tiles around the units when fans are installed in the raised floor. The floor tiles support is fixed on the fan module frame with a thickness of up to 40 mm. With a correct installation, the maximum admitted vertical distributed load on the perimeter is 180 kg/m

14 - Fans maintenance kit



To allow maintenance operations, in particular fan replacement, when the fans are installed below the floor level. Through the removal of tiles on the frontal area, it is possible to lift some footboards, moving them on the lower level, creating a service volume in the raised floor. The footboards are designed to support a maximum vertical distributed load of 600 kg/ m2 and a maximum concentrated load of 150 kg.

15 - System Display



The system Display is designed for networking multiple units togethers. All models have a power supply that requires connection to a single phase 230Vac power source with Schuko socket.

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